

Acme Coke  
11236 S. Torrence Ave.  
Chicago IL 60617



**[acmecoke.com](http://acmecoke.com)**

Document archive

Ovens and BP reports  
Dated: December 1956

*Recovered from site on Jan 16 2021*



**INTERLAKE IRON CORPORATION**

Chicago Coke Oven Plant

**FLUEMAN'S REPORT**

931548  
937926

BLK. NO. 6

Date 12-25-1956

COKE TEMPERATURES

Time	Fuel Gas Press. In. of Water	Chimney Suction In. of Water	Head Pressure In. of Water	Water Diff. In. of Water	Gas Temp. Before Meter °F	Waste Heat Temp. °
7A	63	50	3.7	22	80	1050
8A	63	50	3.9	22	80	1025
9A	63	50	4.1	22	80	1025
10A	63	50	3.8	22	80	1025
11A	63	50	3.5	22	80	1000
12N	63	50	3.7	22	80	1000
1P	63	50	4.2	22	80	1025
2P	63	50	4.0	22	81	1025
3P	63	50	3.9	22	81	1025
4P	63	50	3.7	22	81	1025
5P	63	50	3.5	22	81	1025
6P	63	50	3.8	22	81	1025
7P	63	50	3.6	22	81	1050
8P	63	50	3.4	22	81	1050
9P	63	50	3.6	22	81	1050
10P	63	50	3.9	22	82	1050
11P	63	50	3.4	22	82	1050
12M	63	50	3.5	22	82	1050
1A	63	50	3.4	22	82	1050
2A	63	50	3.2	22	82	1050
3A	63	50	3.5	22	82	1050
4A	63	50	3.7	22	82	1050
5A	63	50	3.1	22	82	1050
6A	63	50	3.6	22	82	1050
Avg.						

1st Shift

Oven	Top	Center	Bottom	Avg.
201	1770	1820	1830	1807
211	1780	1820	1830	1810
221	1770	1830	1830	1810
231	1770	1830	1830	1810
Avg.	1772	1825	1830	1809

2nd Shift

Oven	Top	Center	Bottom	Avg.
207	1770	1830	1830	1810
217	1780	1830	1830	1813
227	1770	1830	1830	1807
237	1780	1820	1830	1810
Avg.	1775	1825	1830	1810

3rd Shift

Oven	Top	Center	Bottom	Avg.
203	1770	1820	1830	1807
213	1770	1830	1830	1810
223	1780	1820	1830	1810
233	1770	1820	1830	1807
Avg.	1772	1821	1830	1808

COLLECTOR MAIN PRESSURE

1st Shift	2nd Shift	3rd Shift
5.5	5.5	5.5

PRESSURE TO LIQUOR SPRAYS

9 lbs.	10 lbs.	10 lbs.
--------	---------	---------

1st Shift Dupner      2nd Shift X      3rd Shift R. Clemons

REMARKS



INTERLAKE IRON CORPORATION

Chicago Coke Oven Plant

937926

FLUEMAN'S REPORT

BLK. NO. 6

Date 2-26-1956

COKE TEMPERATURES

Time	Fuel Gas Press. In. of Water	Chimney Suction In. of Water	Head Pressure In. of Water	Water Diff. In. of Water	Gas Temp. Before Meter °F	Waste Heat Temp. °C
7A	63	50	3.6	22	82	1050
8A	63	50	3.8	22	81	1025
9A	63	50	4.4	22	81	1025
10A	63	50	4.1	22	81	1025
11A	63	50	3.8	22	81	1050
12N	63	50	3.7	22	81	1050
1P	63	50	4.0	22	81	1025
2P	63	50	4.2	22	81	1025
3P	63	50	3.8	22	82	1025
4P	63	50	3.1	22	82	1025
5P	63	50	3.8	22	82	1025
6P	63	50	4.0	22	82	1025
7P	63	50	4.4	22	82	1025
8P	63	50	4.0	22	82	1025
9P	63	50	3.8	22	82	1025
10P	63	50	4.2	22	82	1025
11P	63	50	3.9	22	81	1025
12M	63	50	3.6	22	81	1025
1A	63	50	3.8	22	81	1050
2A	63	50	3.5	22	80	1050
3A	63	50	3.7	22	80	1025
4A	63	50	3.4	22	80	1025
5A	63	50	3.6	22	80	1025
6A	63	50	3.8	22	79	1025
Avg.						

1st Shift

Oven	Top	Center	Bottom	Avg.
219	1770	1830	1830	1810
229	1770	1820	1830	1807
239	1770	1830	1830	1810
				18
Avg.	1770	1827	1830	1809

2nd Shift

Oven	Top	Center	Bottom	Avg.
208	1770	1820	1830	1807
218	1770	1830	1830	1810
228	1770	1830	1830	1813
238	1770	1830	1830	1807
Avg.	1773	1825	1830	1809

3rd Shift

Oven	Top	Center	Bottom	Avg.
704	1780	1820	1830	1810
714	1770	1820	1830	1807
724	1770	1830	1830	1810
734	1780	1830	1830	1813
Avg.	1775	1825	1830	1810

