

Acme Coke
11236 S. Torrence Ave.
Chicago IL 60617



acmecoke.com

Document archive

Oven documents

Dated: 2000

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50 OVEN PUSHING SCHEDULE
 ILPUTTE BATTERY NO. 1 AND NO. 2
 5-5769

FRAMES

BATTERY #1	59
BATTERY #2	61
TOTAL	120

11-7 SHIFT			7-3 SHIFT			3-11 SHIFT		
TIME	5-24-00	OVEN NO.	TIME	OVEN NO.	TIME	5-24-00	OVEN NO.	
11:03	19:07	D1	7:03	19:04	C2	3:03	19:02	
15	11	3	15	05	4	15	07	
26	13	5	26	05	D2	26	10	
38	16	7	38	05	4	38	14	
49	24	9	49	05	A2	49	20:47 *	
12:08	00	All	8:01	05	4	4:01	28:37 F ^N D ^y	
12	00	13	12	05	6	12	36	
29	06	15	24	05	8	24	37	
35	02	17	35	05	10	35	19:23	
47	07	19	47	00	C6	47	31	
58	02	C11	58	00	8	58	36	
1:10	02	13	9:10	00	10	5:10	41	
21	05	15	21	00	12	21	44	
33	10	17	33	00	14	33		
44	13	19	44			44	19:58	
55			55	19:06	A12	55	20:01	
2:07	30	A21	10:07	08	14	6:07	04	
18	05	23	18	04	16	18	07	
20	06	25	30	10	18	30	13	
41	05	B2	41	14	20	41	19:28	
53	06	4	53	23:40	* B17	53	32	
3:04	05	6	11:04	19:28	D6	7:04	36	
15	05	D11	15	31	8	15	40	
26	04	13	26	34	10	26	44	
38	05	15	38	38	12	38	35	
49	04	17	49	43	14	49	36	
7:01	05	19	12:01	23	A22	8:01	41	
12	22:20 *	C23	12	28	24	12	47	
23	19:15	B8	23	32	B1	23	52	
35	16	10	35	38	3	35		
46	15	12	46	44	5	46	19:39	
58	16	14	58			58	43	
5:09	16	16	1:09	19:15	C16	9:09	47	
21			21	20	18	21	52	
32	27	C21	32	25	20	32	55	
44	28	25	44	32	22	44	48	
55	27	D21	55	36	24	55	51	
6:07	28	23	2:07	41	B7	10:07	53	
18	27	25	18	45	9	18	56	
30	33:02 F ^N	B18	30	51	11	30	20:00	
41	29:59 D ^y	23	41	54	13	41	05	
52	30:00 Y	25	52	56	15	52	19:27	

BATTERY #1	19	BATTERY #1	21	BATTERY #1	19
BATTERY #2	21	BATTERY #2	19	BATTERY #2	
TOTAL	40	TOTAL	40	TOTAL	

DATE 5/24/00
 OVEN SHIFT MANAGER SURVEY
 LISTED OVENS NEED DECARBING
 UPTAKES / ROOFS

3/4 - A-5 HEAVY ROOF		C-4 HEAVY ROOF	
11/7 - A-6 HEAVY ROOF		C-7 MEDIUM ROOF	
A-8 MEDIUM ROOF		C-9 MEDIUM ROOF	- 3/11
A-11 HEAVY ROOF		C-10 HEAVY ROOF	
A-13 MEDIUM ROOF		C-13 MEDIUM ROOF	
A-15 HEAVY ROOF		C-21 HEAVY ROOF	11/7
A-17 HEAVY ROOF		C-22 HEAVY ROOF	
A-18 HEAVY ROOF		C-24 HEAVY ROOF	
A-19 HEAVY ROOF		C-25 HEAVY ROOF	
7/3 - A-20 MEDIUM ROOF		C-2 Bad uptake	11/7
A-21 MEDIUM ROOF			
A-23 HEAVY ROOF			
A-25 HEAVY ROOF			
B-1 HEAVY ROOF		D-3 MEDIUM ROOF	- 3/11
B-3 MEDIUM ROOF		D-8 MEDIUM ROOF	
B-4 HEAVY ROOF		D-10 MEDIUM ROOF	- 11/7
7/3 - B-5 HEAVY ROOF		D-11 MEDIUM ROOF	- 3/4
B-6 HEAVY ROOF		D-12 MEDIUM ROOF	
B-7 MEDIUM ROOF		D-13 HEAVY ROOF	
7/3 - B-9 MEDIUM ROOF		D-14 HEAVY ROOF	- 7/3
B-15 MEDIUM ROOF		D-15 HEAVY ROOF	
		D-19 MEDIUM ROOF	
		D-20 HEAVY ROOF	
		D-22 HEAVY ROOF	
		D-23 HEAVY ROOF	
		D-25 HEAVY ROOF	

11/7

Secondary Cooler down
 Heating Problems (cool) - EB

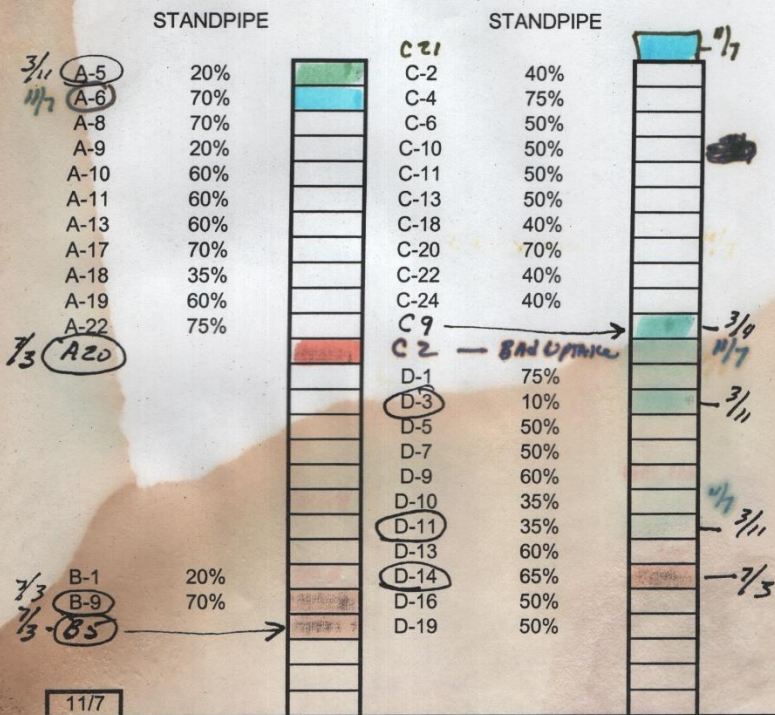
7/3

3/11

please log all
 your activity in
 the appropriate
 box.

* Have your Lidmen Check The Charging
 holes AND decarb them, some
 CARBONED UP.

DATE 5/24/00
 TOP SHIFT MANAGER SURVEY
 LISTED OVENS NEED DECARBING
 UPTAKES /ROOFS



11/7

7/3

3/11

please log all
 your activit
 the approp

150 OVEN PUSHING SCHEDULE
WILPUTTE BATTERY NO. 1 AND NO. 2
AS-5769

OVEN FOREMAN

DATE WEDNESDAY 5-31-00

BATTERY #1	57
BATTERY #2	62
TOTAL	119

11-7 SHIFT			7-3 SHIFT			3-11 SHIFT		
TIME	5-31-00	OVEN NO.	TIME	OVEN NO.	TIME	5-31-00	OVEN NO.	
11:03	19:20	D10	7:03	19:00	A11	3:03	19:00	A2
15	23	12	15	00	13	15	00	4
26	26	14	26	00	15	26	00	6
38	33	A22	38	00	17	38	00	8
49	37	24	49	00	19	49	00	10
12:01	39	B1	8:01	00	C11	4:01	00	C6
12	44	3	12	00	X 13	12	00	8
24	49	5	24	00	15	24	00	X 10
35			35	00	17	35	00	12
47	19:18	C16	47	00	19	47	00	14
58	21	18	58	20:47	C23	58		
1:10	26	20	9:10		5:10	19:00	A12	
21	31	22	21	19:18	A21	21	00	17
33	37	24	33	22	X 23	33	00	16
44	40	B7	44	25	25	44	00	18
55	40	9	55	28	B2	55	00	X 20
2:07	39	11	10:07	34	7	6:07	03	D6
18	43	13	18	03	6	18	09	X 8
20	38	15	30	23:42	* B17	30	09	10
41			41	19:18		41	05	12
53	19:38	D16	53	19:22	X D11	53	08	14
3:04	20:40	18	11:04	33	13	7:04		
15	19:52	20	15	36	15	15	19:22	A22
26	54	22	26	39	17	26	23	24
38	59	24	38	41	19	38	29	B1
49	29:13 Fndy	B19	49	45	B8	49	35	3
4:01	28:45	21	12:01	46	10	8:01	42	5
12	19:36	C1	12	49	12	12	19:00	C16
23	37	3	23	54	14	23	00	18
35	38	5	35	20:00	16	35	04	20
46	43	7	46	19:11	X C21	46	08	22
58	47	9	58	10	25	58	12	24
5:09	03	A1	1:09	00	X D21	9:09	17	X B7
21	03	3	21	00	X 23	21	24	9
32	06	5	32	00	25	32	26	11
44	10	7	44	29:49 Fndy	B18	44	32	13
55	12	9	55	42	23	55	37	15
6:07	07	D1	2:07	42	X 25	10:07	19:00	D16
18	09	3	18	19:00	X C2	18	00	20
30	13	5	30	00	4	30	00	22
41	16	7	41	00	D2	41	00	24
52	21	9	52	00	4	52		

BATTERY #1	17
BATTERY #2	23
TOTAL	40

BATTERY #1	20
BATTERY #2	2
TOTAL	

BATTERY #1	
BATTERY #2	
TOTAL	

DATE 5/31/00
 OVEN SHIFT MANAGER SURVEY
 LISTED OVENS NEED DECARBING
 UPTAKES / ROOFS

	A-5 HEAVY ROOF		C-2		7/3
	A-6 HEAVY ROOF		C-4 HEAVY ROOF		
	A-8 MEDIUM ROOF		C-7 MEDIUM ROOF		
	A-11 HEAVY ROOF		C-9 MEDIUM ROOF		
	A-13 MEDIUM ROOF		C-10 HEAVY ROOF	3/11	
	A-15 HEAVY ROOF		C-13 MEDIUM ROOF	7/3	
	A-17 HEAVY ROOF		C-21 HEAVY ROOF		
	A-18 HEAVY ROOF		C-22 HEAVY ROOF		
	A-19 HEAVY ROOF		C-24 HEAVY ROOF		
	A-20 MEDIUM ROOF	3/11	C-25 HEAVY ROOF		7/3
	A-21 MEDIUM ROOF				
7/3	A-23 HEAVY ROOF				
	A-25 HEAVY ROOF				
			D-3 MEDIUM ROOF		
	B-1 HEAVY ROOF		D-8 MEDIUM ROOF	3/11	
	B-3 MEDIUM ROOF		D-10 MEDIUM ROOF		
	B-4 HEAVY ROOF		D-11 MEDIUM ROOF	7/3	
	B-5 HEAVY ROOF		D-12 MEDIUM ROOF		
	B-6 HEAVY ROOF		D-13 HEAVY ROOF		
3/11	B-7 MEDIUM ROOF		D-14 HEAVY ROOF		
	B-9 MEDIUM ROOF		D-15 HEAVY ROOF		
	B-15 MEDIUM ROOF		D-19 MEDIUM ROOF		
			D-20 HEAVY ROOF		
			D-22 HEAVY ROOF		
			D-23 HEAVY ROOF		7/3
			D-25 HEAVY ROOF		

