

Acme Coke
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Overtime Reports
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MANPOWER--WEEK BEGINNING 03/10			
OVEN		EQ.MEN	TOTAL
PUSHER		4.2	
DOOR MACHINE		4.2	
LARRYCAR		4.2	
QUENCH CAR		5.2	#2013 T
LIDMEN		16.8	
DOOR CLEANER		9.4	#1994 T
SPELLMEN		4.2	
SPRAYMEN		2.0	
PATCHERS		7.0	
DOOR REPAIR		2.0	
HEATING			
(SHIFT)		8.0	
(DAYS)		4.0	
ASST MGR			
(SHIFT)		2.0	
(DAYS)		2.0	
TRAIN/ RIV	0		
TRAINEE	2	#2013-#1994	
SICK	1	#3019	
VACATION	3	#41-#2053-#2079	
TOTAL		75.2	
COAL / COKE / YARD		EQ.MEN	TOTAL
DUMPER		0.0	
GRINDING		7.0	
EUCLIDS		3.6	
TRACTOR		6.2	
WHARF		4.2	
LABOR		7.0	
JANITOR		4.0	
ASST MGR		4.0	
SCR STA		4.2	
TRAIN/RIV.	0		
TRAIN-OTJ	0		
SICK	2	#1910 & #824	
VACATION	1	#457	
TOTAL		40.2	
BY-PRODUCTS.		EQ.MEN	TOTAL
OPER		4.2	
ASST		4.2	
L.O.		4.2	
ENGR		4.2	
LABOR		0.0	
ASST MGR		2.1	
PRI SHUTDO	3	.75	#709,#827,
TRAIN OTJ	0		#24
SICK	1	#594	
VACATION	1	#260	
TOTAL		19.7	
TOTAL COKE PLANT OPERATIONS		135.1	
(EXCLUDES TRAINEE, SICK, VACATION)			
MAINTENANCE			
	EQ.MEN		
ELECTRICAL	9.5		
INSTR REPAIR	4.0	QS9000	1 1106
OVENS	11.0	TRAIN/ RIV	0
BY-PRODUCTS	11.0	TRAIN OTJ	0
COAL HANDLING	7.0	SICK	0
SHOP	9.0	VACATION	0
ASST MGR	1.0		
TOTAL	52.5		
TOTAL PLANT EQUIV MEN		187.6	
(EXCLUDES TRAINEE, SICK, VACATION)			
TRAIN OTJ	2	SICK	4
TRAIN/RI	3	VACATION	5

MANPOWER—WEEK BEGINNING 03/23			
OVEN		EQ.MEN	TOTAL
PUSHER		4.2	
DOOR MACHINE		4.2	
LARRYCAR		4.2	
QUENCH CAR		4.2	
LIDMEN		16.8	
DOOR CLEANER		8.4	
SPELLMEN		4.2	
SPRAYMEN		2.0	
PATCHERS		7.0	
DOOR REPAIR		2.0	
HEATING			
(SHIFT)		8.0	
(DAYS)		5.0	
ASST MGR			
(SHIFT)		3.0	
(DAYS)		2.0	
TRAIN/ RIV	0		
TRAINEE	0		
SICK	0		
VACATION	0		
TOTAL		75.2	
COAL / COKE / YARD		EQ.MEN	TOTAL
DUMPER		0.0	
GRINDING		7.0	
EUCLIDS		3.0	
TRACTOR		6.2	
WHARF		4.2	
LABOR		7.0	
JANITOR		4.0	
ASST MGR		4.0	
SCR STA		4.2	
TRAIN/RIV.	0		
TRAIN-OTJ	0		
SICK	2 #824 & #1910		
VACATION	0		
TOTAL		39.6	
BY-PRODUCTS.			
