Acme Coke
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Chicago IL 60617

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Oven Daily Reports
Dated: June 2001

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OVEN DAILY REPORT

11 P.M. TO 11 P.M.

DATE 6-23-01

SHIFT	11 - 7		7 - 3		3 - 11	
BATTERY	1.	2.	1.	2.	1.	2.
SCHEDULED OVENS	16	21	18	18	14	22
NUMBER PUSHED	16	21	18	18	14	~~22~~ 21
TOTAL PUSHED	37		36		~~37~~ 35	
AVG. COAL WEIGHT	—					
NO. HARD PUSHES	~~200-250~~ 5 / ~~250-300~~ 0	8 / 1	1 / 2	9 / 3	1 / 2	9 / ~~3~~
NO. HARD PUSHES	~~300-350~~ 0 / ~~350-450~~ 0	0 / 0	0 / 0	0 / 0	0 / 0	0 / 0
HEAT	2419/2006	2408°	2417/2007	2366	2397/2004	2385
C.O. GAS FLOW	145,000	170,000	145,000	160,000	145,000	170,000
C.O. GAS PRESSURE	75 m/m	75 m/m	70 m/m	70 m/m	65 m/m	75 m/m
BTU/HR	N/A	N/A	N/A	N/A	N/A	N/A
BACK PRESSURE	+12 m/m	+13 m/m	12 m/m	13 m/m	+12.4/1.4	+13.4/1.1
FIRST PUSHED	A-15	C-13	B1	C10	B-25	C-1
LAST PUSHED	A-6	C-8	B-23	D24	A-25	~~C-23~~ C21
H.K.C.	37		36		~~37~~ 35	
OVEN AMPERAGE						
MACHINES IN SERVICE	PUSHER 1 / 1	DOOR MACH. 2 / 31/30	HOT CAR 1 / 80/80	1 / 31/30	2-1 / 80/80	1 / 1 / -	1 / 31/30	1 / 80/80

DELAYS FROM	TO	MINUTES
11:00pm	11:55pm	55
4:10AM	4:25AM	15
		3/11

BREAK-IN UNWATCHED C12 DOOR INSTEAD OF C13. DELAYED TRYING TO REMATCH SAME.

Cut 5,000 C.O.G off both batt's.

#1 D.M. DOOR OUT OF ADJUSTMENT HAD TO SET UP.

C23 pushed 284, pushed in stg.

7/3 CUT GAS FLOW 5,000 #1 BATTERY
INCR GAS FLOW 5,000 #2 BATTERY

D18 pushed 285, pushed in stg. dropped C-23 Too Cool.

AS-7511

OVEN DAILY REPORT

11 P.M. TO 11 P.M.

DATE 6-22-01

SHIFT	11 - 7		7 - 3		3 - 11	
BATTERY	1.	2.	1.	2.	1.	2.
SCHEDULED OVENS	13	24	17	19	18	18
NUMBER PUSHED	13	24	17	19	18	18
TOTAL PUSHED	37		36		36	
AVG. COAL WEIGHT	—		—			
NO. HARD PUSHES (200-250 / 250-300)	3 / 0	9 / 1	4 / 0	4 / 0	1 / 0	10 / 1
NO. HARD PUSHES (300-350 / 350-450)	2 / 0	0 / 0	0 / 0	2 / 0	0 / 0	0 / 0
HEAT	2431/2030	2413	2399/2016	2371	2369/1966	2385
C.O. GAS FLOW	155,000	175,000	145,000	170,000	145000	170000
C.O. GAS PRESSURE	80 m/m	80 m/m	75 m/m	75 m/m	75 m/m	75 m/m
BTU/HR	N/A	N/A	N/A	N/A	N/A	N/A
BACK PRESSURE	+12 m/m	+13 m/m	+12 m/m	+13 m/m	+12 m/m	+13 m/m
FIRST PUSHED	B-7	C-1	B-1	D-23	A-20	C-22
LAST PUSHED	A-25	D-21	A-18	C-20	A-13	C-11
H.K.C.	37		36		36	
OVEN AMPERAGE				C-1830 D-14-310		
MACHINES IN SERVICE (PUSHER / DOOR MACH. / HOT CAR)	1 / 2 / 1		1 / 2 / 1		1 / 1&2 / 1	
	1 / 31/30 / 80/80		1 / 31/30 / 80/80		— / 31/30 / 80/80	

DELAYS		
FROM	TO	MINUTES

11/7 — Cut 5,000 flow off both batteries on 11/7.