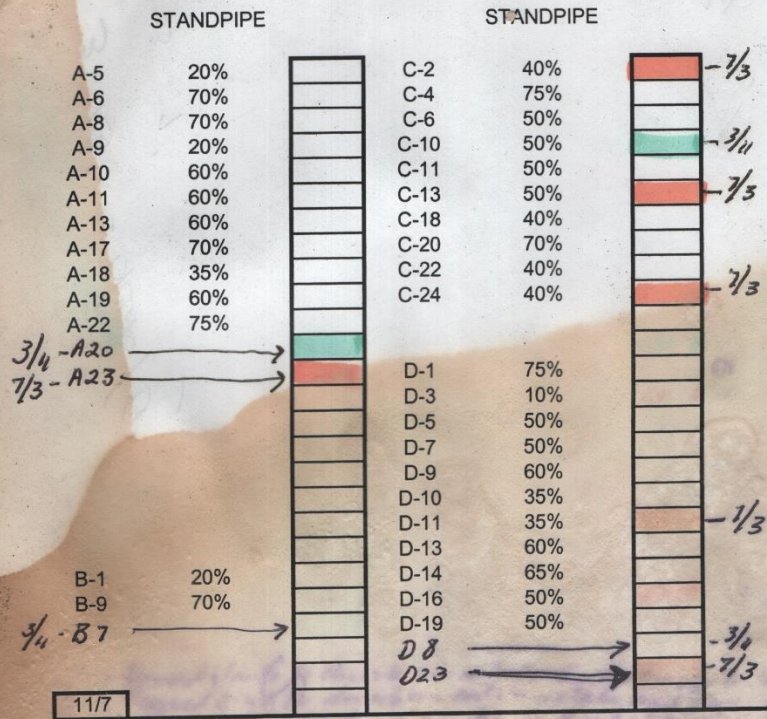
11/7
 A-7 Pushed Early To decarb worked on East charging hole.
 D-3 Pushed Early To decarb worked on uptake and east charging hole.
 A-23 Pushed Early To decarb worked on East charging hole

7/3
 B2-D11 EARLY ROOF + UPTAKE DECARB.
 D23 ROOF CARBON

3/11

please log all
 your activity in
 the appropriate
 box.

DATE 5/31/00
 TOP SHIFT MANAGER SURVEY
 LISTED OVENS NEED DECARBING
 UPTAKES / ROOFS



11/7

7/3

3/11

please log all
 your activit
 the approp

OVEN PUSHING SCHEDULE
 LPUTTE BATTERY NO. 1 AND NO. 2
 -5769

*Over
 Foreman*

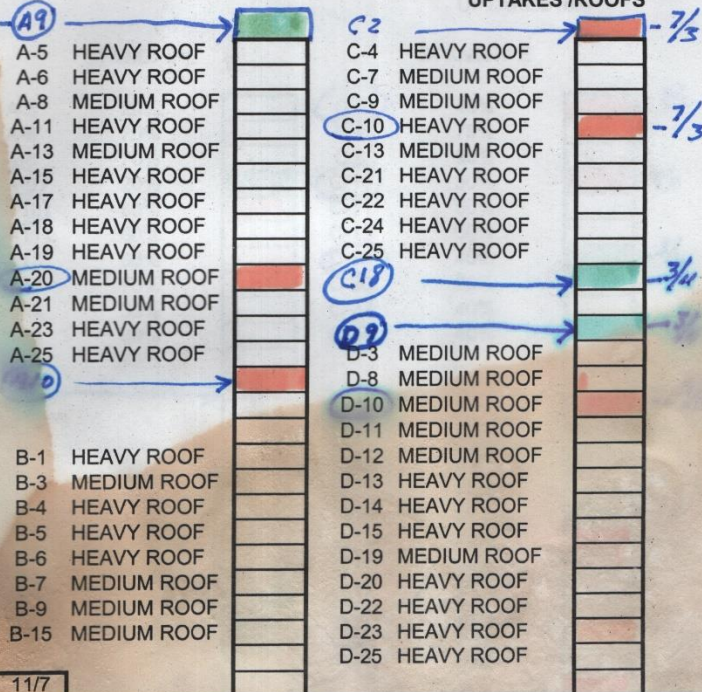
BATTERY #1	60
BATTERY #2	60
TOTAL	120

DATE THURSDAY 6-1-00

11-7 SHIFT			7-3 SHIFT			3-11 SHIFT		
ME	6-1-00	OVEN NO.	TIME	OVEN NO.	TIME	6-1-00	OVEN NO.	
11:03	28:06 F	B20	7:03	19:04	B8	3:03	19:00	B1
15	01	22	15	05	10	15	06	3
26	01	24	26	05	12	26	08	5
38	19:17	C1	38	05	14	38	11	C16
49	13	3	49	05	16	49	14	18
12:01	17	5	8:01	05	C21	4:01	18	20
12	21	7	12	05	25	12	21	22
24	26	9	24	05	D21	24	25	24
35			35	05	23	35		
47	19:40	A1	47	05	25	47	19:29	B7
58	43	3	58			58	34	9
1:10	48	5	9:10	29:12 F	B19	5:10	39	11
21	52	7	21	07	21	21	42	13
33	59	9	33	19:05	C2	33	46	15
44	20:01	D1	44	05	4	44	50	D16
55	07	3	55	05	D2	55	49	20
2:07	12	5	10:07	08	4	6:07	20:01	22
18	14	7	18	22:05	C23	18	19:52	24
20	08	9	30			30		
41	22:52	D18	41	24:02	B17	41	28:48 F	B18
53			53	19:12	A2	53	53	23
3:04	19:51	A11	11:04	09	4	7:04	48	25
15	51	13	15	12	6	15	19:12	C1
26	50	15	26	15	8	26	16	3
38	51	17	38	15	10	38	21	5
49	50	19	49	19	C6	49	25	7
1:01	51	C11	12:01	24	8	8:01	28	9
12	50	13	12	29	10	12	22	A1
23	50	15	23	32	12	23	26	3
35	50	17	35	35	14	35	31	5
46	50	19	46	36	A12	46	36	7
58	27	A21	58	41	14	58	42	9
5:09	23	23	1:09	43	16	9:09	19:00	D1
21	28	25	21	45	18	21	04	3
32	27	B2	32	50	20	32	08	5
44	28	4	44	02	D6	44	11	7
55	27	6	55	04	8	55	10	9
2:07	05	D11	2:07	00	10	10:07	07	A11
18	06	13	18	00	12	18	13	13
30	06	15	30	00	14	30	19	15
41	05	17	41	00	A22	41	24	17
52	05	19	52	00	24	52	30	19

BATTERY #1	19	BATTERY #1	20	BATTERY #1	
BATTERY #2	21	BATTERY #2	20	BATTERY #2	
TOTAL	40	TOTAL		TOTAL	

DATE 6/1/00
 OVEN SHIFT MANAGER SURVEY
 LISTED OVENS NEED DECARBING
 UPTAKES / ROOFS



11/7

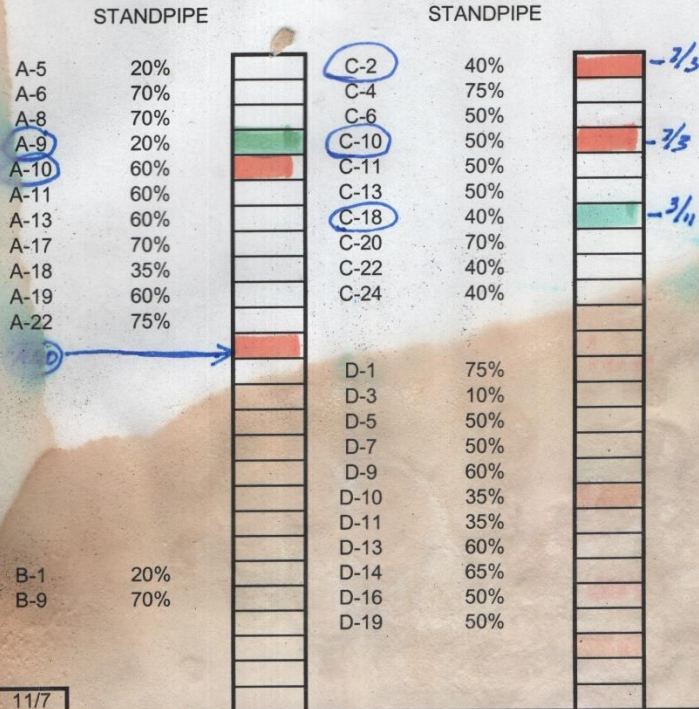
7/3

C2 EARLY UPTAKE DECARB,
 AND LEFT NITY ON BERAL UPTAKE/DECARB.

3/11

please log all
 your activity in
 the appropriate
 box.

DATE 6/1/00
 TOP SHIFT MANAGER SURVEY
 LISTED OVENS NEED DECARBING
 UPTAKES /ROOFS



11/7

7/3

3/11

please log all
 your activit
 the approp

150 OVEN PUSHING SCHEDULE
WILPUTTE BATTERY NO. 1 AND NO. 2
AS-5769

BATTERY #1 56
BATTERY #2 64
TOTAL 120

DATE THURSDAY 5-25-00

11-7 SHIFT			7-3 SHIFT			3-11 SHIFT		
TIME	5-25-00	OVEN NO.	TIME	5-25-00	OVEN NO.	TIME	5-25-00	OVEN NO.
11:03	19:31	D13	7:03	19:25	D14	3:03	19:05	A11
15	36	15	15	00	A22	15	10	13
26	41	17	26	00	24	26	15	15
38	45	19	38	00	B1	38	20	17
49	21:15	C23	49	00	3	49	24	19
12:01	20:00	B8	8:01	40	5	4:01	00	C11
12	02	10	12	14	C16	12	03	13
24	04	12	24	19	18	24	09	15
35	15	14	35	23	20	35	13	17
47	18	16	47	29	22	47	15	19
58	19:14	C21	58	29	24	58	19	A21
1:10	19	25	9:10	34	B7	5:10	24	23
21	22	D21	21	38	9	21	28	25
33	27	23	33	44	11	33	34	B2
44	33	25	44	46	13	44	38	4
55	#		55	49	15	55	42	6
2:07	29:36	F _N B19	10:07	23:14	* B17	6:07		
18	39	D _y 21	18			18	19:59	D11
30	19:00	C2	30	19:17	D16	30	16	13
41	11	4	41	21	20	41	19	15
53	15	D2	53	25	22	53	23	17
3:04	13	4	11:04	29	24	7:04	24	19
15	16	A2	15	28:55	F _N B18	15	27	B8
26	19	4	26	54	D _y 23	26	30	10
38	23	6	38	53	25	38	34	12
49	27	8	49	19:23	C1	49	36	14
4:01	28	10	12:01	28	3	8:01	43	16
12			12	33	5	12	00	C21
23	41	C6	23	38	7	23	00	25
35	45	8	35	42	9	35	00	D21
46	28	10	46			46	00	23
58	31	12	58	19:01	A1	58	05	25
5:09	32	14	1:09	05	3	9:09		
21	10	A12	21	10	5	21	29:35	F _N B20
32	12	14	32	15	7	32	30	D _y 22
44	13	16	44	20	9	44	31	24
55	18	18	55	24	D1	55	19:25	C2
6:07	24	20	2:07	30	3	10:07	32	41
18	16	D6	18	35	5	18	08	D2
30	19	8	30	41	7	30	06	4
41	21	10	41	46	9	41	21:17	* C23
52	21	12	52	21:52	* D18	52	19:18	A2