		EQ.MEN	TOTAL
OPER		4.2	
ASST		4.2	
L.O.		4.2	
ENGR		4.2	
LABOR		0.0	
ASST MGR		2.1	
TRAIN/ RIV	0		
TRAIN OTJ	0.25		#1538,260,1640,220,1817
SICK	2 #594,#1850 SICK INDEF.		
VACATION	1		
TOTAL		18.9	
TOTAL COKE PLANT OPERATIONS			133.7
(EXCLUDES TRAINEE, SICK, VACATION)			
MAINTENANCE			
		EQ.MEN	
ELECTRICAL		9.5	
INSTR REPAIR		4.0	
OVENS		11.0	
BY-PRODUCTS		11.0	
COAL HANDLING		7.0	
SHOP		9.0	
ASST MGR		1.0	
TOTAL		52.5	
TOTAL PLANT EQUIV MEN			186.2
(EXCLUDES TRAINEE, SICK, VACATION)			
TRAIN OTJ	0.25	SICK	4
TRAIN/RI	0	VACATION	2

MANPOWER--WEEK BEGINNING 04/07							
OVEN				COAL / COKE / YARD			
		EQ.MEN	TOTAL			EQ.MEN	TOTAL
PUSHER		4.2		DUMPER		0.0	
DOOR MACHINE		4.2		GRINDING		7.0	
LARRYCAR		4.2		EUCLIDS		3.0	
QUENCH CAR		4.2		TRACTOR		6.2	
LIDMEN		16.8		WHARF		4.2	
DOOR CLEANER		8.4		LABOR		6.0	
SPELLMEN		4.2		JANITOR		4.0	
				ASST MGR		4.0	
SPRAYMEN		2.0		SCR STA		4.2	
PATCHERS		7.0		TRAIN/RIV.	0		
DOOR REPAIR		2.0		TRAIN-OTJ	0		
				SICK	1	#1910	
HEATING				VACATION	0		
(SHIFT)		8.0		TOTAL		38.6	
(DAYS)		4.0		BY-PRODUCTS.			
						EQ.MEN	TOTAL
ASST MGR				OPER		4.2	
(SHIFT)		2.0		ASST		4.2	
(DAYS)		2.0		L.O.		4.2	
				ENGR		4.2	
				LABOR		2.1	
TRAIN/ RIV	0			ASST MGR		0.0	
TRAINEE	0			TRAIN/ RIV	0		
SICK	3 #2097-#1989-#3010			TRAIN OTJ	0		
VACATION	3 #143-#435-#1965			SICK	3 #272,#594,#1850, SICK INDEF		
				VACATION	0		
TOTAL		73.2		TOTAL		18.9	
TOTAL COKE PLANT OPERATIONS				130.7			
(EXCLUDES TRAINEE, SICK, VACATION)							
MAINTENANCE							
		EQ.MEN					
ELECTRICAL		9.5		QS9000	1	1106	
INSTR REPAIR		4.0		TRAIN/ RIV	0		
OVENS		11.0		TRAIN OTJ	0		
BY-PRODUCTS		11.0		SICK	0		
COAL HANDLING		7.0		VACATION	3 #1093,#1215,#527		
SHOP		9.0					
ASST MGR		1.0					
TOTAL		52.5					
TOTAL PLANT EQUIV MEN				183.2			
(EXCLUDES TRAINEE, SICK, VACATION)							
TRAIN OTJ	0	SICK	7	QS9000	1		
TRAIN/RI	0	VACATION	6				

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MANPOWER-BEGIN 4/27/97			
OVENS		EQ. MEN	TOTAL
PUSHER		5.2	
DOOR MACHINE		4.2	
LARRYCAR		4.2	
QUENCH CAR		4.2	
LIDMEN		16.8	
DOOR CLEANER		10.4	
SPELLMEN		4.2	
SPRAYMEN		2.0	
PATCHERS		5.0	
DOOR REPAIR		2.0	
HEATING			