AS-7511

OVEN DAILY REPORT

11 P.M. TO 11 P.M.

DATE 6-21-01

SHIFT	11 - 7		7 - 3		3 - 11	
BATTERY	1.	2.	1.	2.	1.	2.
SCHEDULED OVENS	16	21	17	19	17	19
NUMBER PUSHED	16	21	17	19	17	19
TOTAL PUSHED	37		36		36	
AVG. COAL WEIGHT						
NO. HARD PUSHES 200-250 / 250-300	2 / 0	6 / 2	1 / 0	5 / 2	1 / 0	7 / 1
NO. HARD PUSHES 300-350 / 350-450	0 / 0	0 / 0	0 / 0	1 / 0	0 / 0	0 / 0
HEAT	2408/2012	2407	2405/2024	2379	2376/2005	2379
C.O. GAS FLOW	150,000	175,000	153006	175006	155000	175006
C.O. GAS PRESSURE	85 m/m	83 m/m	80 m/m	80 m/m	80 m/m	80 m/m
BTU/HR	N/A	N/A	N/A	N/A	N/A	N/A
BACK PRESSURE	12 M/A	13 M/A	12 M/M	13 M/M	12 M/M	+13.0 M/M
FIRST PUSHED	A20	C18	B1	C15	A1	C-8
LAST PUSHED	A13	C-13	A6	C6	B5	D-24
H.K.C.	37		36		36	
OVEN AMPERAGE						
				C19: 324		

MACHINES IN SERVICE	PUSHER	DOOR MACH.	HOT CAR						
	1	31/30	8/80	1	31/30	8/80	1 & 2	31/30	8/80

DELAYS

FROM	TO	MINUTES

11/7 shift CUT gas 5,000 on both batts.

AS-7511

OVEN DAILY REPORT

11 P.M. TO 11 P.M.

DATE 6-20-1

SHIFT	11 - 7		7 - 3		3 - 11	
BATTERY	1.	2.	1.	2.	1.	2.
SCHEDULED OVENS	17	19	12	23	18	17
NUMBER PUSHED	17	19	12	23	18	17
TOTAL PUSHED	36		35		35	
AVG. COAL WEIGHT						
NO. HARD PUSHES (200-250 / 250-300)	2 / 0	8 / 3	0 / 0	5 / 3	5 / 0	5 / 0
NO. HARD PUSHES (300-350 / 350-450)	0 / 0	1 / 0	0 / 0	1 / 0	0 / 0	0 / 0
HEAT	2387/1887	2383	2386/1522	2362	2340/1988	2359
C.O. GAS FLOW	150,000	175,000	147,000	170,000	150006	145000
C.O. GAS PRESSURE	77 M/M	76 M/M	75 m/m	75 m/m	75 M/M	75 M/M
BTU/HR	N/A	N/A	N/A	N/A	N/A	N/A
BACK PRESSURE	12 M/M	13 M/M	12 m/m	13 m/m	+12. M/M	+13. M/M
FIRST PUSHED	A8	C10	B-1	C-3	A-1	D-3
LAST PUSHED	B16	C1	A-25	D-21	A-18	C-16
H.K.C.	36		35		35	
OVEN AMPERAGE	C22-375			C15-345		
MACHINES IN SERVICE (PUSHER / DOOR MACH. / HOT CAR)	1 / 1 / 1		1 / 2 / 1		1 / 2 / 1	
	2 / 31/30 / 80/80		24C / 31/30 / 80/80		1 / 31/30 / 80/80	