BATTERY #1	17	BATTERY #1	19	BATTERY #1	17
BATTERY #2	23	BATTERY #2	21	BATTERY #2	
TOTAL	40	TOTAL	40	TOTAL	

DATE 5/25/00
 OVEN SHIFT MANAGER SURVEY
 LISTED OVENS NEED DECARBING
 UPTAKES /ROOFS

7/3	A-5 HEAVY ROOF		C-4 HEAVY ROOF		
	A-6 HEAVY ROOF		C-7 MEDIUM ROOF		
	A-8 MEDIUM ROOF		C-9 MEDIUM ROOF		
	A-11 HEAVY ROOF		C-10 HEAVY ROOF		
	A-13 MEDIUM ROOF		C-13 MEDIUM ROOF	-3/11	
	A-15 HEAVY ROOF		C-21 HEAVY ROOF		
	A-17 HEAVY ROOF		C-22 HEAVY ROOF	4/7	
	A-18 HEAVY ROOF		C-24 HEAVY ROOF		
	A-19 HEAVY ROOF		C-25 HEAVY ROOF		
	A-20 MEDIUM ROOF		C-20	→	NOT DRAWING PROPERLY 7/3
	A-21 MEDIUM ROOF		C-2	→	3/11
	A-23 HEAVY ROOF		D-3 MEDIUM ROOF		
	A-25 HEAVY ROOF		D-8 MEDIUM ROOF		
	B-1 HEAVY ROOF		D-10 MEDIUM ROOF		
	B-3 MEDIUM ROOF		D-11 MEDIUM ROOF		
	B-4 HEAVY ROOF		D-12 MEDIUM ROOF		
	B-5 HEAVY ROOF		D-13 HEAVY ROOF		
	B-6 HEAVY ROOF		D-14 HEAVY ROOF		
	B-7 MEDIUM ROOF		D-15 HEAVY ROOF		
	B-9 MEDIUM ROOF		D-19 MEDIUM ROOF		
7/3	B-15 MEDIUM ROOF		D-20 HEAVY ROOF		-7/3
			D-22 HEAVY ROOF		
			D-23 HEAVY ROOF		
			D-25 HEAVY ROOF		

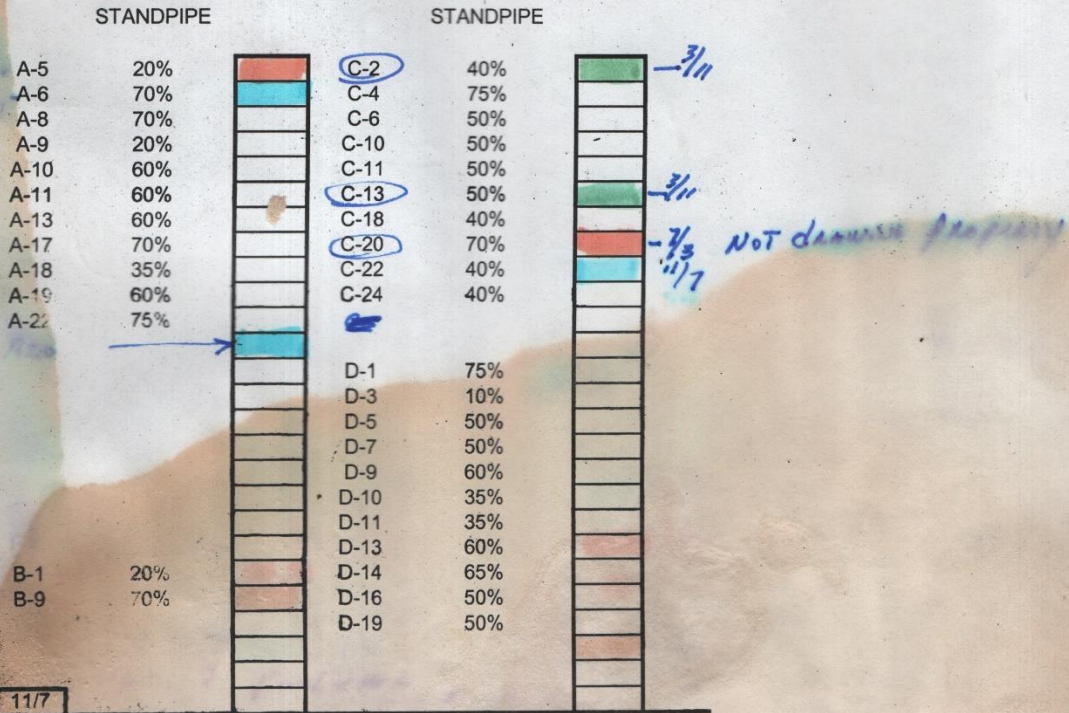
11/7
 To cool to push early
 A-20
 B-3
 C-22

7/3
 Too cool to push early B-9 Took Cakes
 Delay AT B18. 30 minutes D-20
 C-20
 No Ovens on 7/3 pushed early - Too Cool

3/11

please log all
 your activity in
 the appropriate
 box.
 (over)

DATE 5/25/00
 TOP SHIFT MANAGER SURVEY
 LISTED OVENS NEED DECARBIN
 UPTAKES /ROOFS



11/7

7/3

BOTTOM Foreman

50 OVEN PUSHING SCHEDULE
 MILPUTTE BATTERY NO. 1 AND NO. 2
 15-5769

DATE **Monday 5.29.00**

BATTERY #1	60
BATTERY #2	60
TOTAL	120

11-7 SHIFT			7-3 SHIFT			3-11 SHIFT		
TIME		OVEN NO.	TIME		OVEN NO.	TIME		OVEN NO.
11:03	19:17	A21	7:03	19:00	A16	3:03	19:49	A7
15	10	23	15	00	18	15	55	9
26	11	25	26	00	20	26	21	D1
38	16	B2	38	01	D6	38	27	3
49	20	4	49	05	8	49	22	5
12:01	32	6	8:01	08	10	4:01	38	7
12	00	D11	12	11	12	12	43	9
24	00	13	24	17	14	24	24:13 * →	C23
35	00	15	35			35		
47	00	17	47	19:00	A22	47	19:38	A11
58	03	19	58	00	24	58	39	13
1:10			9:10	00	B1	5:10	45	15
21	19:16	B8	21	00	3	21	50	17
33	22	10	33	19:02	5	33	56	19
44	27	12	44	06	C16	44	59	C11
55	32	14	55	13	18	55	20:04	13
2:07	29	16	10:07	00	20	6:07	08	15
18	29	C21	18	00	22	18	13	17
20	06	25	30	01	24	30	19	19
41	19	D21	41	24:26 * →	B17	41	19:09	A21
53	23	23	53	19:19	B7	53	14	23
3:04	24	25	11:04	23	9	7:04	18	25
15	28:32	FNDP	15	27	11	15	22	B2
26	29	23	26	32	13	26	25	4
38	31	25	38	36	5	38	31	6
49			49			49		
4:01	19:38	C2	12:01	19:10	D16	8:01	19:46	D11
12	41	4	12	25:44	18	12	48	13
23	43	D2	23	19:24	20	23	48	15
35	50	4	35	31	22	35	54	17
46	17	A2	46	35	24	46	58	19
58	21	4	58	29:07	B20	58	24	B8
5:09	24	6	1:09	08	22	9:09	27	10
21	28	8	21	06	24	21	30	12
32	31	10	32	19:15	C1	32	33	14
44	09	C6	44	19	3	44	35	16
55	14	8	55	19	5	55	39	C21
6:07	19	10	2:07	25	7	10:07	40	25
18	22	12	18	31	9	18	48	D21
30	28	14	30	36	A1	30	53	23
41	00	A12	41	40	3	41	56	25
52	00	14	52	45	5	52	29:00 FNDP	B19

BATTERY #1	21	BATTERY #1	20	BATTERY #1	19
BATTERY #2	19	BATTERY #2	20	BATTERY #2	
TOTAL	40	TOTAL	40		

DATE 5/29/00
 OVEN SHIFT MANAGER SURVEY
 LISTED OVENS NEED DECARBING
 UPTAKES / ROOFS

4/7	A-5 HEAVY ROOF		C-4 HEAVY ROOF		- 4/7
	A-6 HEAVY ROOF		C-7 MEDIUM ROOF		
	A-8 MEDIUM ROOF		C-9 MEDIUM ROOF		
	A-11 HEAVY ROOF		C-10 HEAVY ROOF		
	A-13 MEDIUM ROOF		C-13 MEDIUM ROOF		- 3/11
	A-15 HEAVY ROOF		C-21 HEAVY ROOF		
	A-17 HEAVY ROOF		C-22 HEAVY ROOF		- 7/3
	A-18 HEAVY ROOF		C-24 HEAVY ROOF		
	A-19 HEAVY ROOF		C-25 HEAVY ROOF		
	A-20 MEDIUM ROOF				
	A-21 MEDIUM ROOF				
	A-23 HEAVY ROOF				
	A-25 HEAVY ROOF				
			D-3 MEDIUM ROOF		
			D-8 MEDIUM ROOF		- 4/7
			D-10 MEDIUM ROOF		
			D-11 MEDIUM ROOF		
			D-12 MEDIUM ROOF		
			D-13 HEAVY ROOF		
			D-14 HEAVY ROOF		
			D-15 HEAVY ROOF		
			D-19 MEDIUM ROOF		
			D-20 HEAVY ROOF		
			D-22 HEAVY ROOF		
			D-23 HEAVY ROOF		
			D-25 HEAVY ROOF		
	B-1 HEAVY ROOF				
	B-3 MEDIUM ROOF				
	B-4 HEAVY ROOF				
4/7	B-5 HEAVY ROOF				
	B-6 HEAVY ROOF				
	B-7 MEDIUM ROOF				
	B-9 MEDIUM ROOF				
	B-15 MEDIUM ROOF				

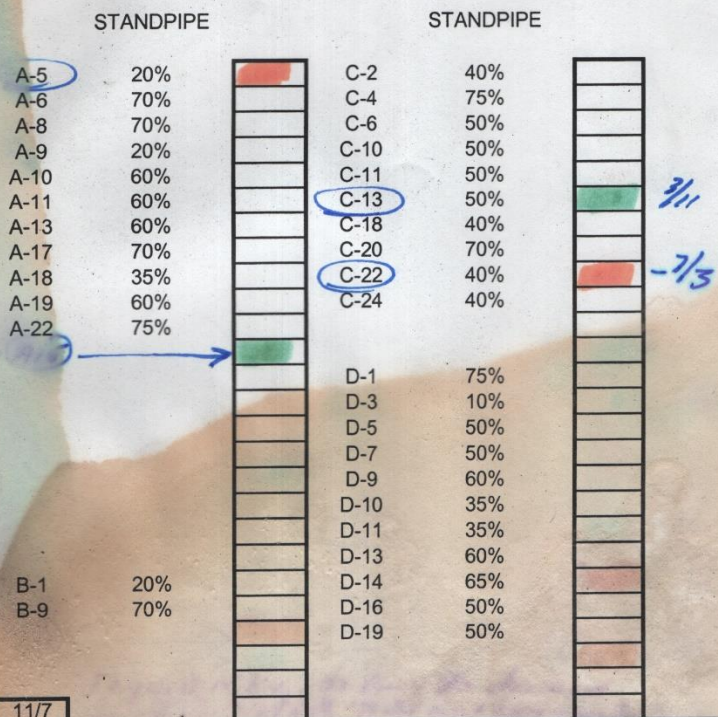
11/7
 Pushed C-10, D-14, B-1, C-22 Early to Decarb
 Also worked on uptakes and first charging note.