(SHIFT)		8.0	
(DAYS)		3.0	
ASST MGR			
(SHIFT)		2.0	
(DAYS)		2.0	
TRAIN/RIV	0		
TRAINEE	3		
SICK	2		
VACATION	2		
TOTAL		73.2	
COAL / COKE / YARD		EQ. MEN	TOTAL
DUMPER		0.0	
GRINDING		0.0	
EUCLIDS		0.0	
TRACTOR		0.0	
WHARF		0.0	
LABOR		0.0	
JANITOR		0.0	
ASST MGR		0.0	
SCR STA		0.0	
TRAIN/RIV.	0		
TRAIN-OTJ	0		
SICK	0		
VACATION	0		
TOTAL		0.0	
BY-PRODUCTS.		EQ. MEN	TOTAL
OPER		0.0	
ASST		0.0	
L.O.		0.0	
ENGR		0.0	
LABOR		0.0	
ASST MGR		0.0	
TRAIN/ RIV	0		
TRAIN OTJ	0		
SICK	0		
VACATION	0		
TOTAL		0.0	
TOTAL COKE PLANT OPERATIONS			73.2
<small>(EXCLUDES TRAINEE, SICK, VACATION)</small>			
MAINTENANCE			
	EQ. MEN		
ELECTRICAL	0.0		
INSTR REPAIR	0.0	QS9000	0
OVENS	0.0	TRAIN/ RIV	0
BY-PRODUCTS	0.0	TRAIN OTJ	0
COAL HANDLING	0.0	SICK	0
SHOP	0.0	VACATION	0
ASST MGR	0.0		
TOTAL	0.0		
TOTAL PLANT EQUIV MEN			73.2
<small>(EXCLUDES TRAINEE, SICK, VACATION)</small>			
TRAIN OTJ	3	SICK	2
TRAIN/RIV	0	VACATION	2

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MANPOWER— BEGIN 5/04/97			
OVENS		EQ.MEN	TOTAL
PUSHER		5.2	
DOOR MACHINE		4.2	
LARRYCAR		4.2	
QUENCH CAR		4.2	
LIDMEN		16.8	
DOOR CLEANER		10.4	
SPELLMEN		4.2	
SPRAYMEN		2.0	
PATCHERS		6.0	
DOOR REPAIR		2.0	
HEATING			
(SHIFT)		8.0	
(DAYS)		3.0	
ASST MGR			
(SHIFT)		2.0	
(DAYS)		2.0	
TRAIN/RIV	0		
TRAINEE	3 #1965 3066 3072		
SICK	1 #310		
VACATION	0		
TOTAL		74.2	
COAL / COKE / YARD		EQ.MEN	TOTAL
DUMPER		0.0	
GRINDING		0.0	
EUCLIDS		0.0	
TRACTOR		0.0	
WHARF		0.0	
LABOR		0.0	
JANITOR		0.0	
ASST MGR		0.0	
SCR STA		0.0	
TRAIN/RIV.	0		
TRAIN-OTJ	0		
SICK	0		
VACATION	0		
TOTAL		0.0	
BY-PRODUCTS.		EQ.MEN	TOTAL
OPER		0.0	
ASST		0.0	
L.O.		0.0	
ENGR		0.0	
LABOR		0.0	
ASST MGR		0.0	
TRAIN/RIV	0		
TRAIN OTJ	0		
SICK	0		
VACATION	0		
TOTAL		0.0	
TOTAL COKE PLANT OPERATIONS			74.2
(EXCLUDES TRAINEE, SICK, VACATION)			
MAINTENENCE			
	EQ.MEN		
ELECTRICAL	0.0		
INSTR REPAIR	0.0	QS9000	0
OVENS	0.0	TRAIN/RIV	0
BY-PRODUCTS	0.0	TRAIN OTJ	0
COAL HANDLING	0.0	SICK	0
SHOP	0.0	VACATION	0
ASST MGR	0.0		
TOTAL	0.0		
TOTAL PLANT EQUIV MEN			74.2
(EXCLUDES TRAINEE, SICK, VACATION)			
TRAIN OTJ	3	SICK	1
TRAIN/RIV	0	VACATION	0

MANPOWER--WEEK BEGINNING 05/05			
