

Acme Coke
11236 S. Torrence Ave.
Chicago IL 60617



acmecoke.com

Document archive

Operator Checklist (Quench Car)

Dated: 2001

Recovered from site on July 4 2020

OPERATOR CHECKLIST

DATE: 4-21-01 SHIFT: 11-7 7-3 3-11
 NAME: A. Moss M. Simpson P. Harper
 CLOCK #: 1184 82 # 20
 MACHINE #: 1 1 # 1

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	✓		✓		✓	
IS SIREN WORKING	✓		✓		✓	
ARE BRAKES WORKING	✓		✓		✓	
IS HYDRALIC PUMP WORKING	✓		✓		✓	
QUENCH REMOTE/CNTRL WORKING	✓		✓		✓	
MANUAL QUENCH LIMIT WORKING	✓		✓		✓	
NORTH GREEN LIGHT WORKING	✓		✓		✓	
NORTH RED LIGHT WORKING	✓		✓		✓	
SOUTH GREEN LIGHT WORKING	✓		✓		✓	
SOUTH RED LIGHT WORKING	✓		✓		✓	
AIR COND\HEATER WORKING	✓		✓		✓	
FEMCO WORKING	✓		✓		✓	

REASON SET OUT 11-7

REASON SET OUT 7-3
 Air conds not working

REASON SET OUT 3-11

QUENCH CAR OPERATOR CHECKLIST

DATE: 5-16-1

SHIFT: 11-7

7-3

3-11

NAME:

M. Simpson

B. Brand

A. Moss

CLD #

1814

1184

MACHINE #

#1

1

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	✓		—		✓	
IS SIREN WORKING	✓		—		✓	
ARE BRAKES WORKING	✓		—		✓	
IS HYDRALIC PUMP WORKING	✓		—		✓	
QUENCH REMOTE CONTROL WORKING	✓		—		✓	
MANUAL QUENCH LIMIT WORKING	✓		—		✓	
NORTH GREEN LIGHT WORKING		✓		—		✓
NORTH RED LIGHT WORKING		✓		—		✓
SOUTH GREEN LIGHT WORKING		✓		—		✓
SOUTH RED LIGHT WORKING		✓		—		✓
AIR COND\HEATER WORKING	✓		—		✓	
FEMCO WORKING	✓		—		✓	

REASON SET OUT 11-7

REASON SET OUT 7-3

Needs N.S. gate lights fixed!

REASON SET OUT 3-11

FEED GATES LIGHTS

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE 10/20/01

SHIFT: 11-7

1-3

3-11

NAME:

B. Ballard P. HARDEE M. Simpson

CLOCK #

1814

#26

89

MACHINE #

#2

#2

2

	YES	NO	YES	NO	YES	NO
--	-----	----	-----	----	-----	----

IS STROBE LIGHT WORKING

/		/		/	
---	--	---	--	---	--

IS SIREN WORKING

/		/		/	
---	--	---	--	---	--

ARE BRAKES WORKING

/		/		/	
---	--	---	--	---	--

IS HYDRALIC PUMP WORKING

/		/		/	
---	--	---	--	---	--

QUENCH REMOTE CNTRL WORKING

/		/		/	
---	--	---	--	---	--

MANUAL QUENCH LIMIT WORKING

/		/		/	
---	--	---	--	---	--

NORTH GREEN LIGHT WORKING

/		/		/	
---	--	---	--	---	--

NORTH RED LIGHT WORKING

/		/		/	
---	--	---	--	---	--

SOUTH GREEN LIGHT WORKING

/		/		/	
---	--	---	--	---	--

SOUTH RED LIGHT WORKING

/		/		/	
---	--	---	--	---	--

AIR COND/HEATER WORKING

/		/		/	
---	--	---	--	---	--

FEMCO WORKING

/		/		/	
---	--	---	--	---	--

EASON SET OUT 11-7

EASON SET OUT 7-3

EASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE 10/21/01

SHIFT:

11-7

7-3

3-11

NAME:

B. Ballard

M. Simpson

CLOCK #

1814

82

MACHINE #

#2

2

YES

NO

YES

NO

YES

NO

IS STROBE LIGHT WORKING

/

/

IS SIREN WORKING

/

/

ARE BRAKES WORKING

/

/

IS HYDRALIC PUMP WORKING

/

/

QUENCH REMOTE CNTRL WORKING

/

/

MANUAL QUENCH LIMIT WORKING

/

/

NORTH GREEN LIGHT WORKING

/

/

NORTH RED LIGHT WORKING

/

/

SOUTH GREEN LIGHT WORKING

/

/

SOUTH RED LIGHT WORKING

/

/

AIR COND\HEATER WORKING

/

/

FEMCO WORKING

/

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE 10-6-01

SHIFT

11-7

1-5

3-11

NAME:

Ac-moss

M. Simpson

P. HARPER

CLOCK #

1784

89-126

MACHINE #

2

2

	YES	NO	YES	NO	YES	NO
--	-----	----	-----	----	-----	----

STROBE LIGHT WORKING

✓

✓

✓

SIREN WORKING

✓

✓

✓

FRONT BRAKES WORKING

✓

✓

✓

HYDRAULIC PUMP WORKING

✓

✓

✓

QUENCH REMOTE CNTRL WORKING

✓

✓

✓

MANUAL QUENCH LIMIT WORKING

✓

✓

✓

NORTH GREEN LIGHT WORKING

✓

✓

✓

NORTH RED LIGHT WORKING

✓

✓

✓

SOUTH GREEN LIGHT WORKING

✓

✓

✓

SOUTH RED LIGHT WORKING

✓

✓

✓

AIR COND/HEATER WORKING

✓

✓

✓

FEMCO WORKING

✓

✓

✓

REASON SET OUT 11-7

REASON SET OUT 7-3

BRAKES WORK, BUT ARE NOT REAL GOOD

REASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 5-2-01 SHIFT: 11-7 7-3 3-11
 NAME: J. H. ARDEN L. Brown M. Simpson
 CLOCK # #26 #43 82
 MACHINE # #2 #241