7/3
 PUSHED D-10 - B-1 EARLY DECARB.
 PUSHED D-22 EARLY DECARB.

3/11

please log all
 your activity in
 the appropriate
 box.

DATE 5/29/00
 TOP SHIFT MANAGER SURVEY
 LISTED OVENS NEED DECARBING
 UPTAKES /ROOFS



11/7

[Redacted area]

7/3

[Redacted area]

3/11

Pushed A15 early to decarb and work on central
 charging hole

please log all
 your activit
 the approp

ACME WILLPUTTE BATTERY

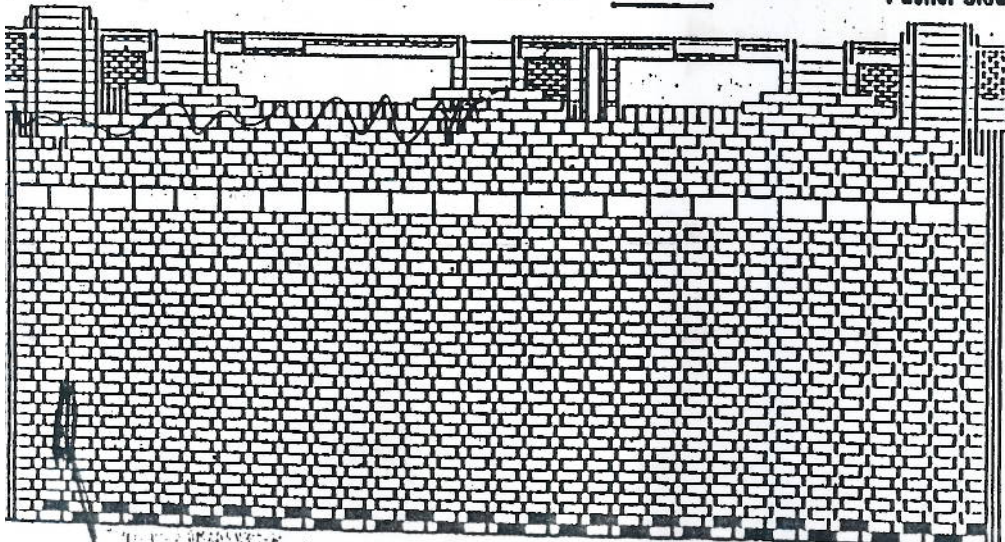
Coke Side

OVEN # 38

DATE _____

NORTH WALL

Pusher Side

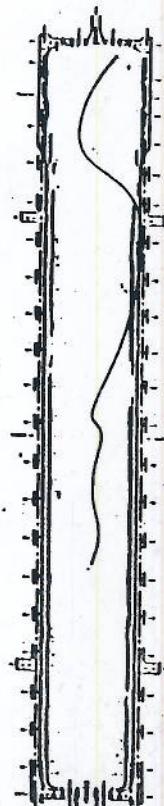


Hot of Carb

WELD DESCRIPTION _____

CARBON
CONDITION _____

Med. Roof Carb



P/S DOOR PLUG

4, 342
Do

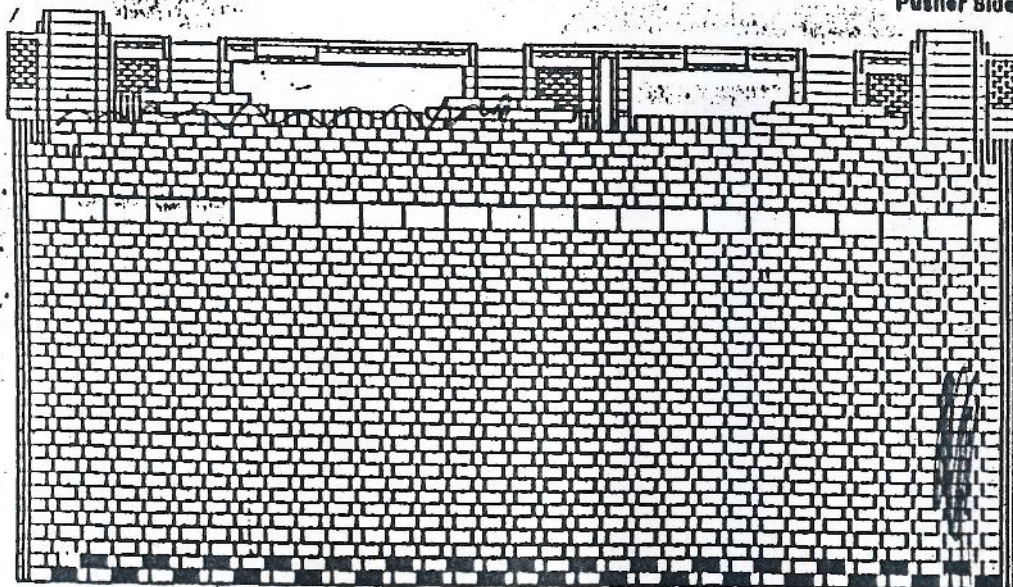
PLUG JACKET _____

ACME WILLPUTTE BATTERY

Coke Side

SOUTH WALL

Pusher Side



Hot of Carb

WELD DESCRIPTION _____

CARBON
CONDITION _____



COKE SIDE
DOOR PLUG

PLUG JACKET _____

ACME WILLPUTTE BATTERY

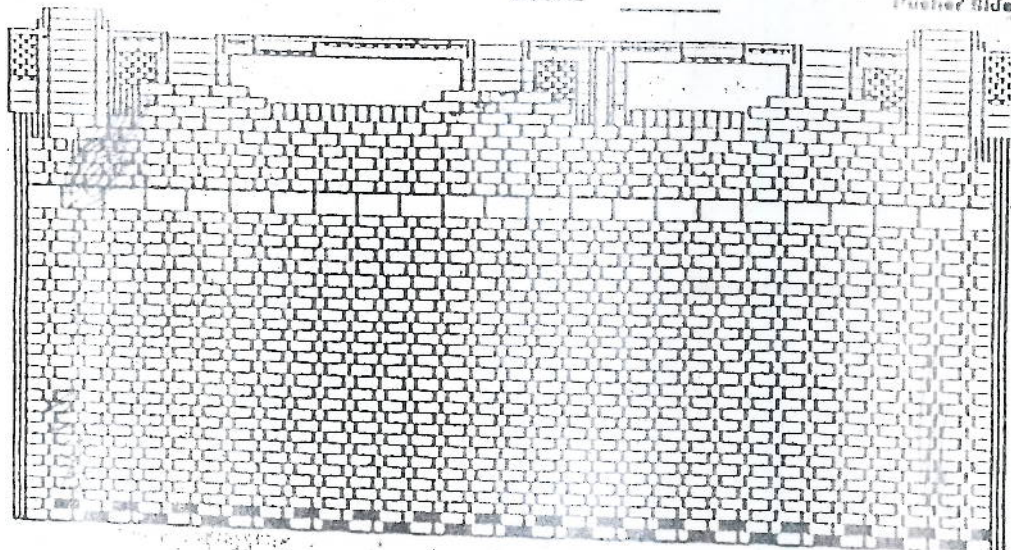
Spoke Side

OVEN # 01

DATE

NORTH WALL

Pusher Side



WELD DESCRIPTION

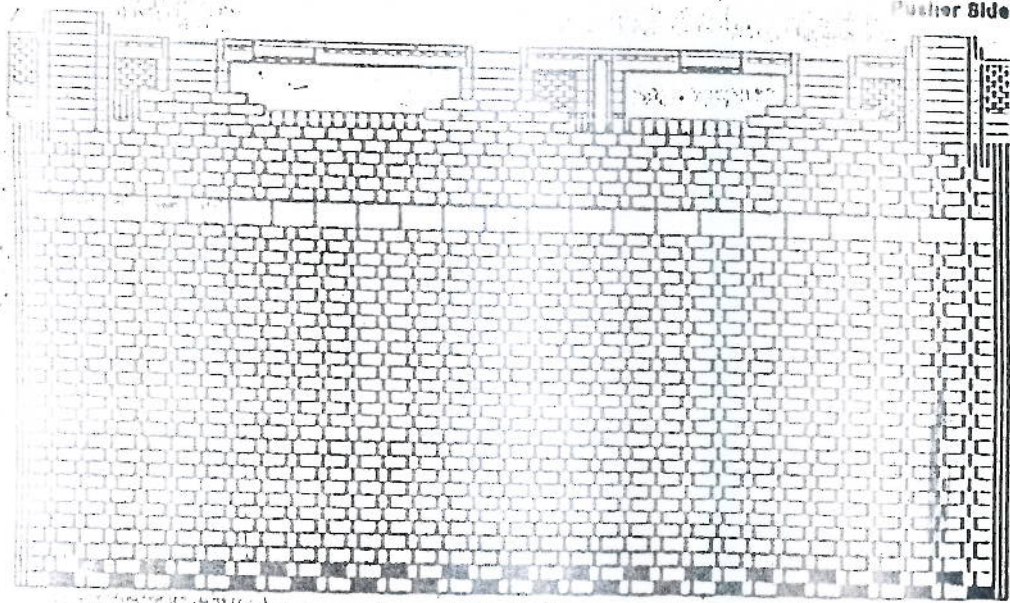
CARBON CONDITION

ACME WILLPUTTE BATTERY

Coke Side

SOUTH WALL