OVEN		EQ.MEN	TOTAL
PUSHER	5.2		
DOOR MACHINE	4.2		
LARRYCAR	4.2		
QUENCH CAR	4.2		
LIDMEN	16.8		
DOOR CLEANER	10.4		
SPELLMEN	4.2		
SPRAYMEN	2.0		
PATCHERS	6.0		
DOOR REPAIR	2.0		
HEATING			
(SHIFT)	8.0		
(DAYS)	3.0		
ASST MGR			
(SHIFT)	2.0		
(DAYS)	2.0		
TRAIN/ RIV	0		
TRAINEE	3 #1965 3066 3072		
SICK	1 #310		
VACATION	0		
TOTAL	74.2		
COAL / COKE / YARD		EQ.MEN	TOTAL
DUMPER		0.0	
GRINDING		7.0	
EUCLIDS		3.0	
TRACTOR		6.2	
WHARF		4.2	
LABOR		6.6	
JANITOR		4.0	
ASST MGR		5.0	
SCR STA		4.2	
TRAIN/RIV.	0		
TRAIN-OTJ	1	#	WHARF
SICK	0		
VACATION	1	#2065	
TOTAL		40.2	
BY-PRODUCTS.		EQ.MEN	TOTAL
OPER		4.2	
ASST		4.2	
L.O.		4.2	
ENGR		4.2	
LABOR		2.1	
ASST MGR		0.0	
TRAIN/ RIV	0		
TRAIN OTJ	0		
SICK	2		
VACATION	0		
TOTAL		18.9	
TOTAL COKE PLANT OPERATIONS		133.3	
(EXCLUDES TRAINEE, SICK, VACATION)			
MAINTENANCE			
	EQ.MEN		
ELECTRICAL	9.5		
INSTR REPAIR	4.0	QS9000	1 1106
OVENS	11.0	TRAIN/ RIV	0
BY-PRODUCTS	11.0	TRAIN OTJ	0
COAL HANDLING	7.0	SICK	0
SHOP	9.0	VACATION	5 675 1268 605
ASST MGR	1.0		669 862
TOTAL	52.5		
TOTAL PLANT EQUIV MEN		185.8	
(EXCLUDES TRAINEE, SICK, VACATION)			
TRAIN OTJ	4	SICK	3
TRAIN/RI	0	VACATION	6
		QS9000	1

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EQUIVALENT MENE-COKE PLANT

W/E	11/26	12/03	12/10	12/17	12/24	AVG	12/31	01/07	01/14	01/21	01/28	AVG
EQUIV MEN						5						2
SUPERVISORY	9.1	8.2	8.7	8.0	9.0	8.6	8.4	9.4	0.0	0.0	0.0	8.9
OVENS	68.2	70.5	69.0	68.3	67.5	68.7	64.7	70.9	0.0	0.0	0.0	67.8
COAL HDLG	5.2	6.5	7.0	7.2	5.8	6.3	5.3	5.9	0.0	0.0	0.0	5.6
COKE HDLG	4.2	4.3	4.2	4.2	4.2	4.2	4.3	6.2	0.0	0.0	0.0	5.3
BP APP	12.8	12.0	12.7	12.6	12.6	12.5	12.6	10.8	0.0	0.0	0.0	11.7
BP CN & NH3	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
BP LO	4.3	4.8	4.2	4.2	5.0	4.5	4.2	4.7	0.0	0.0	0.0	4.5
DUMPING	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
SCREENING	4.2	4.2	4.2	4.2	4.2	4.2	4.2	4.2	0.0	0.0	0.0	4.2
capital	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
OPN TOT EQ MEN	108.0	110.5	110.0	108.7	108.3	109.1	103.7	112.1	0.0	0.0	0.0	107.9
GRP LDR	1.3	1.2	1.1	1.2	1.0	1.2	1.0	1.0	0.0	0.0	0.0	1.0
TEMP	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