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	/		✓		✓	
IS SIREN WORKING	/		✓		✓	
ARE BRAKES WORKING	/		✓		✓	
IS HYDRALIC PUMP WORKING	/		✓		✓	
QUENCH REMOTE CNTRL WORKING	/		✓		✓	
MANUAL QUENCH LIMIT WORKING	/		✓		✓	
NORTH GREEN LIGHT WORKING	/	/		✓		✓
NORTH RED LIGHT WORKING	/	/		✓		✓
SOUTH GREEN LIGHT WORKING	/	/	✓		✓	
SOUTH RED LIGHT WORKING	/	/	✓		✓	
AIR COND\HEATER WORKING	/	/	✓		✓	
FEMCO WORKING	/	/	✓		✓	

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 6-11-1 SHIFT: 11-7 7-3 3-11

NAME: M. Simpson B. Ballard A. Moss

CLOCK # 82 1814 1184

MACHINE # #II #II

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	✓		✓		✓	
IS SIREN WORKING	✓		✓		✓	
ARE BRAKES WORKING	✓		✓		✓	
IS HYDRALIC PUMP WORKING	✓		✓		✓	
QUENCH REMOTE CNTRL WORKING	✓		✓		✓	
MANUAL QUENCH LIMIT WORKING	✓		✓		✓	
NORTH GREEN LIGHT WORKING	✓		✓			✓
NORTH RED LIGHT WORKING	✓		✓			✓
SOUTH GREEN LIGHT WORKING	✓		✓			✓
SOUTH RED LIGHT WORKING	✓		✓			✓
AIR COND\HEATER WORKING	✓		✓		✓	
FEMCO WORKING	✓		✓		✓	

REASON SET OUT 11-7

REASON SET OUT 7-3
Needs N. + S. gate lights fixed!

REASON SET OUT 3-11
NEED SOUTH AND NORTH GATE LIGHTS

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 5-22-01

SHIFT: 11-7

7-3

3-11

NAME:

F. EVANS B. Ballard

CLOCK #

3066

1814

MACHINE #

1

#1

YES

NO

YES

NO

YES

NO

IS STROBE LIGHT WORKING

✓

IS SIREN WORKING

✓

ARE BRAKES WORKING

✓

IS HYDRALIC PUMP WORKING

✓

QUENCH REMOTE CNTRL WORKING

✓

MANUAL QUENCH LIMIT WORKING

✓

NORTH GREEN LIGHT WORKING

✓

NORTH RED LIGHT WORKING

✓

SOUTH GREEN LIGHT WORKING

✓

SOUTH RED LIGHT WORKING

✓

AIR COND\HEATER WORKING

✓

✓

FEMCO WORKING

✓

✓

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 5-20-01 SHIFT: 11-7 7-3 3-11

NAME: MOSS, F. EVANS P. HARPER

CLOCK # 1184 3066 #261

MACHINE # 1 1 #1

	YES	NO	YES ✓	NO	YES	NO
IS STROBE LIGHT WORKING	✓		✓		✓	
IS SIREN WORKING	✓		✓		✓	
ARE BRAKES WORKING	✓		✓		✓	
IS HYDRALIC PUMP WORKING	✓		✓		✓	
QUENCH REMOTE CNTRL WORKING	✓		✓		✓	
MANUAL QUENCH LIMIT WORKING	✓		✓		✓	
NORTH GREEN LIGHT WORKING	✓		✓		✓	
NORTH RED LIGHT WORKING	✓		✓		✓	
SOUTH GREEN LIGHT WORKING	✓		✓		✓	
SOUTH RED LIGHT WORKING	✓		✓		✓	
AIR COND\HEATER WORKING	✓		✓		✓	
FEMCO WORKING	✓		✓		✓	

EASON SET OUT 11-7

EASON SET OUT 7-3

EASON SET OUT 3-11

QUENCH CAR OPERATOR CHECKLIST

DATE: 4/29/01

SHIFT: 11-7

7-3

3-11

NAME: J. HARPER

B. Ballard

CLOCK # #26

1814

MACHINE # #2

#2

	11-7		7-3		3-11	
	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	/		/		/	
IS SIREN WORKING	/		/		/	
ARE BRAKES WORKING	/		/		/	
IS HYDRALIC PUMP WORKING	/		/		/	
QUENCH REMOTE CNTRL WORKING	/		/		/	
MANUAL QUENCH LIMIT WORKING	/		/		/	
NORTH GREEN LIGHT WORKING		/		/		/
NORTH RED LIGHT WORKING		/		/		/
SOUTH GREEN LIGHT WORKING		/		/		/
SOUTH RED LIGHT WORKING		/		/		/
AIR COND\HEATER WORKING	/		/		/	
FEMCO WORKING	/		/		/	

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11

Needs n. + s. gate lights fixed; also air cond!

ACME SEI. CHICAGO FURK PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE:	SHIFT:	11-7		7-3		3-11	
NAME:	P. HARPER	A. MOSS		B. BALLARD			
CLOCK #	#26	1184		1814			
MACHINE #	#1	1		#1			
	YES	NO	YES	NO	YES	NO	
IS STROBE LIGHT WORKING	/		✓		/		
IS SIREN WORKING	/		✓		/		
ARE BRAKES WORKING	/		✓		/		
IS HYDRALIC PUMP WORKING	/		✓		/		
QUENCH REMOTE CNTRL WORKING	/		✓		/		
MANUAL QUENCH LIMIT WORKING	/		✓		/		
NORTH GREEN LIGHT WORKING	/			✓			/
NORTH RED LIGHT WORKING	/				✓		/
SOUTH GREEN LIGHT WORKING	/				✓		/
SOUTH RED LIGHT WORKING	/			✓			/
AIR COND\HEATER WORKING	/		✓		/		
FEMCO WORKING	/		✓		/		

EASON SET OUT 11-7 Gate lights out Need to be fix!!!
EMERGENCY!!!

EASON SET OUT 7-3
NEED GATE LIGHTS

EASON SET OUT 3-11
Needs N. + S. gate lights fixed! (Now!)