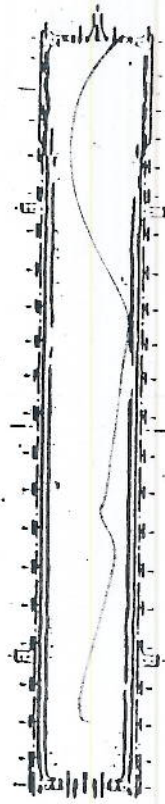
Pusher Side



WELD DESCRIPTION

CARBON CONDITION

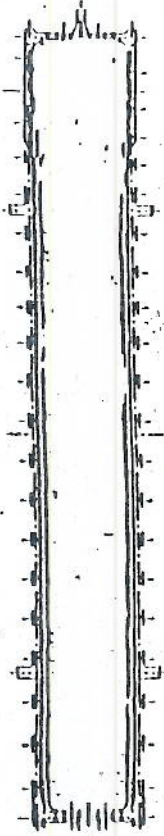
①
No. wall



P/S DOOR PLUG

dit ④
Dun

PLUG JACKET



COKE SIDE DOOR PLUG

④

PLUG JACKET

ACME WILLPUTTE BATTERY

Coke Side

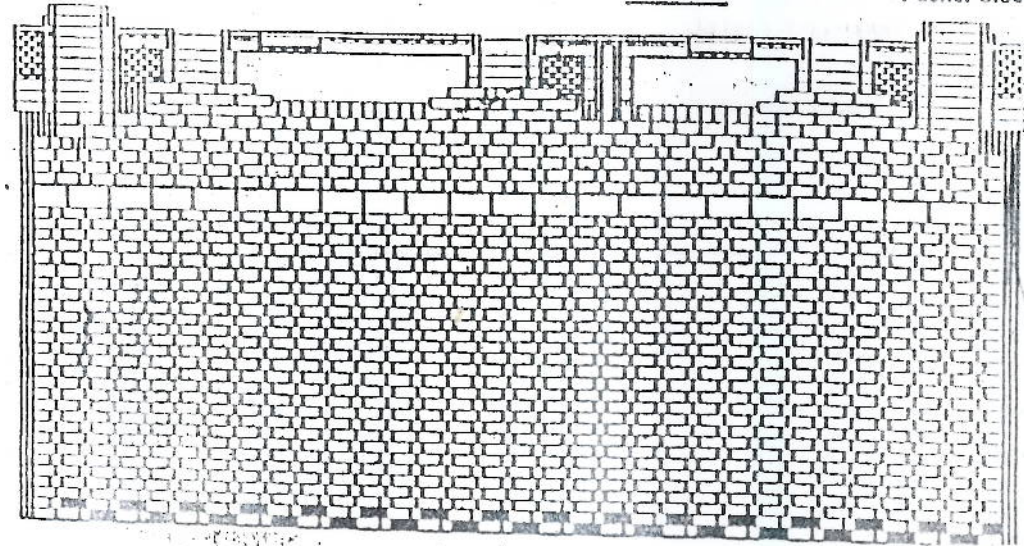
OVEN #

B11

DATE

NORTH WALL

Pusher Side



1/3 DOOR PLUG

J. Dan

PLUG JACKET

WELD DESCRIPTION

DL

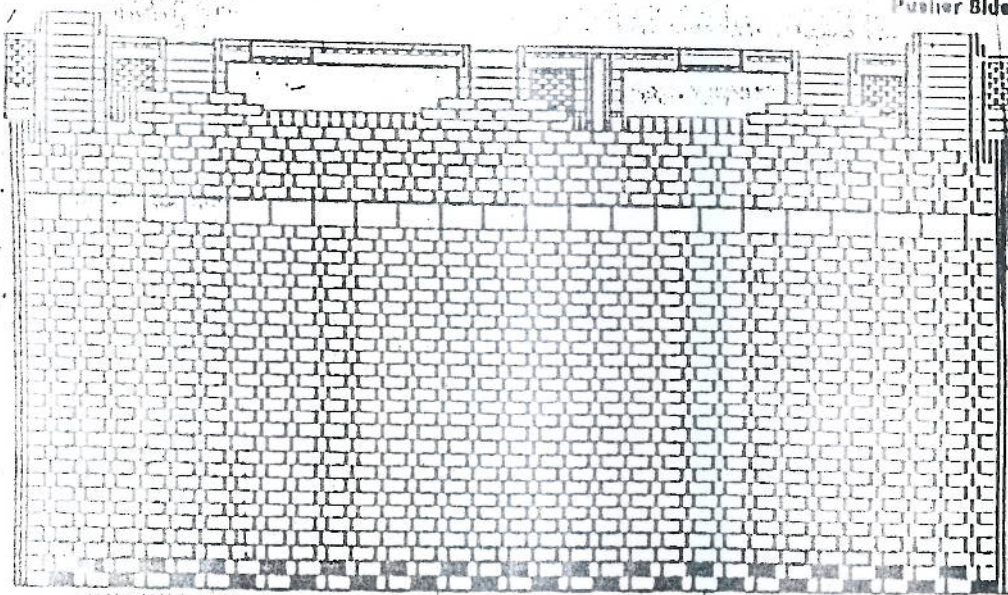
CARBON
CONDITION

ACME WILLPUTTE BATTERY

Coke Side

SOUTH WALL

Pusher Side



COKE SIDE
DOOR PLUG

J. Dan

PLUG JACKET

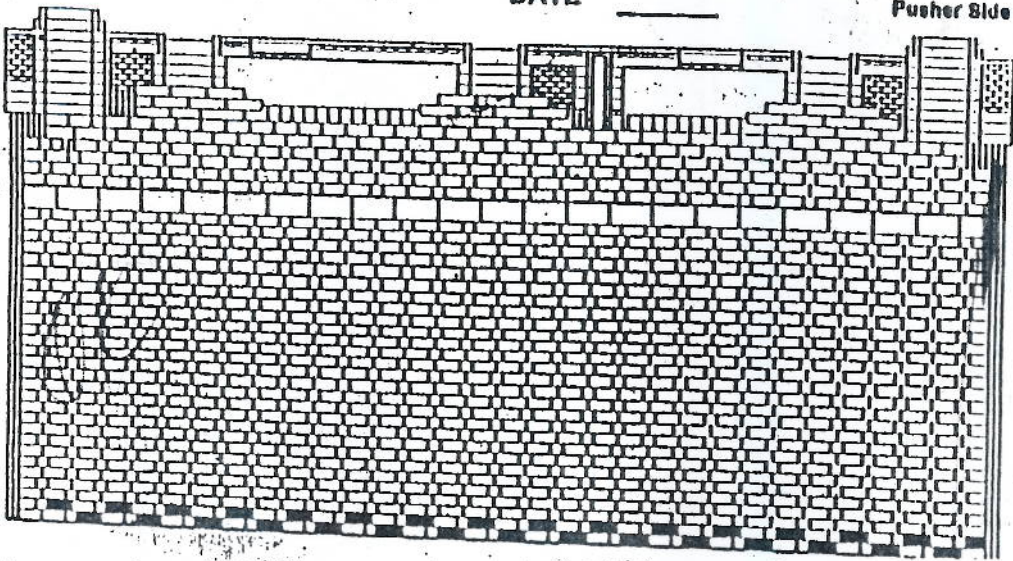
WELD DESCRIPTION

CARBON
CONDITION

ACME WILLPUTTE BATTERY
Coke Side

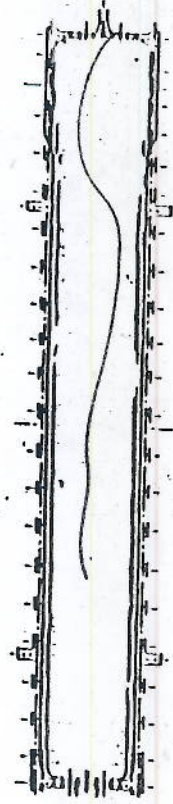
OVEN # *Bis*
DATE _____

NORTH WALL
Pusher Side



WELD DESCRIPTION *OK*

CARBON CONDITION *Low C*



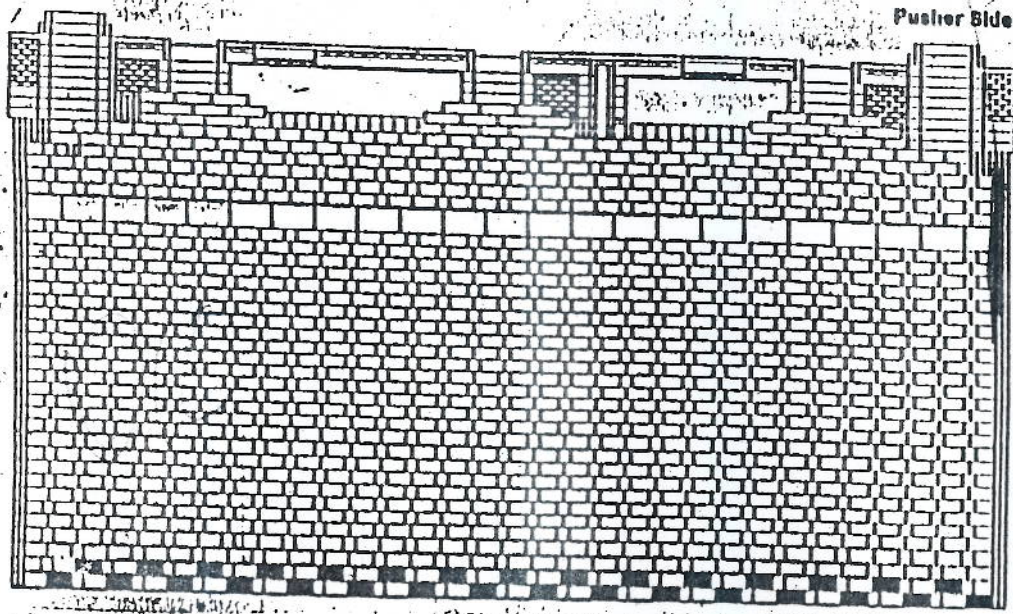
P/S DOOR PLUG

4.3.2 Do

PLUG JACKET

ACME WILLPUTTE BATTERY
Coke Side

SOUTH WALL
Pusher Side



COKE SIDE DOOR PLUG

4.3.2 Do

PLUG JACKET

WELD DESCRIPTION

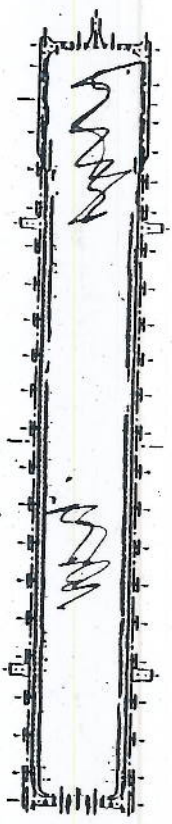
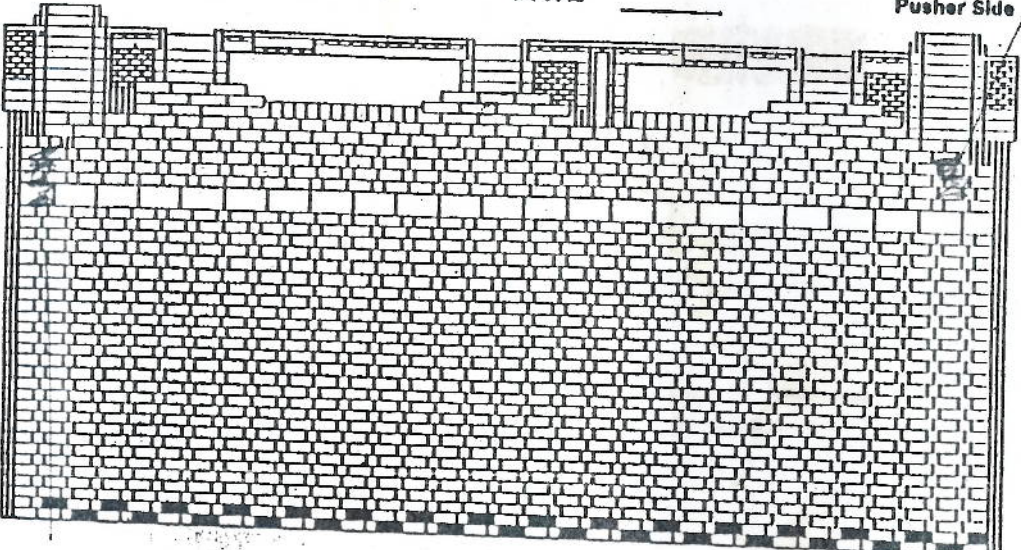
CARBON CONDITION

