

Acme Coke
11236 S. Torrence Ave.
Chicago IL 60617



acmecoke.com

Document archive

Operator Checklist (Door Machine)

Dated: 2001

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85.1

DOOR MACHINE OPERATOR CHECKLIST

SHIFT:	11-7		7-3		3-11	
NAME:	ARREDONDO		HARRINGS		G. RODRIGUEZ	
CLOCK #	# 3455		# 3173		# 3001	
MACHINE #	# 2 P/M		# 2		# 2 P/M	
	YES	NO	YES	NO	YES	NO
DR JACK WORKING ?	/		/		/	
CLEANER WORKING	/		/		/	
GUIDE WORKING ?	/		/		/	
TOP MACHINE ?	/		/		/	
OLD MACHINE ?	/		/		/	
WORKING ?	/		/		/	
WORKING ?	/		/		/	
ATER WORKING ?	/		/		/	
OBED ?	/		/		/	
LEAN ?	/		/		/	
WS BROKEN ?		/		/		/
IB CLEAN ?	/		/		/	
STEM WORKING ?	By Pass		By Pass		By Pass	
	11: P.M.		7 AM		3:00 PM	

11 7

ACME STEEL COMPANY CHICAGO COKE PLANT

DOOR MACHINE OPERATOR CHECKLIST

	11-7		7-3		3-11	
	YES	NO	YES	NO	YES	NO
DATE: 10-2-1						
SHIFT:						
NAME:	R. Arredondo		Arredondo		G. RODRIGUEZ	
CLOCK #	# 3455		# 3455		# 3001	
MACHINE #	# 1 D/M		# 1 D/M		# 1 D/M	
LIMIT FOR DOOR JACK WORKING ?	/		/		/	
LIMIT FOR JAMB CLEANER WORKING	/		/		/	
LIMIT FOR COKE GUIDE WORKING ?	/		/		/	
WILL BRAKES STOP MACHINE ?		/	/	/	/	/
WILL BRAKES HOLD MACHINE ?		/	/	/	/	/
TRAVEL SIREN WORKING ?	/		/		/	
FEMCO SYSTEM WORKING ?	/		/		/	
AIR COND \ HEATER WORKING ?	/		/		/	
HATCH DOOR CLOSED ?	/		/		/	
ARE WINDOWS CLEAN ?	/		/		/	
ARE ANY WINDOWS BROKEN ?		/		/		/
IS DOOR MACHINE CLEAN ?	/		/		/	
COMPUTER SPOT SYSTEM WORKING ?	/		ByPASS	/	ByPASS	/
TIME IN SERVICE	ByPASS 11:00 P.M.		ByPASS 3:00 P.M.		ByPASS 3:00 P.M.	
TIME SET OUT	11:00 P.M.					
REASON SET OUT 11-7						
REASON SET OUT 7-3						
REASON SET OUT 3-11						
LIST ANY PROBLEM WITH DOOR MACHINE.						

DOOR MACHINE OPERATOR CHECKLIST

DATE: 12/10/10	SHIFT: 11-7		7-3		3-11	
NAME:	Gault Lorna		Bypass		Gault Lorna	
CLOCK #	340 1943		3173		3401-1883	
MACHINE #	2		B1		2 + 2	
	YES	NO	YES	NO	YES	NO
LIMIT FOR DOOR JACK WORKING ?	/		✓		/	
LIMIT FOR JAMB CLEANER WORKING	/		✓		/	
LIMIT FOR COKE GUIDE WORKING ?	/		✓		/	
WILL BRAKES STOP MACHINE ?	/		✓		/	
WILL BRAKES HOLD MACHINE ?	/		✓		/	
TRAVEL SIREN WORKING ?	/		✓		/	
FEMCO SYSTEM WORKING ?	/		✓		/	/
AIR COND \ HEATER WORKING ?	/		✓		/	
HATCH DOOR CLOSED ?	/		✓		/	
ARE WINDOWS CLEAN ?	/		✓		/	
ARE ANY WINDOWS BROKEN ?		/		✓		/
IS DOOR MACHINE CLEAN ?	/			✓	/	
COMPUTER SPOT SYSTEM WORKING ?	Bypass	/	BYPASS	✓	Bypass	/
TIME IN SERVICE	11 pm.		7 Am		3 pm.	
TIME SET OUT						

REASON SET OUT 11-7 Set out #2 D.M. Because JAMB Cleaner kept faulting at bottom of the door. It would run the cycle but fault when it reached the bottom.

REASON SET OUT 7-3

REASON SET OUT 3-11

ANY PROBLEM WITH DOOR MACHINE.