



NOTE A THIS INDICATES SUPPORTS IN THE COLD POSITION IN WHICH THEY ARE TO BE WELDED TO THE PIPE IN THE FIELD. SEE DWG 40365 FOR DETAILS OF SUPPORTS. SUPPORTS ARE DESIGNED TO BE CENTERED ON STRUCTURE IN HOT POSITION.

NOTE B 10" x 1/2" PLATES TO BE PROVIDED ON SUPPORTING STEEL AT EACH PIPE SUPPORT BETWEEN T5 AND ANCHOR AT INTERSECTION OF CONV. 12 AND FUTURE B.F. MAIN UNLESS OTHERWISE NOTED (SEE SECTION D-D)

REFERENCE DWGS: 40359
T-COKE OVEN GAS BATT

FOR CONTINUATION SEE DWG 40362

FOR CONTINUATION SEE DWG 40431

SECTION D-D
PIPE SUPPORT IN COLD POSITION SHOWING SPACING OF SUPPORTS FROM T5 TO TA AND WHICH IS PROVIDED TO 3/8" R. IT IS CALLED FOR IN SECTION D-D

SECTION E ANCHOR

VIEW C-C

VIEW B-B

VIEW G-G

VIEW H-H

REVISION NO.	DATE	BY	CHKD	APPROVED	NAME	DESIGNATION
1	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.
2	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.
3	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.
4	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.
5	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.
6	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.
7	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.
8	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.
9	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.
10	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.
11	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.
12	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.
13	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.
14	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.
15	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.
16	4/10/57	J.H.	J.H.	J.H.	J.H.	J.H.

INTERLAKE IRON CO. APRIL 2 1957
SOUTH CHICAGO, ILL.
STEAM PIPING T5 TO BATTERY T5 ARRANGEMENT
WILPITTE COKE OVEN DIVISION
Allied Chemical & Dye Corporation
COKE OVENS AND SOAL CHEMICALS PLANTS
NEW YORK 8, N. Y.
40 RECTOR STREET

SCALE: 1" = 2'-0"

40366