ACME WILLPUTTE BATTERY
Coke Side

OVEN # 21
DATE _____

NORTH WALL
Pusher Side

Life Spalls



P/S DOOR PLUG

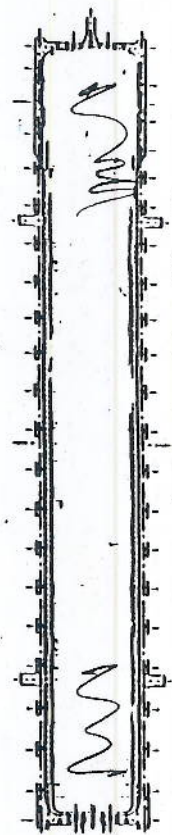
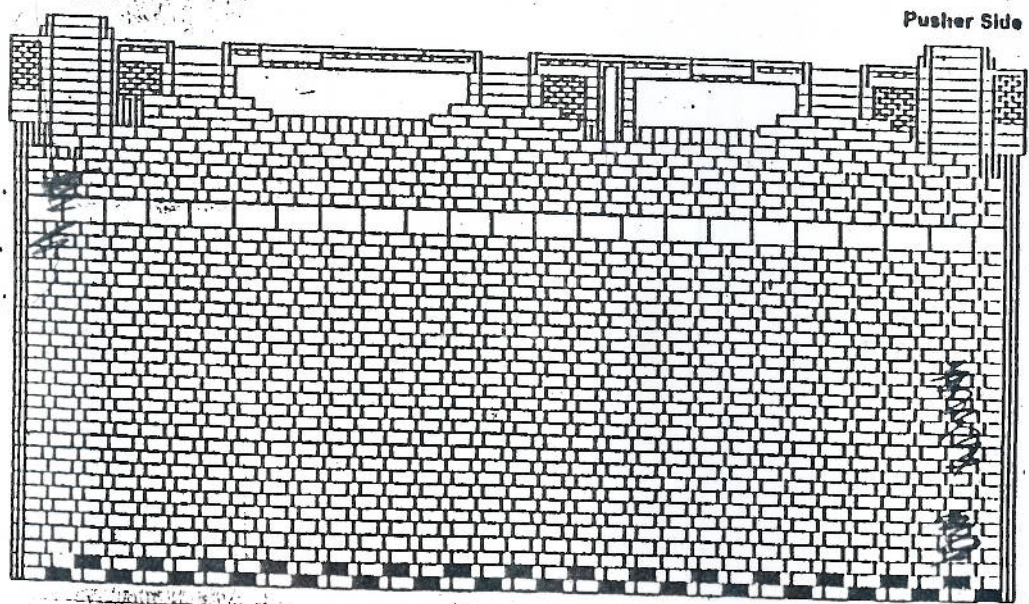
PLUG JACKET
Second Section
Damaged & Top
Section

Life Spalls
WELD DESCRIPTION _____

CARBON
CONDITION _____

ACME WILLPUTTE BATTERY
Coke Side

SOUTH WALL
Pusher Side



COKE SIDE
DOOR PLUG

Top & Bottom
Section Cracks
No. Side R.C.
Damper

PLUG JACKET _____

WELD DESCRIPTION _____

Knots with Carbon

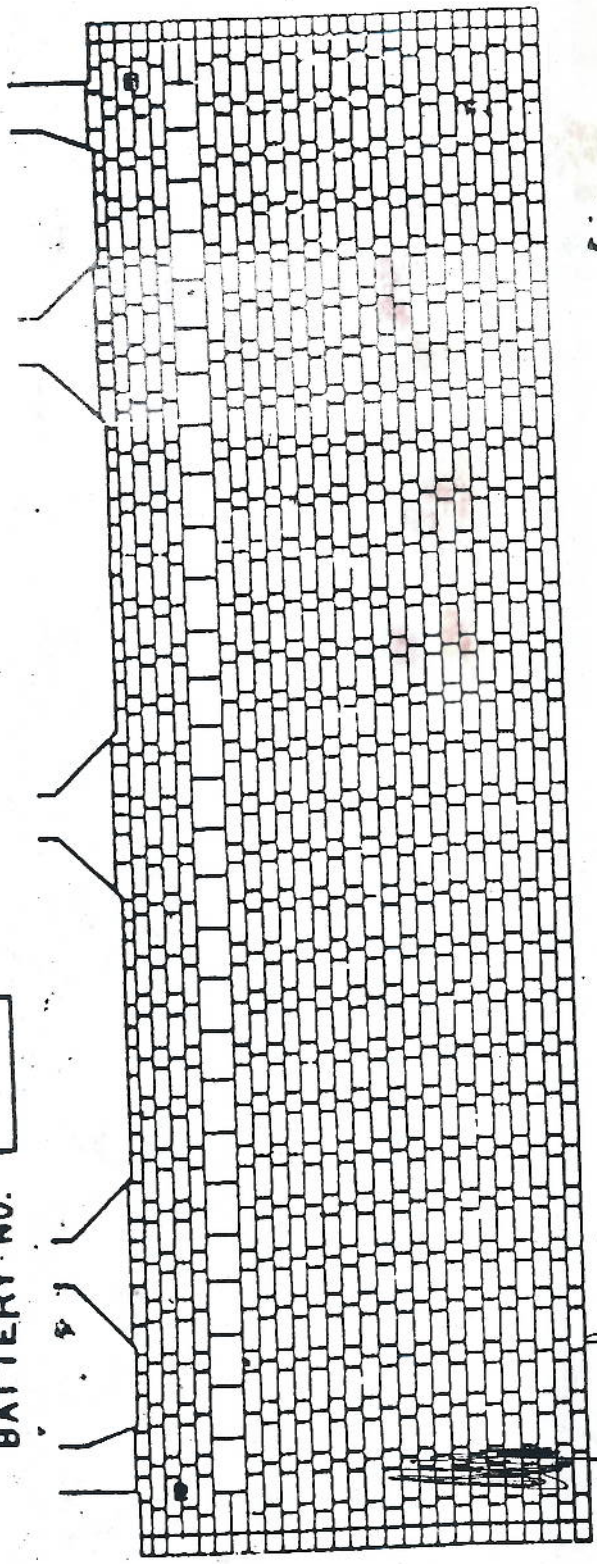
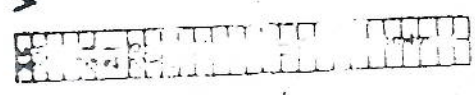
CARBON
CONDITION _____

OVEN NO.

BATTERY NO.

WALL NO.

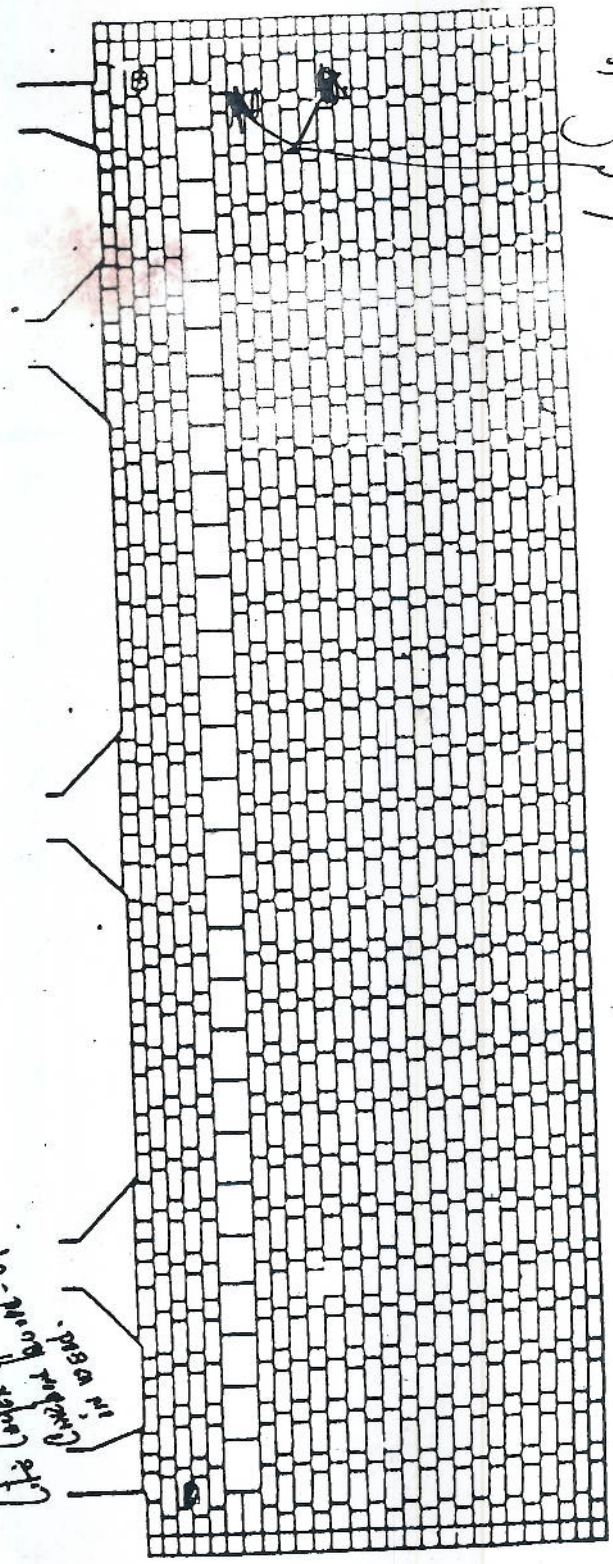
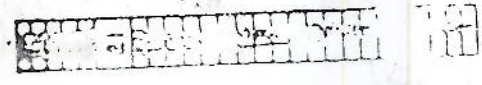
PUSHER SIDE



COKE SIDE

WALL NO.