DELAYS FROM	TO	MINUTES	
		11/7	CUT GAS FLOW 3,000 BOTH BATTERIES

AS-7511

OVEN DAILY REPORT

11 P.M. TO 11 P.M.

DATE 6-19-1

SHIFT	11 - 7		7 - 3		3 - 11	
BATTERY	1.	2.	1.	2.	1.	2.
SCHEDULED OVENS	17	19	15	20	18	17
NUMBER PUSHED	15	17	15	24	18	17
TOTAL PUSHED	32				35	
AVG. COAL WEIGHT						
NO. HARD PUSHES	200-250: 6, 250-300: 0	0, 0	2, 2	4, 3	6, 0	3, 3
NO. HARD PUSHES	300-350: 2, 350-450: 1	0, 0	0, 0	0, 0	0, 0	0, 0
HEAT	2310/1969	2371	2344/1929	2362	2346/1959	2351
C.O. GAS FLOW	140,000	173,000	147,000	167,000	150000	170000
C.O. GAS PRESSURE	73 M/M	78 M/M	77 m/m	75 m/m	80 M/M	75 M/M
BTU/HR	N/A	N/A	N/A	N/A	N/A	N/A
BACK PRESSURE	12 M/M	13 M/M	12 m/m	13 m/m	+12 M/M	+13 M/M
FIRST PUSHED	B4	C2	A-20	C-22	A-1	C-19
LAST PUSHED	A18	C20	A-13	C-17	A-5	C-8
H.K.C.	32		39		35	
OVEN AMPERAGE						

MACHINES IN SERVICE	PUSHER	DOOR MACH.	HOT CAR						
	1	2	1	1+2	2	1	1	2	1
	2	31/30	80/80	24/C	31/30	80/80	2	31/30	80/80

DELAYS FROM	TO	MINUTES	
		11/7	INCR GAS FLOW 5,000 BOTH BATTERIES
525	600A	35	COKING DELAY C16 THRU 24
625	700	35	COKING DELAY C22 + 24 COOL
			3/11 INC GAS 5000 ON #2 BATTERY

AS-7511

OVEN DAILY REPORT

11 P.M. TO 11 P.M.

DATE 6-18-1

SHIFT	11 - 7		7 - 3		3 - 11	
BATTERY	1.	2.	1.	2.	1.	2.
SCHEDULED OVENS	17	18	15	19	14	20
NUMBER PUSHED	17	18	15	19	14	20
TOTAL PUSHED	35		34		34	
AVG. COAL WEIGHT					—	
NO. HARD PUSHES (200-250 / 250-300)	6 / 0	5 / 1	4 / 0	8 / 1	0 / 0	5 / 2
NO. HARD PUSHES (300-350 / 350-450)	0 / 0	0 / 0	0 / 0	0 / 0	0 / 0	0 / 0
HEAT	2313/1936	2303	2314/1924	2343	2315/1952	2333
C.O. GAS FLOW	130,000	160,000	130,000	163,000	135,000	160,000
C.O. GAS PRESSURE	55 m/m	65 m/m	60 m/m	67 m/m	65 m/m	70 m/m
BTU/HR	N/A	N/A	N/A	N/A	N/A	N/A
BACK PRESSURE	12 m/m	13 m/m	12 m/m	13 m/m	+12 m/m	+13 m/m
FIRST PUSHED	A2	D17	A-14	D-10	A-1	D-1
LAST PUSHED	A12	D8	B-25	C-9	B-2	D-25
H.K.C.	35		34		34	
OVEN AMPERAGE						

MACHINES IN SERVICE	PUSHER	DOOR MACH.	HOT CAR						
	1	1	2	1	1+2	2	1	2	2
	2	31/30	80/80	24	31/30	80/80	24	31/30	80/80

DELAYS			
FROM	TO	MINUTES	
			11/7 Inc. Gas 5,000 on #1+2 batt.
8:30 Am	9:10 Am	40	Coking Delay C-16, 18, 20, 22, 24 to Cool.
		7/3	Increase Gas Flow 5000 #1 Battery.
		3/11 —	" " " " #2 Battery.
			" " " " #1 Battery.