LAB	12.2	15.6	13.9	8.2	11.9	12.4	7.3	10.1	0.0	0.0	0.0	8.7
JAN	2.9	3.2	2.1	2.6	3.1	2.8	3.0	3.1	0.0	0.0	0.0	3.1
0722 SUB TOT	16.4	20.0	17.1	12.0	16.0	16.3	11.3	14.2	0.0	0.0	0.0	12.8
LOCO	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
LOCO CRN/HLPR	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
TRACTOR	6.5	6.5	6.6	5.2	5.8	6.1	5.3	5.5	0.0	0.0	0.0	5.4
0729 SUB TOT	6.5	6.5	6.6	5.2	5.8	6.1	5.3	5.5	0.0	0.0	0.0	5.4
LABOR MISC	0.0	0.0	0.1	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
LOCO CV	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
AAAJ SUB TOT	0.0	0.0	0.1	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
capital	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
SVC TOT EQ MEN	22.9	26.5	23.8	17.3	21.8	22.5	16.6	19.7	0.0	0.0	0.0	18.2
LDR	10.3	10.9	12.5	13.3	11.3	11.7	9.4	11.7	0.0	0.0	0.0	10.6
OILER	4.9	3.9	3.4	4.0	3.4	3.9	3.2	2.8	0.0	0.0	0.0	3.0
CRANE	0.0	1.5	1.3	1.3	0.5	0.9	0.0	1.3	0.0	0.0	0.0	0.7
MECH	15.3	17.2	18.9	15.8	15.2	16.5	14.8	18.9	0.0	0.0	0.0	16.9
ELEC	8.6	10.9	9.1	9.6	7.3	9.1	7.3	7.6	0.0	0.0	0.0	7.5
INST	2.0	3.5	3.6	3.7	2.6	3.1	2.3	1.4	0.0	0.0	0.0	1.9
MACH	4.1	4.4	4.4	3.4	4.8	4.2	3.9	5.3	0.0	0.0	0.0	4.6
CAR-PTR	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
BM-WLDR	3.1	6.5	6.0	6.0	4.0	5.1	2.6	5.0	0.0	0.0	0.0	3.8
MTC MISC	0.2	0.4	0.3	0.0	0.0	0.2	0.2	0.2	0.0	0.0	0.0	0.2
CAPITAL ITEMS	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
MTC TOT EQ MEN	48.5	59.2	59.5	57.1	49.1	54.7	43.7	54.2	0.0	0.0	0.0	49.0
OPS TOT EQ MEN	108.0	110.5	110.0	108.7	108.3	109.1	103.7	112.1	0.0	0.0	0.0	107.9
SVC TOT EQ MEN	22.9	26.5	23.8	17.3	21.8	22.5	16.6	19.7	0.0	0.0	0.0	18.2
MTC TOT EQ MEN	48.5	59.2	59.5	57.1	49.1	54.7	43.7	54.2	0.0	0.0	0.0	49.0
TOT EQ MEN-CP	179.4	196.2	193.3	183.1	179.2	186.2	164.0	186.0	0.0	0.0	0.0	175.0

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EQUIVALENT MENE-COKE PLANT

OVERTIME HOURS	11/26	12/03	12/10	12/17	12/24	AVG	12/31	01/07	01/14	01/21	01/28	AVG
SUPERVISION	70.5	76.0	110.5	81.0	81.5	83.9	29.5	102.5	0.0	0.0	0.0	66.0
OVENS	178.5	222.5	194.0	151.5	140.5	177.4	120.0	275.0	0.0	0.0	0.0	197.5
COAL HDLG	38.5	49.5	68.5	48.8	16.0	44.3	16.0	28.5	0.0	0.0	0.0	22.3