PUSHER SIDE



COKE SIDE

Handwritten notes:
Check for
in wall
of - No. 10000

Handwritten note:
Life Spalls

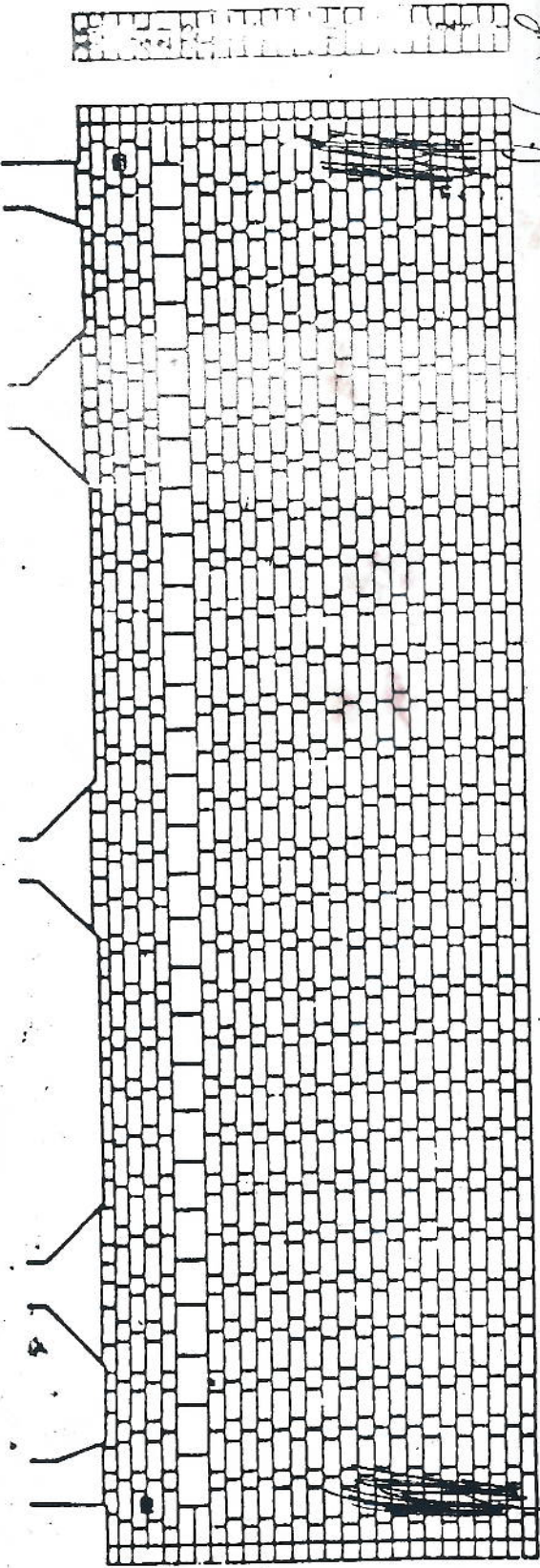
BATTERY NO.

OVEN NO.

WALL NO.

PUSHER SIDE

COKE SIDE



WALL NO.

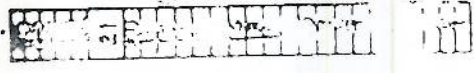
PUSHER SIDE

COKE SIDE

Slab of Carbon of well

F:

Air Layer of Carbon

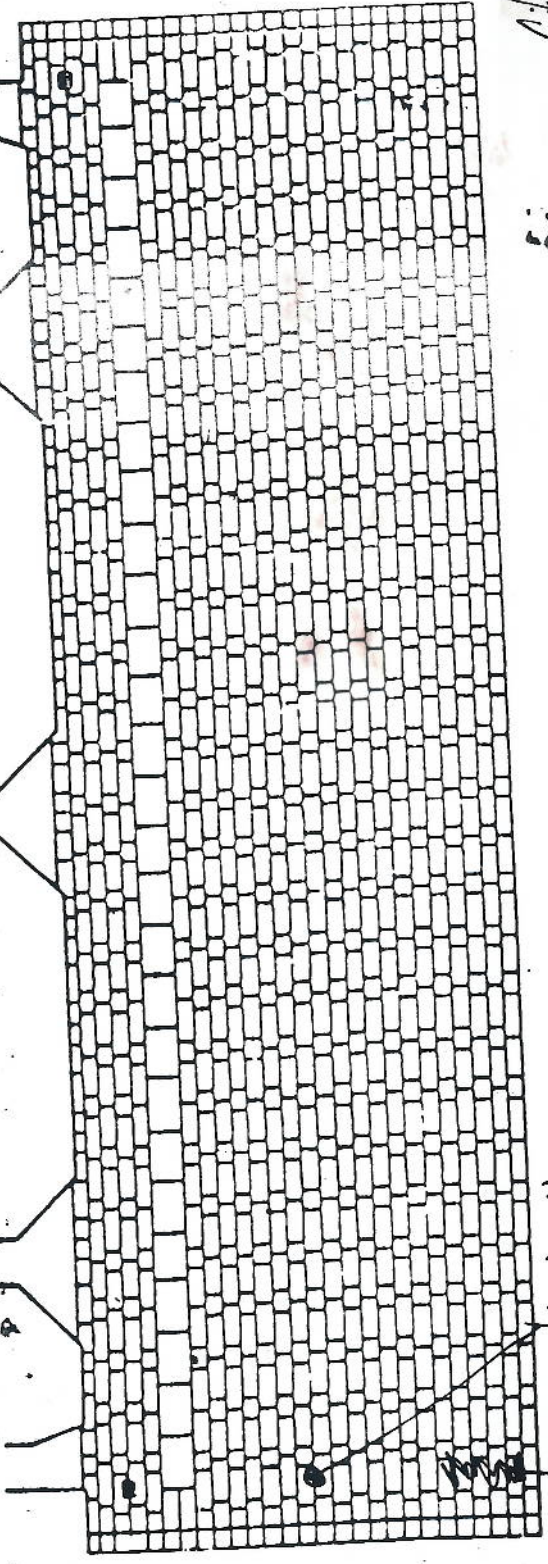


like Spalls

BATTERY NO.

OVEN NO.

H6

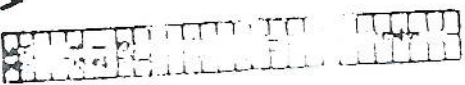


COKE SIDE

WALL NO.

North

PUSHER SIDE

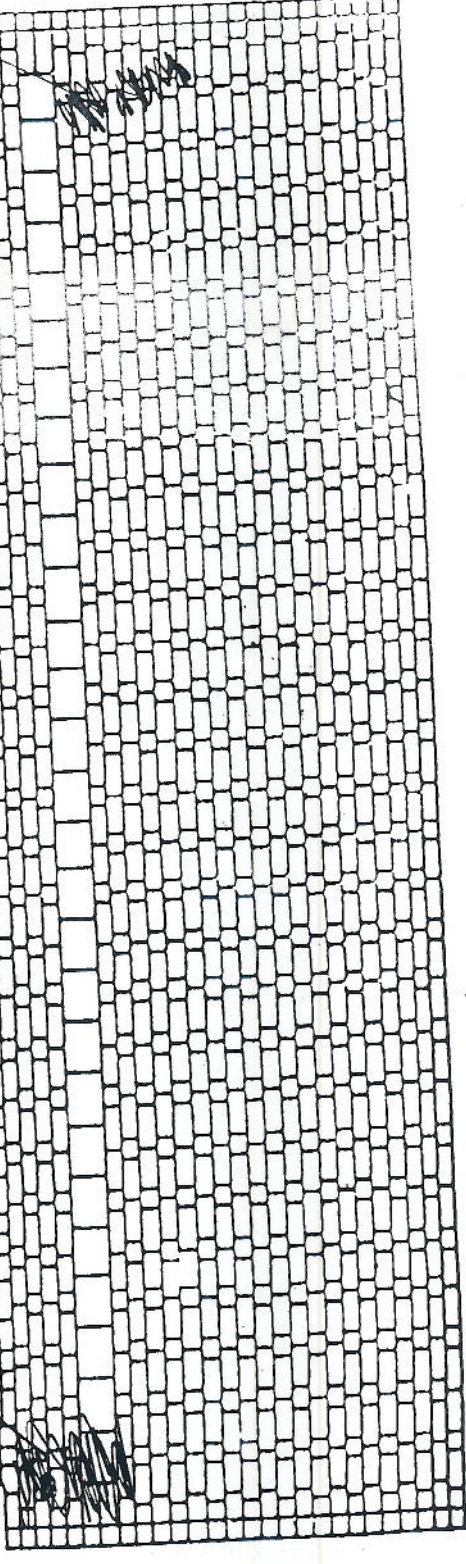


Cracks in weld

Hole in weld

Splice popping out

Splice

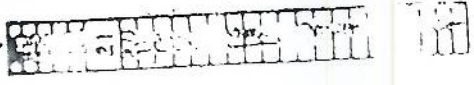


COKE SIDE

WALL NO.

South

PUSHER SIDE



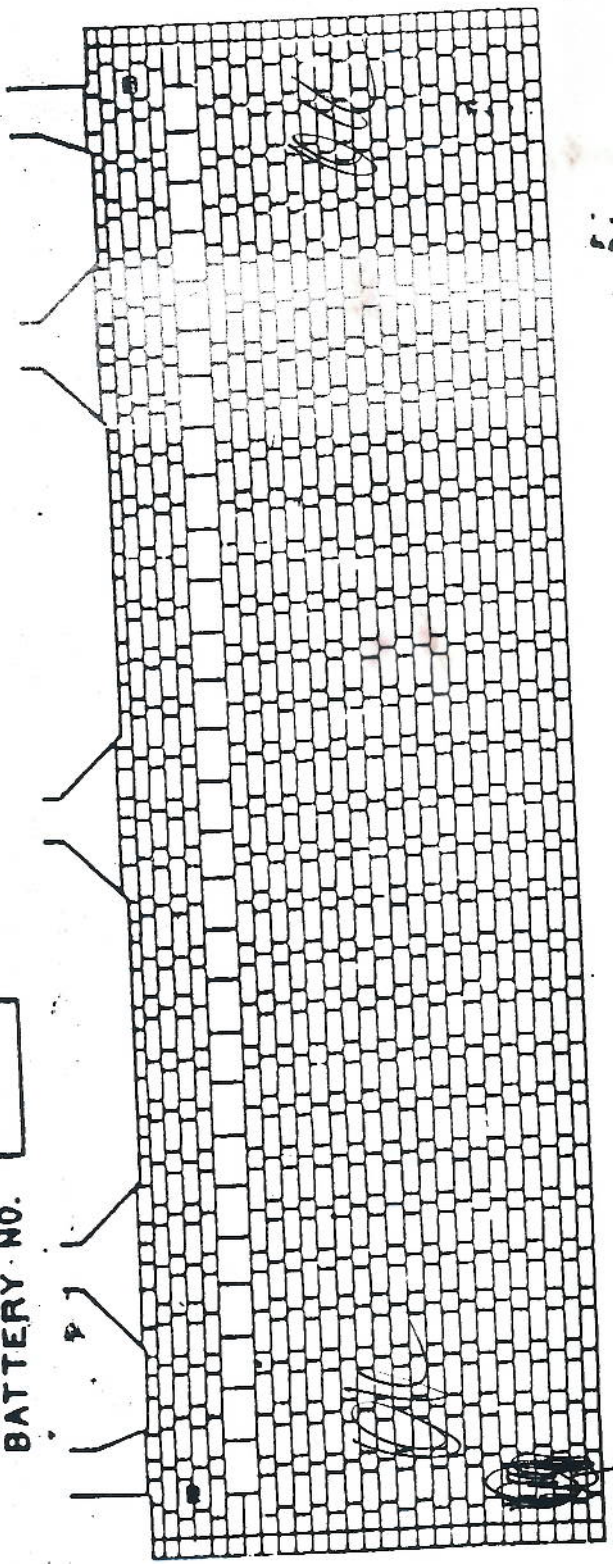
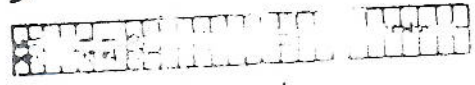
Cracks in Splice

OVEN NO.