COLLECTOR MAIN PRESSURE

1st Shift	2nd Shift	3rd Shift
5.5	5.5	5.5

PRESSURE TO LIQUOR SPRAYS

9 lbs.	9 lbs.	9 lbs.
--------	--------	--------

1st Shift

*Dupree*

2nd Shift

*L. Chaman*

3rd Shift

*Hein*

REMARKS



INTERLAKE IRON CORPORATION

Chicago Coke Oven Plant

FLUEMAN'S REPORT

944375

BLK. NO. 6

Date 12-27-56

COKE TEMPERATURES

Time	Fuel Gas Press. In. of Water	Chimney Suction In. of Water	Head Pressure In. of Water	Water Diff. In. of Water	Gas Temp. Before Meter	Waste Heat Temp. °F	1st Shift				
							Oven	Top	Center	Bottom	Avg.
7A	.63	.50	3.9	.22	79	1000	203	1770	1830	1830	1810
8A	.63	.50	3.7	.22	79	1000	213	1780	1820	1830	1810
9A	.63	.50	3.5	.22	80	1000	223	1770	1830	1830	1810
10A	.63	.50	3.8	.22	80	1025	233	1770	1820	1830	1807
11A	.63	.50	3.6	.22	80	1025	Avg. 1772/1825/1830/1809				
12N	.63	.50	3.5	.22	80	1000	2nd Shift				
1P	.63	.50	3.7	.22	80	1000	Oven	Top	Center	Bottom	Avg.
2P	.63	.50	3.8	.22	80	1000	209	1770	1820	1830	1807
3P	.63	.50	3.5	.22	80	1000	219	1780	1820	1830	1810
4P	.63	.50	3.2	.22	80	1000	229	1780	1820	1830	1810
5P	.63	.50	3.6	.22	80	1000	239	1770	1830	1830	1810
6P	.63	.50	3.5	.22	80	1000	Avg. 1770/1821/1830/1809				
7P	.63	.50	3.7	.22	80	1000	3rd Shift				
8P	.63	.50	3.4	.22	80	1000	Oven	Top	Center	Bottom	Avg.
9P	.63	.50	3.8	.22	80	1000	205	1770	1830	1830	1810
10P	.63	.50	3.2	.22	80	1000	215	1770	1830	1830	1810
11P	.63	.50	3.7	.22	80	1000	225	1780	1820	1830	1810
12M	.63	.50	3.4	.22	80	1000	235	1770	1820	1830	1807
1A	.63	.50	3.6	.22	80	1025	Avg. 1773/1825/1830/1809				
2A	.63	.50	3.8	.22	79	1025	COLLECTOR MAIN PRESSURE				
3A	.63	.50	3.4	.22	79	1025	1st Shift	2nd Shift	3rd Shift		
4A	.63	.50	3.7	.22	79	1000	5.5	5.5	5.5		
5A	.63	.50	3.5	.22	79	1000	PRESSURE TO LIQUOR SPRAYS				
6A	.63	.50	3.6	.22	79	1000	10 lbs.	10	lbs.	10	lbs.

1st Shift Dunn      2nd Shift L. Chanon      3rd Shift Grice

REMARKS



950720

INTERLAKE IRON CORPORATION

Chicago Coke Oven Plant

FLUEMAN'S REPORT

BLK. NO. 6

Date 12-28 1956

COKE TEMPERATURES

Tide	Fuel Gas Press. In. of Water	Chimney Suction In. of Water	Head Pressure In. of Water	Water Diff. In. of Water	Gas Temp. Before Meter	Waste Heat Temp. °F	1st Shift				
							Oven	Top	Center	Bottom	Avg.
7A	.63	.50	3.5	.22	79	1000	211	1780	1820	1830	1810
8A	.63	.50	3.7	.22	79	1000	221	1770	1830	1830	1810
9A	.63	.50	3.6	.22	79	1000	231	1770	1820	1830	1807
10A	.63	.50	3.8	.22	79	1000					
11A	.63	.50	3.5	.22	79	1025					
12N	.63	.50	3.7	.22	79	1025					
1P	.63	.50	3.9	.22	77	1025					
2P	.63	.50	3.6	.22	76	1025					
3P	.63	.50	3.4	.22	76	1025					
4P	.63	.50	3.7	.22	76	1025					
5P	.63	.50	3.3	.22	76	1025					
6P	.63	.50	3.8	.22	76	1025					
7P	.63	.50	3.6	.22	76	1025					
8P	.63	.50	3.4	.22	76	1025					
9P	.63	.50	3.7	.22	76	1025					
10P	.63	.50	3.5	.22	76	1025					
11P	.63	.50	3.7	.22	74	1025					
12M	.63	.50	3.4	.22	74	1025					
1A	.63	.50	3.6	.22	74	1025					
2A	.63	.50	3.3	.22	74	1025					
3A	.63	.50	3.5	.22	74	1000					
4A	.63	.50	3.7	.22	74	1000					
5A	.63	.50	3.4	.22	74	1025					
6A	.63	.50	3.6	.22	74	1025					
Avg.											

1st Shift				
Oven	Top	Center	Bottom	Avg.
211	1780	1820	1830	1810
221	1770	1830	1830	1810
231	1770	1820	1830	1807
Avg.	1772	1823	1830	1809

2nd Shift				
Oven	Top	Center	Bottom	Avg.
210	1780	1820	1830	1810
220	1780	1830	1830	1813
230	1770	1830	1830	1810
240	1770	1820	1830	1807
Avg.	1775	1825	1830	1810

3rd Shift				
Oven	Top	Center	Bottom	Avg.
206	1780	1820	1830	1810
216	1770	1830	1830	1810
226	1770	1830	1830	1810
236	1770	1820	1830	1807
Avg.	1773	1825	1830	1809

COLLECTOR MAIN PRESSURE		
1st Shift	2nd Shift	3rd Shift
5.5	5.5	5.5

PRESSURE TO LIQUOR SPRAYS		
1st Shift	2nd Shift	3rd Shift
10 lbs.	10 lbs.	10 lbs.