ACME STEEL COMPANY
CHICAGO COKE PLANT

COKE OVEN DEPARTMENT

QUENCH CAR OPERATOR CHECKLIST

DATE: 8-9-07	SHIFT: 11-7	3-11	7-3		
NAME: M. Simpson	P. Harper				
CLOCK #:	82 #20				
MACHINE #:	2 #2				
	YES	NO	YES	NO	YES NO
IS STROBE LIGHT WORKING?	/		/		
IS SIREN WORKING?	/		/		
ARE BRAKES WORKING?	/		/		
IS HYDRAULIC PUMP WORKING?	/		/		
IS QUENCH REMOTE CONTROL WORKING?	/		/		
IS MANUAL QUENCH LIMIT WORKING?	/		/		
GATE LIGHTS					
IS NORTH GATE LIGHT WORKING?	/		/		
IS NORTH GREEN LIGHT WORKING?	/		/		
IS NORTH RED LIGHT WORKING?	/		/		
IS SOUTH GATE LIGHT WORKING?	/		/		
IS SOUTH GREEN LIGHT WORKING?	/		/		
IS SOUTH RED LIGHT WORKING?	/		/		
TIME IN SERVICE:	11-7		3-11		
TIME SET OUT:					
REASON SET OUT 11 - 7:					
REASON SET OUT 7 - 3:					
REASON SET OUT 3 - 11:					

ACME STEEL CEMENT COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 4/15/01

SHIFT: 11-7

7-3

3-11

NAME:

M. Simpson B. Ballard A. Moss

CLOCK #

82 1814 1184

MACHINE #

1 #2 2

YES NO YES NO YES NO

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	✓		—		✓	
IS SIREN WORKING	✓		—		✓	
ARE BRAKES WORKING	✓	✓	—		✓	
IS HYDRALIC PUMP WORKING	✓		—		✓	
QUENCH REMOTE CNTRL WORKING	✓		—		✓	
MANUAL QUENCH LIMIT WORKING	✓		—		✓	
NORTH GREEN LIGHT WORKING		✓		—		✓
NORTH RED LIGHT WORKING		✓		—		✓
SOUTH GREEN LIGHT WORKING		✓		—		✓
SOUTH RED LIGHT WORKING		✓		—		✓
AIR COND\HEATER WORKING		✓	—		✓	
FEMCO WORKING	✓		—		✓	

REASON SET OUT 11-7

REASON SET OUT 7-3

Needs N+S gate lights fixed! (Now!)

REASON SET OUT 3-11

NEED GATE LIGHTS

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 9/23/01

SHIFT: 11-7

7-3

3-11

NAME:

B. Ballard HARPER

M. Simpson

CLOCK #

1814

#26

82

MACHINE #

#2

#2

2

YES

NO

YES

NO

YES

NO

IS STROBE LIGHT WORKING

/

/

✓

IS SIREN WORKING

/

/

✓

ARE BRAKES WORKING

/

/

✓

IS HYDRALIC PUMP WORKING

/

/

✓

QUENCH REMOTE CNTRL WORKING

/

/

✓

MANUAL QUENCH LIMIT WORKING

/

/

✓

NORTH GREEN LIGHT WORKING

/

NO LIGHT

/

✓

NORTH RED LIGHT WORKING

/

NO LIGHT

/

✓

SOUTH GREEN LIGHT WORKING

/

/

/

✓

SOUTH RED LIGHT WORKING

/

/

/

✓

AIR COND\HEATER WORKING

/

/

✓

FEMCO WORKING

/

/

✓

REASON SET OUT 11-7

Needs N. + S. gate lights fixed!

REASON SET OUT 7-3 Gate lights on No 2 Quench Car out of order 3rd wk.

REASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 9-5-01

SHIFT:

11-7

7-3

3-11

NAME:

M. Simpson, J. Brown, P. Harzen

CLOCK #

82, 143, 281

MACHINE #

2, #2, 2

	YES	NO	YES	NO	YES	NO
STROBE LIGHT WORKING	✓		✓		/	/
IS SIREN WORKING	✓		✓		/	/
ARE BRAKES WORKING	✓		✓		/	/
IS HYDRALIC PUMP WORKING	✓		✓		/	/
QUENCH REMOTE CNTRL WORKING	✓		✓		/	/
MANUAL QUENCH LIMIT WORKING	✓		✓		/	/
NORTH GREEN LIGHT WORKING		✓		✓	/	/
NORTH RED LIGHT WORKING		✓		✓	/	/
SOUTH GREEN LIGHT WORKING		✓		✓	/	/
SOUTH RED LIGHT WORKING		✓		✓	/	/
AIR COND\HEATER WORKING	/		✓		/	/
FEMCO WORKING	/		✓		/	/

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11

ACME STEEL COMPANY
CHICAGO COKE PLANT

COKE OVEN DEPARTMENT

QUENCH CAR OPERATOR CHECKLIST

DATE: 7/23/01	SHIFT: 11-7	7-3	3-11	
NAME:	P. ARDER	Z. Brown	B. Ballard	
CLOCK #:	226	143	1814	
MACHINE #:	#1	#1	2	
	YES	NO	YES	NO
IS STROBE LIGHT WORKING?	/		/	
IS SIREN WORKING?	/		/	
ARE BRAKES WORKING?	/		/	
IS HYDRAULIC PUMP WORKING?	/		/	
IS QUENCH REMOTE CONTROL WORKING?	/		/	
IS MANUAL QUENCH LIMIT WORKING?	/		/	

GATE LIGHTS

IS NORTH GATE LIGHT WORKING?	/		/	
IS NORTH GREEN LIGHT WORKING?	/		/	
IS NORTH RED LIGHT WORKING?	/		/	
IS SOUTH GATE LIGHT WORKING?	/		/	
SOUTH GREEN LIGHT WORKING?	/		/	
SOUTH RED LIGHT WORKING?	/		/	

MAN IN SERVICE: 7-3

MAN SET OUT:

MAN SET OUT 11 - 7:

MAN SET OUT 7 - 3:

MAN SET OUT 3 - 11:

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

10-7-01

SHIFT:

11-7

7-3

5-11

NAME:

M. Simpson (D. Appel)

CLOCK #

82 20

MACHINE #

2 12

YES

NO

YES

NO

YES

NO

STROBE LIGHT WORKING

✓

✓

SIREN WORKING

✓

✓

E BRAKES WORKING

✓

✓

HYDRAULIC PUMP WORKING

✓

✓

REMOTE CNTRL WORKING

✓

✓

ANNUAL QUENCH LIMIT WORKING

✓

✓

RTH GREEN LIGHT WORKING

✓

✓

RTH RED LIGHT WORKING

✓

✓

LTH GREEN LIGHT WORKING

✓

✓

LTH RED LIGHT WORKING

✓

✓

R COND HEATER WORKING

✓

✓

SCO WORKING

✓

✓

SON SET OUT 11-7

SON SET OUT 7-3

SON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 9-8-01

SHIFT:

11-7

7-3

3-11

NAME:

A. Moss MSimpson P. Harper

CLOCK #

1184

89

26

MACHINE #

2

2

2

YES

NO

YES

NO

YES

NO

IS STROBE LIGHT WORKING

✓

✓

✓

IS SIREN WORKING

✓

✓

✓

ARE BRAKES WORKING

✓

✓

✓

IS HYDRALIC PUMP WORKING

✓

✓

✓

QUENCH REMOTE CNTRL WORKING

✓

✓

✓

MANUAL QUENCH LIMIT WORKING

✓

✓

✓

NORTH GREEN LIGHT WORKING

✓

✓

✓

NORTH RED LIGHT WORKING

✓

✓

✓

SOUTH GREEN LIGHT WORKING

✓

✓

✓

SOUTH RED LIGHT WORKING

✓

✓

✓

AIR COND\HEATER WORKING

✓

✓

✓

FEMCO WORKING

✓

✓

✓

REASON SET OUT 11-7

NEED Gates Lights

REASON SET OUT 7-3

REASON SET OUT 3-11

ACME STEEL COMPANY
CHICAGO COKE PLANT

COKE OVEN DEPARTMENT

QUENCH CAR OPERATOR CHECKLIST

DATE: 8/8/01	SHIFT:	11 - 7	7 - 3	3 - 11	
	NAME:	M. Simpson	B. Ballard	P. Harper	
	CLOCK #:	82	1814	26	
	MACHINE #:	1	#1	2	
		YES	NO	YES	NO
IS STROBE LIGHT WORKING?		✓		✓	
IS SIREN WORKING?		✓		✓	
ARE BRAKES WORKING?		✓		✓	
IS HYDRAULIC PUMP WORKING?		✓		✓	
IS QUENCH REMOTE CONTROL WORKING?		✓		✓	
IS MANUAL QUENCH LIMIT WORKING?		✓		✓	

GATE LIGHTS

IS NORTH GATE LIGHT WORKING?	✓			✓
IS NORTH GREEN LIGHT WORKING?	✓			✓
IS NORTH RED LIGHT WORKING?	✓			✓
IS SOUTH GATE LIGHT WORKING?		✓		✓
IS SOUTH GREEN LIGHT WORKING?		✓		✓
IS SOUTH RED LIGHT WORKING?		✓		✓

TIME IN SERVICE: 311

TIME SET OUT:

REASON SET OUT 11 - 7:

REASON SET OUT 7 - 3: Needs south gate lights fixed!

REASON SET OUT 3 - 11:

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE 9/15/01

SHIFT: 11-7 7-3 3-11

NAME: J. Harper B. Ballard B. Ballard

CLOCK # #26 1814 1814

MACHINE # #2 #2 #2

YES NO YES NO YES NO

IS STROBE LIGHT WORKING	/		/		/	
IS SIREN WORKING	/		/		/	
ARE BRAKES WORKING	/		/		/	
IS HYDRALIC PUMP WORKING	/		/		/	
QUENCH REMOTE CNTRL WORKING	/		/		/	
MANUAL QUENCH LIMIT WORKING	/		/		/	
NORTH GREEN LIGHT WORKING		/	/		/	
NORTH RED LIGHT WORKING		/	/		/	
SOUTH GREEN LIGHT WORKING		/		/		/
SOUTH RED LIGHT WORKING		/		/		/
AIR COND\HEATER WORKING	/		/		/	
FEMCO WORKING	/		/		/	

REASON SET OUT 11-7

REASON SET OUT 7-3

Check and fix gate lights north and south!

REASON SET OUT 3-11

QUENCH CAR OPERATOR CHECKLIST

DATE: 5-7-01

SHIFT: 11-7

7-3

3-11

NAME:

B. Ballard D. HARPER

M.S. SIMPSON

CLOCK #

1814

26

82

MACHINE #

#1

#1

1

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	/		/		/	
IS SIREN WORKING	/		/		/	
ARE BRAKES WORKING	/		/		/	
IS HYDRALIC PUMP WORKING	/		/		/	
QUENCH REMOTE CNTRL WORKING	/		/		/	
MANUAL QUENCH LIMIT WORKING	/		/		/	
NORTH GREEN LIGHT WORKING		/		/		/
NORTH RED LIGHT WORKING		/		/		/
SOUTH GREEN LIGHT WORKING		/		/		/
SOUTH RED LIGHT WORKING		/		/		/
AIR COND\HEATER WORKING	/		/		/	
FEMCO WORKING	/		/		/	

REASON SET OUT 11-7

Needs N. + S. gate lights fixed!

REASON SET OUT 7-3

Air Cond. Needs to be worked on! (Services)

REASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE 8-29-1

SHIFT:

11-7

1-3

3-11

NAME:

B. Ballard

P. HARPER

A. Moss

CLOCK #

1814

1814

1184

MACHINE #

#2

#2

1

YES

NO

YES

NO

YES

NO

IS STROBE LIGHT WORKING

—

—

✓

IS SIREN WORKING

—

—

✓

ARE BRAKES WORKING

—

—

✓

IS HYDRALIC PUMP WORKING

—

—

✓

QUENCH REMOTE CNTRL WORKING

—

—

✓

MANUAL QUENCH LIMIT WORKING

—

—

✓

NORTH GREEN LIGHT WORKING

—

—

✓

NORTH RED LIGHT WORKING

—

—

✓

SOUTH GREEN LIGHT WORKING

—

—

SOUTH RED LIGHT WORKING

—

—

✓

AIR COND\HEATER WORKING

—

—

✓

FEMCO WORKING

—

—

✓

REASON SET OUT 11-7

Needs south gate lights fixed!