COKE HDLG	8.0	14.5	8.0	9.0	9.0	9.7	0.0	37.0	0.0	0.0	0.0	18.5
BP APP	96.0	144.0	110.8	76.5	60.0	97.5	72.0	113.5	0.0	0.0	0.0	92.8
BP CN & NH3	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
BP LO	16.0	32.0	16.0	16.0	25.0	21.0	20.0	29.0	0.0	0.0	0.0	24.5
DUMPING	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
SCREENING	18.5	8.0	16.0	8.0	16.0	13.3	0.0	24.0	0.0	0.0	0.0	12.0
OPN TOT OT	426.0	546.5	523.8	390.8	348.0	447.0	257.5	609.5	0.0	0.0	0.0	433.5
D LABOR	64.5	123.5	57.5	52.5	10.5	61.7	0.0	49.0	0.0	0.0	0.0	24.5
D LOCO	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
D TRACTOR	46.0	12.5	24.0	17.5	17.0	23.4	0.0	21.0	0.0	0.0	0.0	10.5
J LABOR	14.5	0.0	2.0	5.0	19.5	8.2	22.0	3.5	0.0	0.0	0.0	12.8
J LOCO	0.0	0.0	0.0	0.0	0.0	0.0	11.0	0.0	0.0	0.0	0.0	5.5
SVC TOT OT	125.0	136.0	83.5	75.0	47.0	93.3	33.0	73.5	0.0	0.0	0.0	53.3
LDR	42.5	93.0	106.0	140.5	18.0	80.0	22.5	125.5	0.0	0.0	0.0	74.0
OILER	7.0	36.5	31.5	41.0	9.0	25.0	15.0	28.0	0.0	0.0	0.0	21.5
CRANE	0.0	18.0	12.0	12.0	0.0	8.4	0.0	10.0	0.0	0.0	0.0	5.0
MECH	95.3	211.0	177.0	166.5	40.5	138.1	73.3	199.0	0.0	0.0	0.0	136.2
ELEC	59.5	115.5	84.5	64.5	28.0	70.4	18.0	39.5	0.0	0.0	0.0	28.8
INST	6.0	19.5	24.0	26.0	0.0	15.1	4.0	0.0	0.0	0.0	0.0	2.0
MACH	14.0	20.5	26.5	24.0	26.0	22.2	0.5	36.0	0.0	0.0	0.0	18.3
CAR-PTR	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
BM-WLDR	0.0	59.5	41.0	42.0	0.0	28.5	0.0	40.0	0.0	0.0	0.0	20.0
MTC MISC	164.0	22.5	11.5	0.0	205.0	80.6	231.0	8.0	0.0	0.0	0.0	119.5
MTC TOT OT	388.3	596.0	514.0	516.5	326.5	468.3	364.3	486.0	0.0	0.0	0.0	425.2
OPS TOT OT	426.0	546.5	523.8	390.8	348.0	447.0	257.5	609.5	0.0	0.0	0.0	433.5
SVC TOT OT	125.0	136.0	83.5	75.0	47.0	93.3	33.0	73.5	0.0	0.0	0.0	53.3
MTC TOT OT	388.3	596.0	514.0	516.5	326.5	468.3	364.3	486.0	0.0	0.0	0.0	425.2
TOT OT-CP	939.3	1278.5	1121.3	982.3	721.5	1008.6	654.8	1169.0	0.0	0.0	0.0	911.9
OPS % OT	9.9	12.4	11.9	9.0	8.0	10.2	6.2	13.6	ERR	ERR	ERR	ERR
SVC % OT	13.6	12.8	8.8	10.8	5.4	10.4	5.0	9.3	ERR	ERR	ERR	ERR
MTC % OT	20.0	25.2	21.6	22.6	16.6	21.4	20.8	22.4	ERR	ERR	ERR	ERR
CP % OT	13.1	16.3	14.5	13.4	10.1	13.5	10.0	15.7	ERR	ERR	ERR	ERR