1st Shift E. E. E. 2nd Shift L. Chanon 3rd Shift Guice

REMARKS



INTERIAKE IRON CORPORATION - Chicago Coke Oven Plant  
CORRECTED GAS DELIVERED REPORT

Day Ending 7:00 AM 12-25 1956

7 - 3 Shift			3 - 11 Shift			11 - 7 Shift			
Time	M. Cubic Feet	Avg. B.T.U. per Cu. Ft. Gas Co B.P.	4" Bleed-er	12" Bleed-er	Time	M. Cubic Feet	Avg. B.T.U. per Cu. Ft. Gas Co B.P.	4" Bleed-er	12" Bleed-er
7:00 AM to 8:00 AM		500			11:00 AM to 12:00 M	203	525		
8:00 AM to 9:00 AM		500			12:00 M to 1:00 AM	186	542		
9:00 AM to 10:00 AM		505			1:00 AM to 2:00 AM	261	543		
10:00 AM to 11:00 AM		500			2:00 AM to 3:00 AM	297	540		
11:00 AM to 12:00 N		512			3:00 AM to 4:00 AM	283	538		
12:00 N to 1:00 PM		522			4:00 AM to 5:00 AM	322	530		
1:00 PM to 2:00 PM		518			5:00 AM to 6:00 AM	348	523		
2:00 PM to 3:00 PM		525			6:00 AM to 7:00 AM	326	534		
TOTAL					TOTAL	2369			

Total Gas 2572000

Official B.T.U.

Gas Co. Avg B.T.U.

B.P. Avg B.T.U.

Remarks

Stencil CF 0-3



INTERLAKE IRON CORPORATION - Chicago Coke Oven Plant  
CORRECTED GAS DELIVERED REPORT

Day Ending  
7:00 AM

12 - 27

1956

7 - 3 Shift			3 - 11 Shift			11 - 7 Shift		
Time	M. Cubic Feet	Avg. B.T.U. per Cu. Ft. Gas Co. B.P.	Time	M. Cubic Feet	Avg. B.T.U. per Cu. Ft. Gas Co. B.P.	Time	M. Cubic Feet	Avg. B.T.U. per Cu. Ft. Gas Co. B.P.
7:00 AM to 8:00 AM	412	543 520	3:00 PM to 4:00 PM	146	534 527	11:00 PM to 12:00 M	329	536 523
8:00 AM to 9:00 AM	212	538 520	4:00 PM to 5:00 PM	341	530	12:00 M to 1:00 AM	268	534 517
9:00 AM to 10:00 AM	261	542 525	5:00 PM to 6:00 PM	387	537	1:00 AM to 2:00 AM	327	537 514
10:00 AM to 11:00 AM	350	538 512	6:00 PM to 7:00 PM	400	542	2:00 AM to 3:00 AM	312	537 523
11:00 AM to 12:00 N	436	537 517	7:00 PM to 8:00 PM	410	542	3:00 AM to 4:00 AM	314	534 528
12:00 N to 1:00 PM	421	536 520	8:00 PM to 9:00 PM	432	539	4:00 AM to 5:00 AM	245	522 507
1:00 PM to 2:00 PM	442	530 505	9:00 PM to 10:00 PM	301	541	5:00 AM to 6:00 AM	417	511 512
2:00 PM to 3:00 PM	299	541 512	10:00 PM to 11:00 PM	256	543 521	6:00 AM to 7:00 AM	411	511 510
TOTAL	2833		TOTAL	2673		TOTAL	2713	

Official B.T.U.

Gas Co. Avg B.T.U.

B.P. Avg B.T.U.

Total Gas 8219,000

Remarks

Stencil OF 0-3



INTERLAKE IRON CORPORATION - Chicago Coke Oven Plant  
CORRECTED GAS DELIVERED REPORT

Day Ending  
7:00 AM

12-27 1911

7 - 3 Shift				3 - 11 Shift				11 - 7 Shift							
Time	M. Cubic Feet	Avg. B.T.U. per Cu. Ft. Gas Co	B.P.	12" Bleed-er	4" Bleed-er	Avg. B.T.U. per Cu. Ft. Gas Co	B.P.	12" Bleed-er	4" Bleed-er	M. Cubic Feet	Avg. B.T.U. per Cu. Ft. Gas Co	B.P.	12" Bleed-er	4" Bleed-er	
7:00 AM to 8:00 AM	360	525	520	7:40		278	536	522					11:00 PM to 12:00 M		
8:00 AM to 9:00 AM	348	536	530	8:35		304	540	507					12:00 M to 1:00 AM		
9:00 AM to 10:00 AM	295	542	512	10:15		268	535	512					1:00 AM to 2:00 AM		
10:00 AM to 11:00 AM	369	538	519			293	538	510					2:00 AM to 3:00 AM		
11:00 AM to 12:00 N	385	544	521			342	530	515					3:00 AM to 4:00 AM		
1:00 PM to 1:00 PM	449	530	510			322	525	512	9.2				4:00 AM to 5:00 AM		
1:00 PM to 2:00 PM	446	528	512	2:30		354	522	522	9.5				5:00 AM to 6:00 AM		
2:00 PM to 3:00 PM	339	536	518	3:30		306	536	514					6:00 AM to 7:00 AM		
TOTAL	2849					2481							TOTAL	2401	

Total Gas 831000

Official B.T.U.

Gas Co. Avg B.T.U.

B.P. Avg B.T.U.