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OVEN DAILY REPORT

11 P.M. TO 11 P.M.

DATE 6-18-1

SHIFT	11 - 7		7 - 3		3 - 11	
BATTERY	1.	2.	1.	2.	1.	2.
SCHEDULED OVENS	17	18	15	19	14	20
NUMBER PUSHED	17	18	15	19	14	20
TOTAL PUSHED	35		34		34	
AVG. COAL WEIGHT						
NO. HARD PUSHES (200-250 / 250-300)	6 / 0	5 / 1	4 / 0	8 / 1	0 / 0	5 / 2
NO. HARD PUSHES (300-350 / 350-450)	0 / 0	0 / 0	0 / 0	0 / 0	0 / 0	0 / 0
HEAT	2313/1936	2303	2314/1924	2343	2315/1952	2333°
C.O. GAS FLOW	130,000	160,000	130,000	163,000	135,000	160,000
C.O. GAS PRESSURE	55 m/m	65 m/m	60 m/m	67 m/m	65 m/m	70 m/m
BTU/HR	N/A	N/A	N/A	N/A	N/A	N/A
BACK PRESSURE	12 m/m	13 m/m	12 m/m	13 m/m	+12 m/m	+13 m/m
FIRST PUSHED	A21	D17	A-14	D-10	A-1	D-1
LAST PUSHED	A12	D8	B-25	C-9	B-2	D-25
H.K.C.	35		34		34	
OVEN AMPERAGE						

MACHINES IN SERVICE	PUSHER	DOOR MACH.	HOT CAR						
	1	1	2	1	1x2	2	1	2	2
	2	3/30	80/80	24c	31/30	84/80	2L.C	31/30	80/80

DELAYS FROM	TO	MINUTES	
			11/7 Inc. Gas 5,000 on #1 & 2 bat.
8^30 Am	9^10 Am	40	Coking Delay C-16, 18, 20, 22, 24 to Cool
		7/3	Increase Gas Flow 5000 #1 Battery.
		3/11 —	" " " " #2 Battery.
			" " " " #1 Battery.

AS-7511

OVEN DAILY REPORT

11 P.M. TO 11 P.M.

DATE 6-17-1

SHIFT	11 - 7		7 - 3		3 - 11	
BATTERY	1.	2.	1.	2.	1.	2.
SCHEDULED OVENS	16	19	13	21	16	18
NUMBER PUSHED	16	19	13	21	16	18
TOTAL PUSHED	35		34		34	
AVG. COAL WEIGHT						
NO. HARD PUSHES (200-250 / 250-300)	9 / 7	5 / 3	0 / 0	7 / 3	3 / 0	9 / 3
NO. HARD PUSHES (300-350 / 350-450)	8 / 0	0 / 0	0 / 0	1 / 0	0 / 0	0 / 0
HEAT	2340/1935	2342	2344/1922	2342	2330/1969	2361
C.O. GAS FLOW	125,000	157,000	127,000	163,000	150,000	160,000
C.O. GAS PRESSURE	50 M/M	65 M/M	55 m/m	65 m/m	55 m/m	65 m/m
BTU/HR	N/A	N/A	N/A	N/A	N/A	N/A
BACK PRESSURE	12 M/M	13 M/M	12 m/m	13 m/m	+12 m/m	+13 m/m
FIRST PUSHED	A15	C11	A-6	C-6	B-6	C-1
LAST PUSHED	A4	D4	B-4	D-24	A-19	D-15
H.K.C.	35		34		34	
OVEN AMPERAGE						
			D-14: 301			
MACHINES IN SERVICE (PUSHER / DOOR MACH. / HOT CAR)	1 / 1 / 1		1 / 1 / 1&2		1 / 1 / 1	
	1 / 31/30 / 80/80		14C / 31/30 / 80/80		1 / 31/30 / 80/80	

DELAYS

FROM	TO	MINUTES	
		3/11	Cut C.O.G. 5,000 #2 battery.