REASON SET OUT 7-3

REASON SET OUT 3-11

ACM STEEL CLEVELAND COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 4-19-01

SHIFT: 11-7

7-3

3-11

NAME:

Bobby Ballard R. Harper

CLOCK #

1814

#26

MACHINE #

#1

#2

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	✓		/		/	
IS SIREN WORKING	✓	82	/		/	
ARE BRAKES WORKING	✓	2	/		/	
IS HYDRALIC PUMP WORKING	✓		/		/	
QUENCH REMOTE CNTRL WORKING	✓		/		/	
MANUAL QUENCH LIMIT WORKING	✓		/		/	
NORTH GREEN LIGHT WORKING	✓		/		/	
NORTH RED LIGHT WORKING	✓		/		/	
SOUTH GREEN LIGHT WORKING	✓		/		/	
SOUTH RED LIGHT WORKING	✓		/		/	
AIR COND\HEATER WORKING	✓		/		/	
FEMCO WORKING	✓		/		/	

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

WHEN NOT IN USE THIS CHECKLIST

11-03-01

SHIFT

11-7

1-3

3-11

NAME:

PALA

M Simpson P. HARPER

CLOCK #

3022

82

#26

MACHINE #

H 1

1

#1

YES

NO

YES

NO

YES

NO

STROBE LIGHT WORKING

✓

✓

✓

SIREN WORKING

✓

✓

✓

BRAKES WORKING

✓

✓

✓

HYDRA PUMP WORKING

✓

✓

✓

HYDRA MODE CNTRL WORKING

✓

✓

✓

CHOCK LIMIT WORKING

✓

✓

✓

ANUAL LIGHT WORKING

✓

✓

✓

ORTH G LIGHT WORKING

✓

✓

✓

TH LIGHT WORKING

✓

✓

✓

OUTH RED LIGHT WORKING

✓

✓

✓

IR COND HEATER WORKING

✓

✓

✓

EMCO WORKING

✓

✓

✓

ASON OUT 11-7

ON 17-3

OUT 3-11

QUENCH CAR OPERATOR CHECKLIST

DATE: 6-5-01

SHIFT: 11-7

7-3

3-11

NAME: B. Ballard

P. Harper
#26
#2

Moss

CLOCK # 1814

1184

MACHINE # #2

2

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	/		/		✓	
IS SIREN WORKING	/		/		✓	
ARE BRAKES WORKING	/		/			✓
IS HYDRALIC PUMP WORKING	/		/		✓	
QUENCH REMOTE CNTRL WORKING	/		/		✓	
MANUAL QUENCH LIMIT WORKING	/		/		✓	✓
NORTH GREEN LIGHT WORKING	/	/	/	/		✓
NORTH RED LIGHT WORKING	/	/	/	/	✓	✓
SOUTH GREEN LIGHT WORKING	/	/	/	/	✓	
SOUTH RED LIGHT WORKING	/	/	/	/	✓	
AIR COND\HEATER WORKING	/	/	/	/	✓	
FEMCO WORKING	/	/	/	/	✓	

REASON SET OUT 11-7

Needs N. + S. gate lights fixed!

REASON SET OUT 7-3

REASON SET OUT 3-11

ARISE STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE 10/22/01

SHIFT:

11-7

7-3

3-11

NAME:

B. Ballard

P. HARRIS

M. Simpson

CLOCK #

1814

#26

82

MACHINE #

#2

#2

2

YES

NO

YES

NO

YES

NO

IS STROBE LIGHT WORKING

/

/

/

/

/

/

IS SIREN WORKING

/

/

/

/

/

/

ARE BRAKES WORKING

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/

IS HYDRALIC PUMP WORKING

/

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QUENCH REMOTE CNTRL WORKING

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MANUAL QUENCH LIMIT WORKING

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NORTH GREEN LIGHT WORKING

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NORTH RED LIGHT WORKING

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SOUTH GREEN LIGHT WORKING

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SOUTH RED LIGHT WORKING

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AIR COND\HEATER WORKING

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FEMCO WORKING

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/

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 6-27-1	SHIFT: 11-7	7-3		3-11		
NAME:	P. HARDER	A. MOSS		M. SIMPSON		
CLOCK #	15726	1184		82		
MACHINE #	42	2		2		
	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	/		✓		✓	
IS SIREN WORKING	/		✓		✓	
ARE BRAKES WORKING	/		✓		✓	
IS HYDRALIC PUMP WORKING	/		✓		✓	
QUENCH REMOTE CNTRL WORKING	/		✓		✓	
MANUAL QUENCH LIMIT WORKING	/		✓		✓	
NORTH GREEN LIGHT WORKING	/		✓		✓	
NORTH RED LIGHT WORKING	/		✓		✓	
SOUTH GREEN LIGHT WORKING	/		✓		✓	
SOUTH RED LIGHT WORKING	/		✓		✓	
AIR COND\HEATER WORKING	/		✓		✓	
EMCO WORKING	/		✓		✓	
PERSON SET OUT 11-7						
PERSON SET OUT 7-3						
PERSON SET OUT 3-11						

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 5-18-1

SHIFT:

11-7

7-3

3-11

NAME:

A. Moss

B. Ballard

D. HARPER

CLOCK #

1184

1814

#26

MACHINE #

#1

#1

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	✓		✓		✓	
IS SIREN WORKING	✓		✓		✓	
ARE BRAKES WORKING	✓		✓		✓	
IS HYDRALIC PUMP WORKING	✓		✓		✓	
QUENCH REMOTE CNTRL WORKING	✓		✓		✓	
MANUAL QUENCH LIMIT WORKING	✓		✓		✓	
NORTH GREEN LIGHT WORKING	✓		✓		✓	
NORTH RED LIGHT WORKING	✓		✓		✓	
SOUTH GREEN LIGHT WORKING	✓		✓		✓	
SOUTH RED LIGHT WORKING	✓		✓		✓	
AIR COND\HEATER WORKING	✓		✓		✓	
FEMCO WORKING	✓		✓		✓	

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 9/20/01

SHIFT: 11-7

7-3

3-11

NAME:

J. Harber

A. Moss M. Simpson

CLOCK #

26

1184

82

MACHINE #

#2

2

2

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	/		✓		✓	
IS SIREN WORKING	/		✓		✓	
ARE BRAKES WORKING	/		✓		✓	
IS HYDRALIC PUMP WORKING	/		✓		✓	
QUENCH REMOTE CNTRL WORKING	/		✓		✓	
MANUAL QUENCH LIMIT WORKING	/		✓		✓	
NORTH GREEN LIGHT WORKING		/		✓		✓
NORTH RED LIGHT WORKING		/		✓		✓
SOUTH GREEN LIGHT WORKING		/		✓		✓
SOUTH RED LIGHT WORKING		/		✓		✓
AIR COND\HEATER WORKING	/		✓		✓	
FEMCO WORKING	/		✓		✓	