Remarks

Stencil CF 0-3



INTERLAKE IRON CORPORATION  
PLANT  
PUSHER REPORT

24 HOURS ENDING 6:00 A. M. 12-25-51

BATTERY

1st SHIFT

2nd SHIFT

3rd SHIFT

OVEN NO.	TIME EM'TY OR SCHEDULED	TIME CHARGED	TIME PUSHED	COOKING TIME		AMPS. TO PUSH	KIND OF COAL	OVEN NO.	TIME EM'TY OR SCHEDULED	TIME CHARGED	TIME PUSHED	COOKING TIME		AMPS. TO PUSH	KIND OF COAL	OVEN NO.	TIME EM'TY OR SCHEDULED	TIME CHARGED	TIME PUSHED	COOKING TIME		AMPS. TO PUSH	KIND OF COAL
				HRS.	MIN.							HRS.	MIN.							HRS.	MIN.		
1	53	6:25	6:20	18	15	112		1	28	7:21	10:37	21	30	115		1	11:25	11:30	11:25	21	59	112	
2	5	6:45	6:40	18	14	112		2	38	7:43	10:52	22	28	115		2	12:15	12:20	12:15	21	57	110	
3	15	7:00	7:00	18	12	110		3	48	8:05	11:05	18	12	115		3	12:40	12:45	12:40	21	00	112	
4	25	7:22	7:27	18	14	115		4	34	3:27	3:22	18	12	115		4	1:05	1:10	1:05	21	05	118	
5	35	7:44	7:49	18	12	115		5	34	3:44	3:44	18	12	115		5	1:30	1:35	1:30	21	10	117	
6	45	8:05	8:05	18	11	120		6	44	4:05	4:05	18	12	115		6	1:54	1:59	1:54	21	14	115	
7	55	8:27	8:27	18	11	115		7	54	4:27	4:27	18	11	120		7	2:14	2:19	2:14	21	14	115	
8	65	8:49	8:49	18	12	115		8	64	4:49	4:49	18	11	120		8	2:36	2:41	2:36	21	16	110	
9	17	9:10	9:10	18	10	120		9	16	5:10	5:10	18	10	115		9	2:58	3:03	2:58	21	18	110	
10	27	9:32	9:32	18	10	115		10	26	5:32	5:32	18	10	115		10	3:18	3:23	3:18	21	18	110	
11	37	9:54	9:54	18	10	115		11	36	5:54	5:54	18	10	115		11	3:40	3:45	3:40	21	20	110	
12	47	10:16	10:16	18	11	115		12	46	6:16	6:16	17	58	115		12	4:05	4:10	4:05	21	20	110	
13	57	10:38	10:38	18	11	115		13	56	6:38	6:38	17	58	115		13	4:25	4:30	4:25	21	20	112	
14	67	11:00	11:00	18	11	115		14	66	7:00	7:00	17	55	115		14	4:45	4:50	4:45	21	18	112	
15	77	11:21	11:26	18	11	115		15	76	7:21	7:21	17	51			15	5:05	5:10	5:05	21	15	112	
16	87	11:43	11:48	18	11	115		16	86	7:43	7:43	17	51			16	5:20	5:25	5:20	21	13	110	
17	97	12:05	12:05	18	11	115		17	96	8:05	8:05	17	50			17	5:40	5:45	5:40	21	11	110	
18	107	12:26	12:26	18	10	120		18	106	8:26	8:26	17	50			18	6:00	6:05	6:00	21	11	110	
19	117	12:48	12:53	18	10	115		19	116	8:48	8:48	17	52			19	6:25	6:30	6:25	21	11	110	
20	127	1:10	1:15	18	10	120		20	126	9:10	9:10	17	52			20	6:50	6:55	6:50	21	11	110	
21	137	1:32	1:32	18	11	120		21	136	9:32	9:32	17	54			21	7:15	7:20	7:15	21	11	110	
22	147	1:54	1:54	18	11	120		22	146	9:54	9:54	17	54			22	7:40	7:45	7:40	21	11	110	
23								23								23							
24								24								24							
25								25								25							
26								26								26							
27								27								27							
28								28								28							
TOTAL								TOTAL								TOTAL							
AVE.								AVE.								AVE.							

DELAY OR REMARKS:

SIGNED: 1st TURN *S. Stokken*

*Alfred Walker*

3RD TURN *J. Buckley*



INTERLAKE IRON CORPORATION PLANT  
PUSHER REPORT

BATTERY 6

24 HOURS ENDING 6:00 A. M. 12-26-1956

1st SHIFT										2nd SHIFT										3rd SHIFT									
OVEN NO.	TIME SCHEDULED	TIME CHARGED	TIME PUSHED	COKING TIME HRS. MIN.	AMPS. TO PUSH	KIND OF COAL	OVEN NO.	TIME SCHEDULED	TIME CHARGED	TIME PUSHED	COKING TIME HRS. MIN.	AMPS. TO PUSH	KIND OF COAL	OVEN NO.	TIME SCHEDULED	TIME CHARGED	TIME PUSHED	COKING TIME HRS. MIN.	AMPS. TO PUSH	KIND OF COAL									
1	208 3:05	6:55	6:45	37 20	110		1	224 2:18	2:38	2:18	34 18	110		1	205 11:27	11:37	11:27	37 27	110										
2	216 7:00	7:20	7:00	34 22	-		2	234 4:3	5:8	4:3	34 15	-		2	213 11:54	12:06	11:54	37 28	-										
3	228 2:0	4:0	2:0	34 23	-		3	207 4:42	5:02	4:42	37 39	-		3	223 12:21	12:31	12:21	37 31	-										
4	238 5:2	8:12	5:2	34 24	-		4	217 5:08	5:28	5:08	37 38	-		4	233 12:44	12:58	12:48	37 30	-										
5	201 10:00	10:20	10:00	34 33	-		5	227 5:34	5:54	5:34	37 34	-		5	206 3:05	3:15	3:05	37 23	-										
6	211 2:0	4:0	2:0	34 32	-		6	231 6:00	6:20	6:00	37 32	-		6	216 3:33	3:43	3:33	37 26	-										
7	221 5:2	11:12	5:2	34 21	-		7	210 8:13	8:33	8:13	37 28	-		7	226 4:0	4:10	4:0	37 18	-										
8	231 11:8	3:8	11:8	34 30	-		8	220 8:38	8:58	8:33	37 33	-		8	232 4:28	4:38	4:28	37 15	-										
9	204 12:8	14:8	12:8	34 23	-		9	230 9:03	9:23	9:03	37 37	-		9															
10	214 5:3	2:13	5:3	34 20	-		10	240 9:28	9:48	9:28	37 38	-		10															
11							11							11															
12							12							12															
13							13							13															
14							14							14															
15							15							15															
16							16							16															
17							17							17															
18							18							18															
19							19							19															
20							20							20															
21							21							21															
22							22							22															
23							23							23															
24							24							24															
25							25							25															
26							26							26															
27							27							27															
28							28							28															
TOTAL							TOTAL							TOTAL															
AVE.							AVE.							AVE.															