AS-7511

OVEN DAILY REPORT

11 P.M. TO 11 P.M.

DATE 6-16-1

SHIFT	11 - 7		7 - 3		3 - 11	
BATTERY	1.	2.	1.	2.	1.	2.
SCHEDULED OVENS	15	20	15	19	18	16
NUMBER PUSHED	15	20	15	19	18	16
TOTAL PUSHED	35		34		34	
AVG. COAL WEIGHT					—	
NO. HARD PUSHES (200-250 / 250-300)	2 / 0	10 / 3	2 / 0	6 / 1	4 / 0	9 / 2
NO. HARD PUSHES (300-350 / 350-450)	0 / 0	0 / 0	0 / 0	1 / 0	0 / 0	0 / 0
HEAT	2378/1938	2356	2369/1949	2346	2372/1941	2375
C.O. GAS FLOW	145,000	160,000	145,000	165,000	140,000	165,000
C.O. GAS PRESSURE	68 M/M	70 M/M	65 M/M	70 M/M	60 M/M	70 M/M
BTU/HR	N/A	N/A	N/A	N/A	N/A	N/A
BACK PRESSURE	12 M/M	13 M/M	12 M/M	13 M/M	+12 M/M	+13 M/M
FIRST PUSHED	A3	D1	B 8	C-2	A-20	C-24
LAST PUSHED	B6	D25	A-18	C-22	A-13	D-9
H.K.C.	35		34		34	
OVEN AMPERAGE						
			C-23 = 30			
MACHINES IN SERVICE (PUSHER / DOOR MACH. / HOT CAR)	1 / 1 / 1		1 / 1 / 1		1 / 2 / 1	
	1 / 31/30 / 80/80		1 / 31/30 / 80/80		1 / 31/30 / 80/80	

DELAYS FROM	DELAYS TO	MINUTES	
		11/7	CUT GAS FLOW 3,000 BOTH BATTERIES
		7/3	Cut Gas Flow 300 # 1 Battery.
		3/11	" " " 5,000 both batteries.

AS-7511

OVEN DAILY REPORT

11 [illegible]. TO 11 P.M.

DATE 6-15-1

SHIFT	11 - 7		7 - 3		3 - 11	
BATTERY	1.	2.	1.	2.	1.	2.
SCHEDULED OVENS	13	22	15	~~8~~ 13	15	20
NUMBER PUSHED	13	22	15	~~8~~ 13	15	20
TOTAL PUSHED	35		28		35	
AVG. COAL WEIGHT						
NO. HARD PUSHES (200-250 / 250-300)	1 / 0	9 / 5	6 / 0	1 / 1	6 / 1	11 / 2
NO. HARD PUSHES (300-350 / 350-450)	0 / 0	0 / 0	0 / 0	0 / 0	0 / 9	0 / 0
HEAT	2319/1941	2328	2296/1945	2325	2336/1947	2366
C.O. GAS FLOW	130,000	170,000	140000	175000	145,000	179,000
C.O. GAS PRESSURE	60 M/M	75 M/M	65 M/M	75 M/M	70 M/M	75 M/M
BTU/HR	N/A	N/A	N/A	N/A	N/A	N/A
BACK PRESSURE	12 M/M	13 M/M	+12 M/M	+13 M/M	+12 M/M	+13 M/M
FIRST PUSHED	A1	C1	B 1	C-23	A-14	D-6
LAST PUSHED	A25	C-25	A-12	C-14	A-1	C-9
H.K.C.	35		28		35	
OVEN AMPERAGE						

MACHINES IN SERVICE	PUSHER	DOOR MACH.	HOT CAR						
	1	1	1	1	1	1	1	1	1
	1	31/30	80/80	1	31/32	80/80	1	31/30	80/80

DELAYS FROM	TO	MINUTES	
07:00	08:00	60	Coking Delay
10:15	11:15	60	" "
2:00	3:00	60	" "
			7/3 Low Gas 500 on #1 Battery
4:44 pm	5:15 pm	31	Coking delay C20, 22, 24 Too Cool.

AS-7511