REASON SET OUT 11-7

REASON SET OUT 7-3

NEED SO AND NORTH GATE LIGHTS

REASON SET OUT 3-11

ACME ST. L. CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 7-12-01	SHIFT:	11-7	7-3	3-11			
	NAME:	M Simpson	B. Ballard	J. HARDEL			
	CLOCK #	82	1814	# 26			
	MACHINE #	2	# 2	# 2			
		YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input type="checkbox"/>	
IS SIREN WORKING		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input type="checkbox"/>	
ARE BRAKES WORKING		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input type="checkbox"/>	
IS HYDRALIC PUMP WORKING		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input type="checkbox"/>	
QUENCH REMOTE CNTRL WORKING		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input type="checkbox"/>	
MANUAL QUENCH LIMIT WORKING		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input type="checkbox"/>	
NORTH GREEN LIGHT WORKING		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input type="checkbox"/>	
NORTH RED LIGHT WORKING		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input type="checkbox"/>	
SOUTH GREEN LIGHT WORKING		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input type="checkbox"/>	
SOUTH RED LIGHT WORKING		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input type="checkbox"/>	
AIR COND\HEATER WORKING		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input type="checkbox"/>	
MCO WORKING		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input type="checkbox"/>	

SEASON SET OUT 11-7

SEASON SET OUT 7-3

SEASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 6-4-01

SHIFT: 11-7

7-3

3-11

NAME: B. Ballard

P. HARPER

M. Simpson

CLOCK # 1814

26

82

MACHINE # #2

2

2

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	/		/		/	
IS SIREN WORKING	/		/		/	
ARE BRAKES WORKING	/		/		/	
IS HYDRALIC PUMP WORKING	/		/		/	
QUENCH REMOTE CNTRL WORKING	/		/		/	
MANUAL QUENCH LIMIT WORKING	/		/		/	
NORTH GREEN LIGHT WORKING		/		/		/
NORTH RED LIGHT WORKING		/		/		/
SOUTH GREEN LIGHT WORKING		/		/		/
SOUTH RED LIGHT WORKING		/		/		/
AIR COND\HEATER WORKING	/		/		/	
FEMCO WORKING	/		/		/	

REASON SET OUT 11-7

Needs N. & S. gate lights fixed!

REASON SET OUT 7-3

REASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 6-25-01 SHIFT: 11-7 7-3 3-11

NAME: P. HARDER A. MOSS B. Ballard

CLOCK # #26 1189 1814

MACHINE # #2 2 #2

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	/		✓		/	
IS SIREN WORKING	/		✓		/	
ARE BRAKES WORKING	/		✓		/	
IS HYDRALIC PUMP WORKING	/		✓		/	
QUENCH REMOTE CNTRL WORKING	/		✓		/	
MANUAL QUENCH LIMIT WORKING	/		✓		/	
NORTH GREEN LIGHT WORKING	/		✓		/	
NORTH RED LIGHT WORKING	/		✓		/	
SOUTH GREEN LIGHT WORKING	/		✓		/	
SOUTH RED LIGHT WORKING	/		✓		/	
AIR COND\HEATER WORKING	/		✓		/	
EMCO WORKING	/		✓		/	

ASON SET OUT 11-7

ASON SET OUT 7-3

ASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 7-14-01	SHIFT: 11-7	7-3	3-11
NAME:	Honde	M Simpson	P. Harp
CLOCK #	3440	80	#26
MACHINE #	#2	9	+2

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	✓		✓		✓	
IS SIREN WORKING	✓		✓		✓	
ARE BRAKES WORKING	✓		✓		✓	
IS HYDRALIC PUMP WORKING	✓		✓		✓	
QUENCH REMOTE CNTRL WORKING	✓		✓		✓	
MANUAL QUENCH LIMIT WORKING	✓		✓		✓	
NORTH GREEN LIGHT WORKING	✓		✓		✓	
NORTH RED LIGHT WORKING	✓		✓		✓	
SOUTH GREEN LIGHT WORKING	✓		✓		✓	
SOUTH RED LIGHT WORKING	✓		✓		✓	
AIR COND\HEATER WORKING	✓		✓		✓	
FENCO WORKING	✓		✓		✓	

EASON SET OUT 11-7

EASON SET OUT 7-3

EASON SET OUT 3-11

ACME STEEL COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 4/30/01

SHIFT:	11-7	7-3	3-11
NAME:	Ballard + Bryant	P. J. HARPER	M. S. Simpson
CLOCK #	1814 + 3440	#26	82
MACHINE #	#2	#2	2

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	/		/		/	
IS SIREN WORKING	/		/		/	
ARE BRAKES WORKING	/		/		/	
IS HYDRALIC PUMP WORKING	/		/		/	
QUENCH REMOTE CNTRL WORKING	/		/		/	
MANUAL QUENCH LIMIT WORKING	/		/		/	
NORTH GREEN LIGHT WORKING	/		/		/	
NORTH RED LIGHT WORKING	/		/		/	
SOUTH GREEN LIGHT WORKING		/		/		/
SOUTH RED LIGHT WORKING		/		/		/
AIR COND\HEATER WORKING	/		/		/	
FEMCO WORKING	/		/		/	

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH REMOTE CONTROL CHECKLIST

DATE: 10/15/01 SHIFT: 11-7 7-3 3-11

	NAME: (P.) ARPER		NAME: (P.) ARPER		NAME: B. Ballard	
	CLOCK #	MACHINE #	CLOCK #	MACHINE #	CLOCK #	MACHINE #
	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	/		/		/	
IS SIREN WORKING	/		/		/	
ARE BRAKES WORKING	/		/		/	
IS HYDRALIC PUMP WORKING	/		/		/	
QUENCH REMOTE CNTRL WORKING	/		/		/	
MANUAL QUENCH LIMIT WORKING	/		/		/	
NORTH GREEN LIGHT WORKING		/		/		/
NORTH RED LIGHT WORKING		/		/		/
SOUTH GREEN LIGHT WORKING		/		/		Sometimes
SOUTH RED LIGHT WORKING		/		/		Sometimes
AIR COND\HEATER WORKING	/		/		/	
FEMCO WORKING	/		/		/	