DELAY OR REMARKS:

SIGNED: 1st TURN Daniel Peoples 2nd TURN L. Brantley 3rd TURN J. Jensen



INTERLAKE IRON CORPORATION  
PLANT  
PUSHER REPORT

24 HOURS ENDING 6:00 A. M. 12-27-56 19

1ST SHIFT										2ND SHIFT										3RD SHIFT									
OVEN NO.	TIME EMPTY OR SCHEDULED	TIME CHARGED	TIME PUSHED	COOKING TIME HRS. MIN.	AMPS. TO PUSH	KIND OF COAL	OVEN NO.	TIME EMPTY OR SCHEDULED	TIME CHARGED	TIME PUSHED	COOKING TIME HRS. MIN.	AMPS. TO PUSH	KIND OF COAL	OVEN NO.	TIME EMPTY OR SCHEDULED	TIME CHARGED	TIME PUSHED	COOKING TIME HRS. MIN.	AMPS. TO PUSH	KIND OF COAL									
1	620	625	620	18 15	110		13	2 16	221	216	18 11	120		1	12 1016	1021	1016	17 56	115										
2	640	645	640	18 14	110		23	2 38	243	238	18 12	115		2	22 1038	1043	1038	17 58	110										
3	700	705	700	18 12	115		33	3 00	305	300	18 12	115		3	32 1100	1105	1100	18 00	112										
4	722	727	722	18 12	115		43	3 22	327	322	18 12	115		4	42 1125	1130	1125	18 05	112										
5	805	810	805	18 11	120		53	3 44	349	344	18 12	120		5	52 1150	1155	1150	18 10	112										
6	827	832	827	18 11	120		5	4 05	410	405	18 11	120		6	4 1215	1220	1215	18 15	118										
7	849	854	849	18 11	120		15	4 27	432	427	18 11	115		7	14 1240	1245	1240	18 20	112										
8	910	915	910	18 10	120		25	4 49	454	449	18 11	115		8	24 105	110	105	18 25	112										
9	932	937	932	18 10	125		35	5 10	515	510	18 10	110		9	34 130	135	130	18 30	110										
10	954	959	954	18 10	125		45	5 32	537	532	18 07	115		10	44 154	159	154	18 32	110										
11	1016	1021	1016	18 11	120		55	5 54	559	554	18 04	120		11	54 214	219	214	18 30	115										
12	1038	1043	1038	18 11	115		7	6 16	621	616	18 01	115		12	6 236	241	236	18 31	118										
13	1100	1105	1100	18 11	115		17	6 38	643	638	17 58	115		13	16 258	303	258	18 31	112										
14	1121	1126	1121	18 11	120		27	7 00	705	700	17 55	110		14	26 318	323	318	18 29	110										
15	1143	1148	1143	18 11	120		37	7 21	726	721	17 51	110		15	36 340	345	340	18 30	110										
16	1205	1210	1205	18 11	115		47	7 43	748	743	17 49	120		16	46 400	405	400	18 28	110										
17	1226	1231	1226	18 10	115		9	8 05	810	805	17 51	115		17	8 420	425	420	18 26	112										
18	1248	1253	1248	18 10	120		19	8 26	831	826	17 50	110		18	18 440	445	440	18 24	112										
19	1110	1115	1110	18 10	120		29	8 48	853	848	17 50	110		19	28 500	505	500	18 22	112										
20	132	137	132	18 11	115		39	9 10	915	910	17 52	115		20	38 520	525	520	18 20	112										
21	154	159	154	18 11	120		49	9 32	937	932	17 52	115		21	48 540	545	540	18 19	112										
22							2	9 54	959	954	17 54	115		22	1 600	605	600	18 17	112										
23														23															
24														24															
25														25															
26														26															
27														27															
28														28															
TOTAL														TOTAL															
AVE.														AVE.															

DELAY OR REMARKS:

SIGNED: 1ST TURN *L. Stokker* 2ND TURN *R. Ryzywod* 3RD TURN *J. Bully*



INTERLAKE IRON CORPORATION  
PLANT

PUSHER REPORT

24 HOURS ENDING 6:00 A. M. 12 28 1956

BATTERY 4

1st SHIFT

2nd SHIFT

3rd SHIFT

OVEN NO.	TIME SCHEDULED	TIME CHARGED	TIME PUSHED	COOKING TIME		AMPS. TO PUSH	KIND OF COAL	OVEN NO.	TIME SCHEDULED	TIME CHARGED	TIME PUSHED	COOKING TIME		AMPS. TO PUSH	KIND OF COAL	OVEN NO.	TIME SCHEDULED	TIME CHARGED	TIME PUSHED	COOKING TIME		AMPS. TO PUSH	KIND OF COAL	
				HRS.	MIN.							HRS.	MIN.							HRS.	MIN.			HRS.
1	6:15	6:58	7:45	37	12	110		1	11:27	11:37	11:27	33	59	110		1	205	11:27	11:37	11:27	33	59	110	
2	7:00	7:10	7:00	37	07	✓		2	11:54	12:04	11:54	34	01	✓		2	215	11:54	12:04	11:54	34	01	✓	
3	7:26	7:36	7:26	36	58	✓		3	12:21	12:31	12:21	34	09	✓		3	225	12:21	12:31	12:21	34	09	✓	
4	9:15	9:25	9:15	37	32	✓		4	12:48	12:58	12:48	34	05	✓		4	235	12:48	12:58	12:48	34	05	✓	
5	10:00	10:00	10:00	37	32	✓		5	3:05	3:15	3:05	34	23	✓		5	208	3:05	3:15	3:05	34	23	✓	
6	10:26	10:36	10:26	37	39	✓		6	3:43	3:43	3:43	34	25	✓		6	218	3:43	3:43	3:43	34	25	✓	
7	10:53	11:03	10:53	37	28	✓		7	4:10	4:10	4:10	34	28	✓		7	228	4:10	4:10	4:10	34	28	✓	
8	11:18	11:28	11:18	37	38	✓		8	4:38	4:38	4:38	34	28	✓		8	238	4:38	4:38	4:38	34	28	✓	
9	1:28	1:38	1:28	37	38	✓		9								9								
10	1:53	2:03	1:53	37	37	✓		10								10								
11								11								11								
12								12								12								
13								13								13								
14								14								14								
15								15								15								
16								16								16								
17								17								17								
18								18								18								
19								19								19								
20								20								20								
21								21								21								
22								22								22								
23								23								23								
24								24								24								
25								25								25								
26								26								26								
27								27								27								
28								28								28								
TOTAL								TOTAL								TOTAL								
AVE.								AVE.								AVE.								

DELAY OR REMARKS:

SIGNED: 1st TURN *J. Clark*

2nd TURN

*L. Brantley*

3rd TURN

*J. Foster*



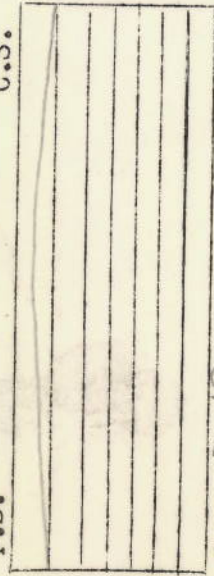
CF-0 17

6-7-8 BLK. OVEN CHART

G - Green

P.S.

C.S.



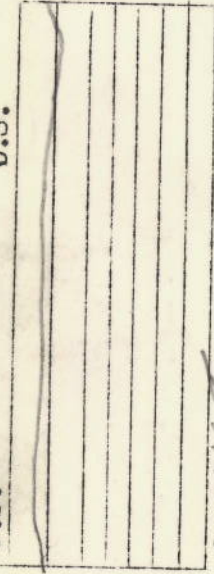
Oven 249

PENCIL IN COKE LINE

D - Dark

P.S.

C.S.



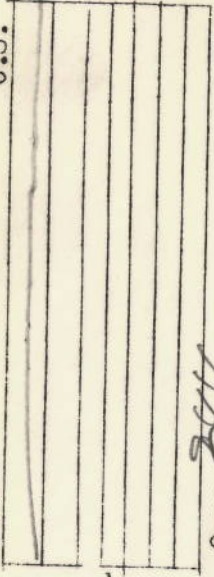
Oven 248

Date 2-26-1956

H - Hot

P.S.

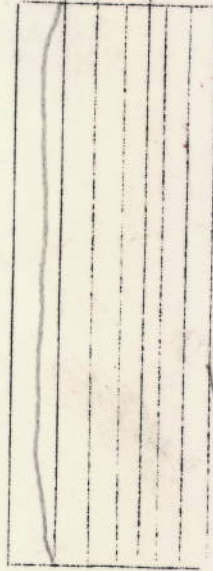
C.S.