BATTERY NO.

WALL NO.

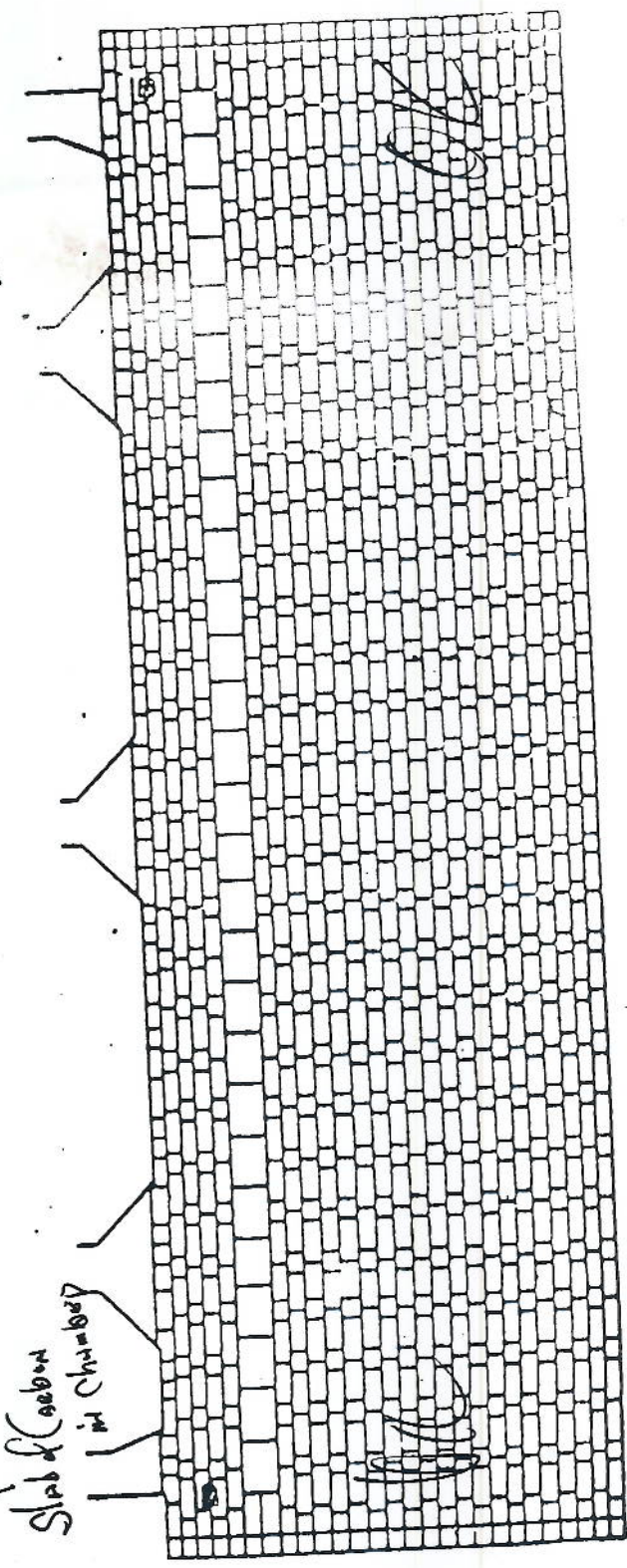
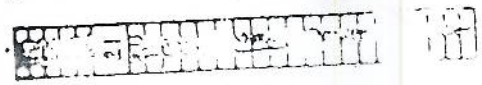
PUSHER SIDE



COKE SIDE

WALL NO.

PUSHER SIDE



COKE SIDE

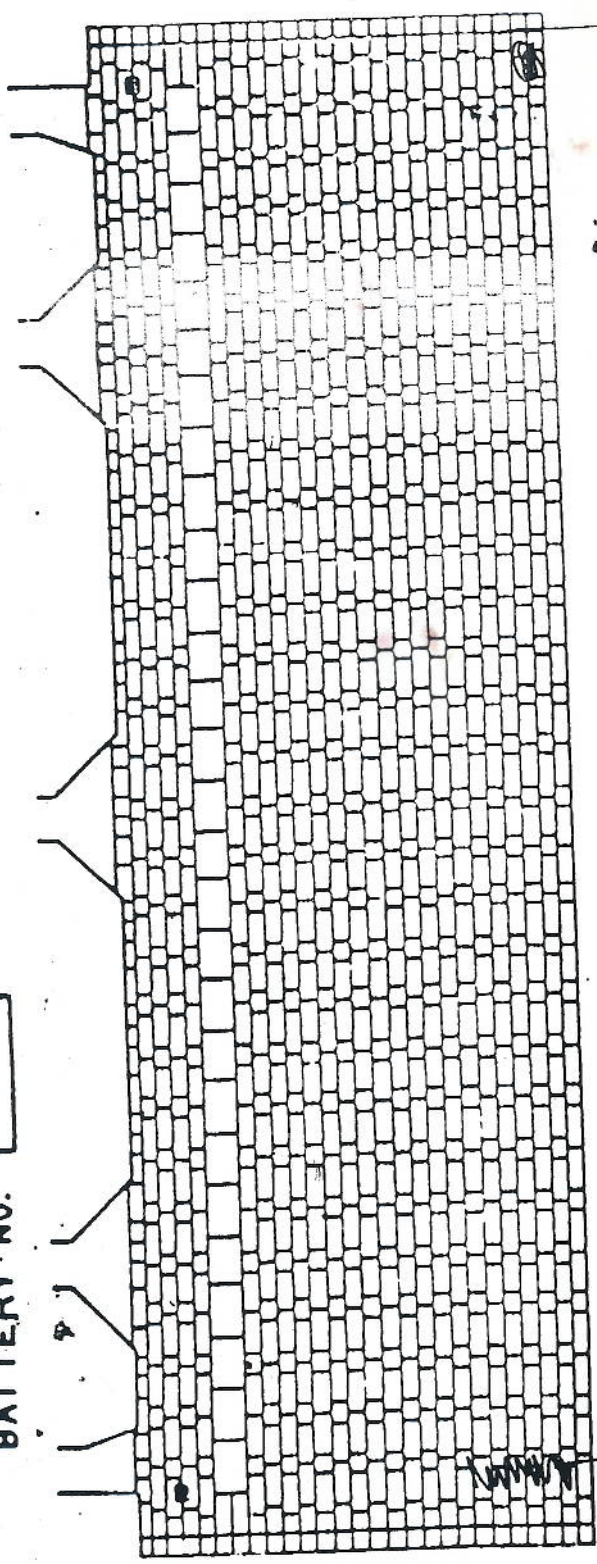
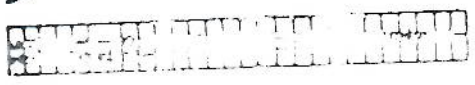
BATTERY NO.

②

OVEN NO.

WALL NO.

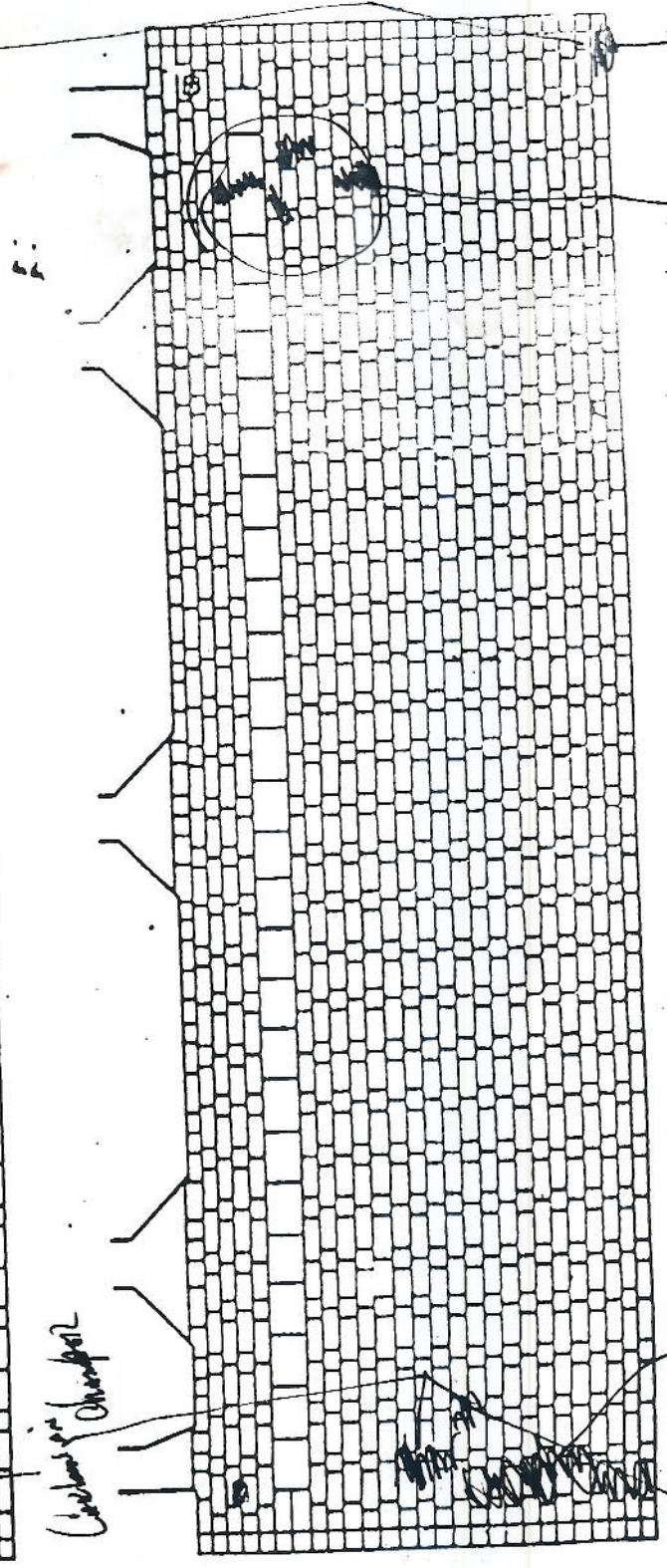
PUSHER SIDE



COKE SIDE

WALL NO.

PUSHER SIDE



COKE SIDE

Carbon Chamber

Under Cut
U.S. Spalling

No wood all Carbon

Chamber in Chamber