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR TEMPERATURE CHECKLIST

DATE: 8-2-1

SHIFT:

11-7

3-3

3-11

NAME:

A. Moss

J. ARDEL

A. Moss

CLOCK #

1184

#26

1184

MACHINE #

2

#2

2

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	✓		✓		✓	
IS SIREN WORKING	✓		✓		✓	
ARE BRAKES WORKING	✓		✓		✓	
IS HYDRALIC PUMP WORKING	✓		✓		✓	
QUENCH REMOTE CNTRL WORKING	✓		✓		✓	
MAX QUENCH LIMIT WORKING	✓		✓		✓	
GREEN LIGHT WORKING	✓		✓		✓	
RED LIGHT WORKING	✓		✓		✓	
CH GREEN LIGHT WORKING	✓		✓		✓	
RED LIGHT WORKING	✓		✓		✓	
HEATER WORKING	✓		✓		✓	
WORKING	✓		✓		✓	

IN SET OUT 11-7

SET OUT 3

OUT 11

QUENCH CAR OPERATOR CHECKLIST

	SHIFT: 11-7		7-3		3-11	
	YES	NO	YES	NO	YES	NO
DATE: 5-13-1	SHIFT: 11-7		7-3		3-11	
NAME:	M. Simpson		B. Ballard		A. Mass	
CLOCK #	82		1814		1184	
MACHINE #	1		#1		1	
IS STROBE LIGHT WORKING	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
IS SIREN WORKING	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
ARE BRAKES WORKING	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
IS HYDRALIC PUMP WORKING	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
QUENCH REMOTE CNTRL WORKING	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
MANUAL QUENCH LIMIT WORKING	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
NORTH GREEN LIGHT WORKING	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
NORTH RED LIGHT WORKING	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
SOUTH GREEN LIGHT WORKING	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
SOUTH RED LIGHT WORKING	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
AIR COND\HEATER WORKING	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
FEMCO WORKING	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>

REASON SET OUT 11-7

REASON SET OUT 7-3

Needs N. + S. gate lights fixed!

REASON SET OUT 3-11

NEED Gate LIGHTS MS

ACME EEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 6-19-01	SHIFT: 11-7	7-3		3-11		
		NAME: A. Moss	M. Simpson	B. Ballard		
CLOCK #	1184	82	1814			
MACHINE #	1	1	#1			
	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	✓		✓		—	
IS SIREN WORKING	✓		✓		—	
ARE BRAKES WORKING	✓		✓		—	
IS HYDRALIC PUMP WORKING	✓		✓		—	
QUENCH REMOTE CNTRL WORKING	✓		✓		—	
MANUAL QUENCH LIMIT WORKING	✓		✓		—	
NORTH GREEN LIGHT WORKING		✓		✓		—
NORTH RED LIGHT WORKING		✓		✓		—
SOUTH GREEN LIGHT WORKING		✓		✓		—
SOUTH RED LIGHT WORKING		✓		✓		—
AIR COND\HEATER WORKING	✓		✓		—	
FEMCO WORKING	✓		✓		—	

ON SET OUT 11-7

North gate lights not working

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 5-16-01 SHIFT: 11-7 7-3 3-11
 NAME: M. Simpson B. Ballard P. HARPER
 CLOCK # 82 1814 #26
 MACHINE # 2 #2 *2

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	✓		/		/	
IS SIREN WORKING	✓		/		/	
ARE BRAKES WORKING	✓		/		/	
IS HYDRALIC PUMP WORKING	✓		/		/	
QUENCH REMOTE CNTRL WORKING	✓		/		/	
MANUAL QUENCH LIMIT WORKING	✓		/		/	
NORTH GREEN LIGHT WORKING		✓	/		/	✓
NORTH RED LIGHT WORKING		✓	/		/	✓
SOUTH GREEN LIGHT WORKING			/		/	✓
SOUTH RED LIGHT WORKING			/		/	✓
AIR COND\HEATER WORKING	✓		/		/	✓
FEMCO WORKING	✓		/		/	✓

Sometimes

REASON SET OUT 11-7
 REASON SET OUT 7-3
 REASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 9-14-01

SHIFT: 11-7

7-3

3-11

NAME: J. HARPER B. Ballard J. HARPER

CLOCK #: #26 1314 #26

MACHINE #: #2 #2 #2

	11-7		7-3		3-11	
	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	/		/		/	
IS SIREN WORKING	/		/		/	
ARE BRAKES WORKING	/		/		/	
IS HYDRALIC PUMP WORKING	/		/		/	
QUENCH REMOTE CNTRL WORKING	/		/		/	
MANUAL QUENCH LIMIT WORKING	/		/		/	
NORTH GREEN LIGHT WORKING	/		/		/	
NORTH RED LIGHT WORKING	/		/		/	
SOUTH GREEN LIGHT WORKING	/		/		/	
SOUTH RED LIGHT WORKING	/		/		/	
AIR COND\HEATER WORKING	/		/		/	
FEMCO WORKING	/		/		/	

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11

QUENCH CAR OPERATOR CHECKLIST

DATE: 7-4-1	SHIFT:	11-7		7-3		3-11	
	NAME:	Ballard + Bryant		A. Moss		Ballard	
	CLOCK #	1814 + 3440		1184		1814	
	MACHINE #	#2		2		#2	
		YES	NO	YES	NO	YES	NO
	IS STROBE LIGHT WORKING	—		✓		—	
	IS SIREN WORKING	—		✓		—	
	ARE BRAKES WORKING	—		✓		—	
	IS HYDRALIC PUMP WORKING	—		✓		—	
	QUENCH REMOTE CNTRL WORKING	—		✓		—	
	MANUAL QUENCH LIMIT WORKING	—		✓		—	
	NORTH GREEN LIGHT WORKING		—		✓		—
	NORTH RED LIGHT WORKING		—		✓		—
	SOUTH GREEN LIGHT WORKING		—		✓		—
	SOUTH RED LIGHT WORKING		—		✓		—
	AIR COND\HEATER WORKING	—		✓		—	
	FEMCO WORKING	—		✓		—	

EASON SET OUT 11-7
Needs N. + S. gate lights fixed!