Oven 244



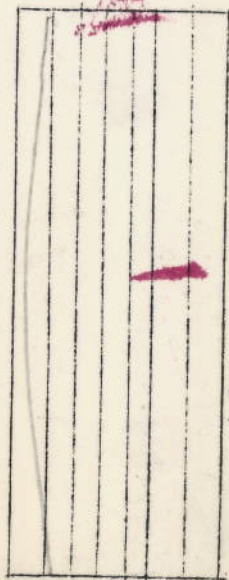
Oven 259



Oven 255



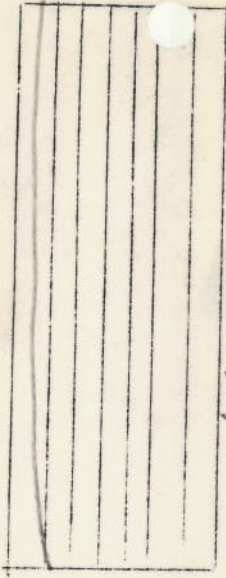
Oven 254



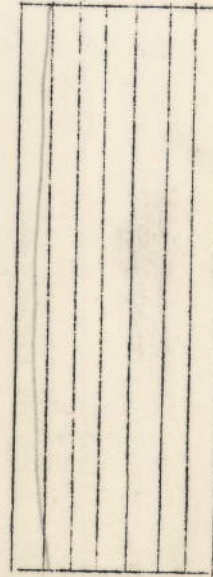
Oven 269



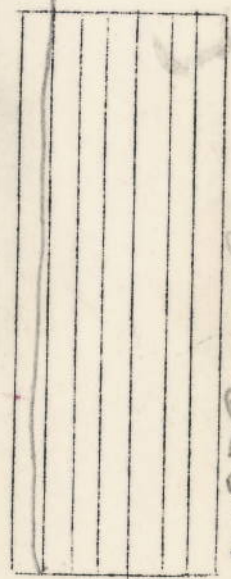
Oven 268



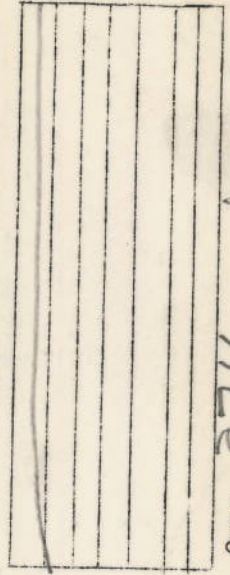
Oven 264



Oven 279



Oven 278



Oven 274

*Supman*

*J. Bonan*

*Yuber*



CF-0 #7

6-7 ~~BLK~~ BLK. OVEN CHART

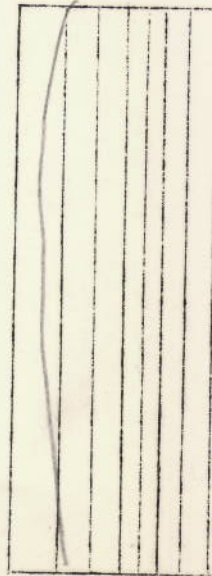
G - Green

P.S.

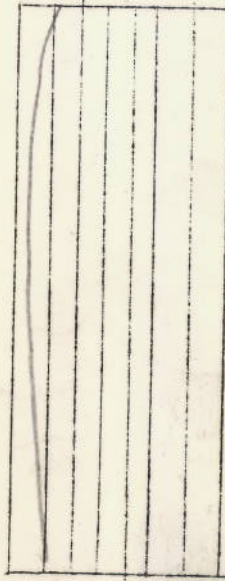
C.S.



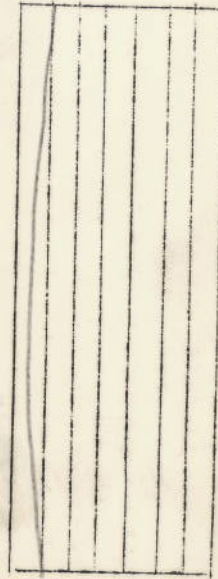
Oven 203



Oven 213



Oven 223



Oven 233

*Ward*

PENCIL IN COKE LINE

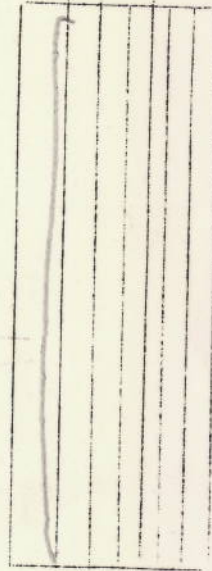
D - Dark

P.S.

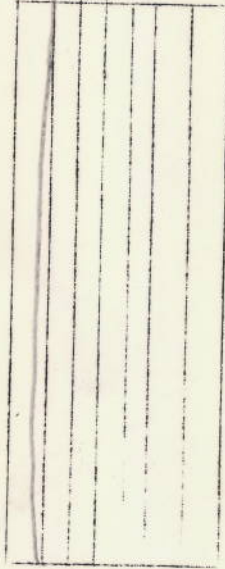
C.S.



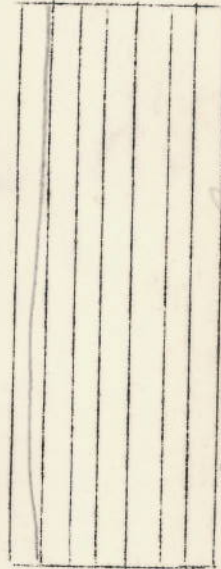
Oven 209



Oven 219



Oven 229



Oven 239

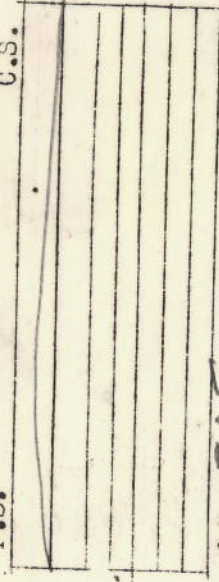
*S. Cronan*

Date 2-27-1958

H - Hot

P.S.

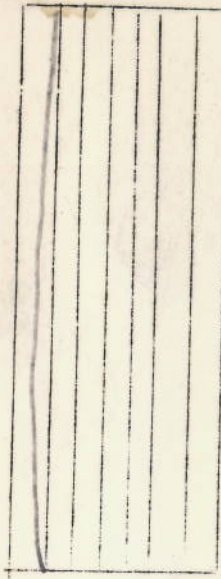
C.S.



Oven 205



Oven 215



Oven 225



Oven 235

*Yulee*



CF-0 #7

6-23 BLK. OVEN CHART

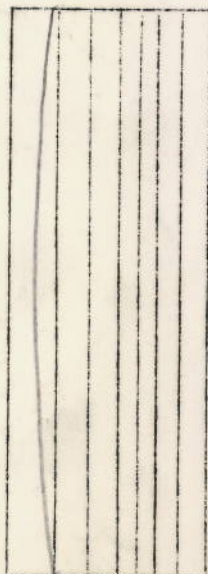
G - Green

P.S.

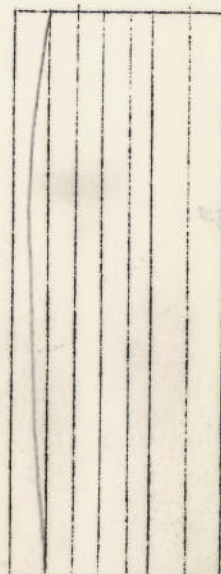
C.S.