EASON SET OUT 7-3
NEED South and North gate light

EASON SET OUT 3-11
Needs N. + S. gate lights fixed!

ACME STEEL COMPANY
CHICAGO COKE PLANT

COKE OVEN DEPARTMENT

QUENCH CAR OPERATOR CHECKLIST

DATE: *4/10/47* SHIFT: *11-7* *7-3* *3-11*
 NAME: *A. Moss* *B. Ballard* *P. HARPER*
 CLOCK #: *1184* *1814* *26*
 MACHINE #: *2* *#2* *#2*

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING?	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	
IS SIREN WORKING?	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	
ARE BRAKES WORKING?	<i>SOME T, MES</i>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	
IS HYDRAULIC PUMP WORKING?	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	
IS QUENCH REMOTE CONTROL WORKING?	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	
IS MANUAL QUENCH LIMIT WORKING?	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	

GATE LIGHTS

IS NORTH GATE LIGHT WORKING?	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	
IS NORTH GREEN LIGHT WORKING?	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	
IS NORTH RED LIGHT WORKING?	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	
IS SOUTH GATE LIGHT WORKING?	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	
IS SOUTH GREEN LIGHT WORKING?	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	
IS SOUTH RED LIGHT WORKING?	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	

TIME IN SERVICE:

TIME SET OUT:

REASON SET OUT 11 - 7:

REASON SET OUT 7 - 3:

REASON SET OUT 3 - 11:

ACME EEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 6-12-1

SHIFT:

11-7

7-3

3-11

NAME:

M Simpson
82
2

B. Ballard

R. HARPER

CLOCK #

1814

#26

MACHINE #

#1

#1

YES

NO

YES

NO

YES

NO

IS STROBE LIGHT WORKING

✓

/

/

IS SIREN WORKING

✓

/

/

ARE BRAKES WORKING

✓

/

/

IS HYDRALIC PUMP WORKING

✓

/

/

QUENCH REMOTE CNTRL WORKING

✓

/

/

MANUAL QUENCH LIMIT WORKING

✓

/

/

NORTH GREEN LIGHT WORKING

✓

/

/

NORTH RED LIGHT WORKING

✓

/

/

SOUTH GREEN LIGHT WORKING

✓

/

/

SOUTH RED LIGHT WORKING

✓

/

/

AIR COND\HEATER WORKING

✓

/

/

FEMCO WORKING

✓

/

/

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11

Window (Door) Needs to be fix (3 months already)

AC STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 6/3/01

SHIFT: 11-7

7-3

3-11

NAME: D. Ballard

P. HARPER

M. SIMPSON

CLOCK # #1814

#26

82

MACHINE # 2

#2

2

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	/		/		/	
IS SIREN WORKING	/		/		/	
ARE BRAKES WORKING	/		/		/	
IS HYDRALIC PUMP WORKING	/		/		/	
QUENCH REMOTE CNTRL WORKING	/		/		/	
MANUAL QUENCH LIMIT WORKING	/		/		/	
NORTH GREEN LIGHT WORKING	/		/		/	
NORTH RED LIGHT WORKING	/		/		/	
SOUTH GREEN LIGHT WORKING	/		/		/	
SOUTH RED LIGHT WORKING	/		/		/	
AIR COND\HEATER WORKING	/		/		/	
FEMCO WORKING	/		/		/	

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11

ACMT STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE:	SHIFT:	11-7	7-3	3-11
NAME:	MSimpson			
CLOCK #	82			
MACHINE #	2			

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING					✓	
IS SIREN WORKING					✓	
ARE BRAKES WORKING					✓	
IS HYDRALIC PUMP WORKING					✓	
QUENCH REMOTE CNTRL WORKING					✓	
MANUAL QUENCH-LIMIT WORKING					✓	
NORTH GREEN LIGHT WORKING						✓
NORTH RED LIGHT WORKING						✓
SOUTH GREEN LIGHT WORKING					✓	
SOUTH RED LIGHT WORKING						✓
AIR COND\HEATER WORKING					✓	
FEMCO WORKING					✓	

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11

Brakes do not release ALL the way sometimes

ACME STEEL CHITAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 4/13/01

SHIFT: 11-7

7-3

3-11

NAME:

M. Simpson P. Harper

CLOCK #

82

#26

MACHINE #

2

#2

YES

NO

YES

NO

YES

NO

IS STROBE LIGHT WORKING

✓

✓

IS SIREN WORKING

✓

✓

ARE BRAKES WORKING

✓

✓

IS HYDRALIC PUMP WORKING

✓

✓

QUENCH REMOTE CNTRL WORKING

✓

✓

MANUAL QUENCH LIMIT WORKING

✓

✓

NORTH GREEN LIGHT WORKING

✓

✓

NORTH RED LIGHT WORKING

✓

✓

SOUTH GREEN LIGHT WORKING

✓

✓

SOUTH RED LIGHT WORKING

✓

✓

AIR COND\HEATER WORKING

✓

✓

FEMCO WORKING

✓

✓

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11

ACME STEEL CHICAGO COKE PLANT

QUENCH CAR OPERATOR CHECKLIST

DATE: 5-17-01

SHIFT: 11-7

7-3

3-11

NAME: M. Simpson

P. HARPER #26

CLOCK # 82
MACHINE # 2

	YES	NO	YES	NO	YES	NO
IS STROBE LIGHT WORKING	✓				✓	
IS SIREN WORKING	✓				✓	
ARE BRAKES WORKING	✓				✓	
IS HYDRALIC PUMP WORKING	✓				✓	
QUENCH REMOTE CNTRL WORKING	✓				✓	
MANUAL QUENCH LIMIT WORKING	✓				✓	
NORTH GREEN LIGHT WORKING		✓				✓
NORTH RED LIGHT WORKING		✓				✓
SOUTH GREEN LIGHT WORKING	✓				✓	
SOUTH RED LIGHT WORKING	✓				✓	
AIR COND\HEATER WORKING	✓				✓	
FEMCO WORKING	✓				✓	

REASON SET OUT 11-7

REASON SET OUT 7-3

REASON SET OUT 3-11