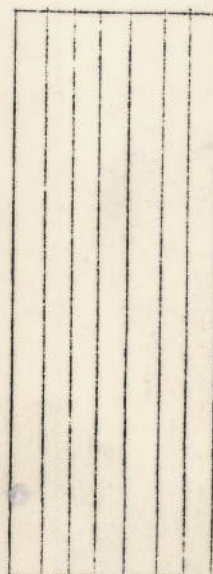
Oven 211



Oven 221



Oven 231



Oven \_\_\_\_\_

*Exner*

PENCIL IN COKE LINE

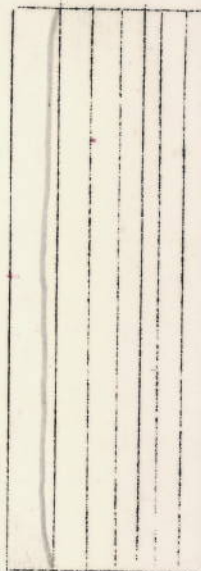
D - Dark

P.S.

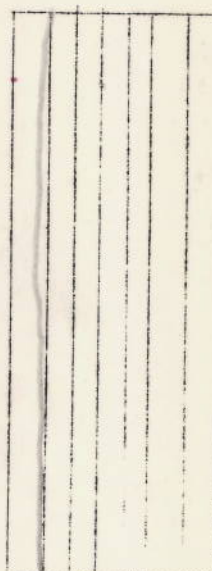
C.S.



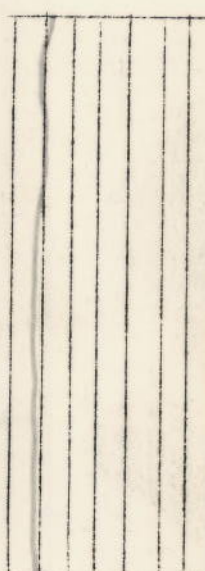
Oven 210



Oven 220



Oven 230



Oven 240

*L. Chanon*

Date 12-28-1956

H - Hot

P.S.

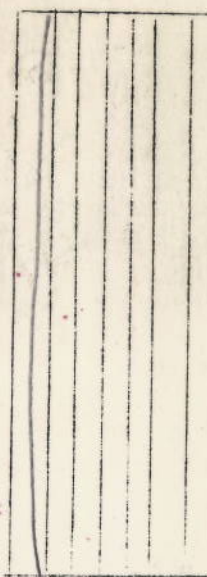
C.S.



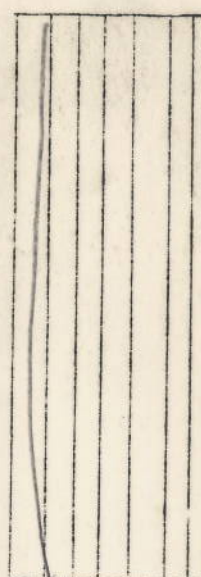
Oven 206



Oven 216



Oven 226



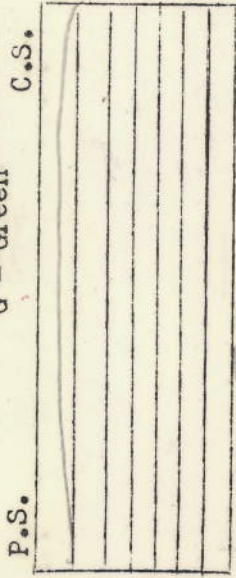
Oven 236

*Grice*



CF-0 17

6-7-8 BLK. OVEN CHART  
G - Green



Oven 205



Oven 212

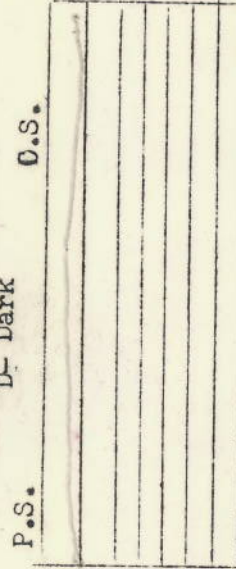


Oven 225



Oven 235 *S. Gibson*

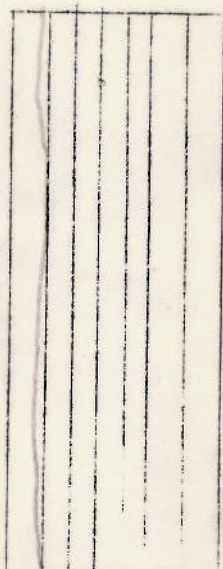
PENCIL IN COKE LINE  
D - Dark



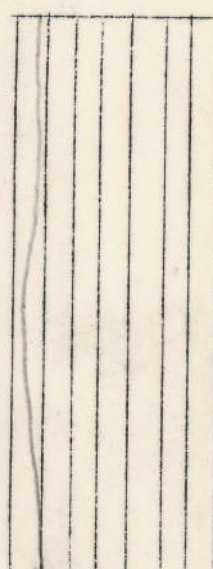
Oven 201



Oven 211



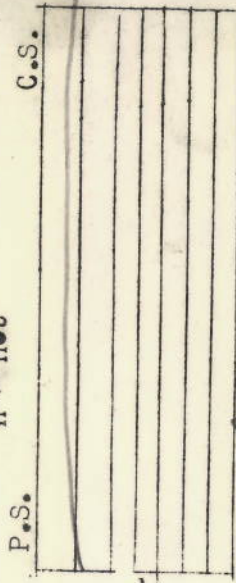
Oven 221



Oven 231 *S. Gibson*

Date 12-29 1956

H - Hot



Oven 207



Oven 217



Oven 227



Oven 237 *Price*