

Acme Coke
11236 S. Torrence Ave.
Chicago IL 60617



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Document archive

Sticker Reports

Dated: 1999

STICKER REPORT

OVEN DEPARTMENT STICKER REPORT

SUPERVISOR: EB

DATE: 9-11-99

- 1 OVEN NUMBER THAT FAILED TO PUSH C5
- 2 SCHEDULED TIME TO PUSH 9:44 P.M
- 3 SCHEDULED COKING TIME 19:19 CT
- 4 TIME CREW ATTEMPTED TO PUSH OVEN 9:40 PM
- 5 HOW FAR DID OVEN MOVE 1/2 WAY
- 6 CONTRACTION PUSHER SIDE NORMAL TO LIFE
- 7 CONTRACTION COKE SIDE NORMAL TO LIFE
- 8 SIZE OF COKE PUSHER SIDE NORMAL
- 9 SIZE OF COKE COKE SIDE NORMAL
- 10 DID OVEN GO TO THE ROOF yes
- 11 WAS OVEN FULL CHARGED AND LEVELED yes
- 12 DID OVEN HAVE A PROPER FACE yes
- 13 HOW FAR DID YOU DIG ON OVEN N/A
- 14 PUSHER IN SERVICE # 2 PUSHER
- 15 DOOR MACHINE IN SERVICE # 2 DOOR MACH
- 16 SECTION TEMP ON BATTERY THIS TURN 2380
- 17 SECTION TEMP ON BATTERY LAST TURN 2402
- 18 SPAN TEMP THIS TURN PSO 2353 PSI 2328 CSI 2473 CSO 2456
 COMPANION WALL PSO 2313 PSI 2413 CSI 2462 CSO 2522
- 19 DID HEATER SHOOT CROSSWALL? _____
- 20 WHAT WAS THE CONDITION OF THE FOLLOWING
 - OVEN WALLS ? OK BUT MAILBOXED
 - OVEN ROOF ? APPEARS OK
 - OVEN FLOOR ? " "
 - WELD ON WALL OK
- 21 REASON FOR STICKER (YOUR OPINION)
SLIGHTLY LESS THAN NORMAL SHRINKAGE.
- 22 TIME OVEN PUSHED OUT 9:40 P.M
- 23 TIME OVEN WAS CHARGED 9:45 P.M
- 24 TYPE OF CHARGE REGULAR/NORMAL
- 25 WAS OVEN PLANKED BOTH SIDES

COPIES TO J. GARZELLA YES NO _____
 D OHEARN YES NO _____
 A ARROYO YES NO _____
 D PODGORN Y YES NO _____

* CUT 3,000 C.O.6
 THIS 3¹¹ SHIFT.

CROSSWALL TEMPS. BATT. 1

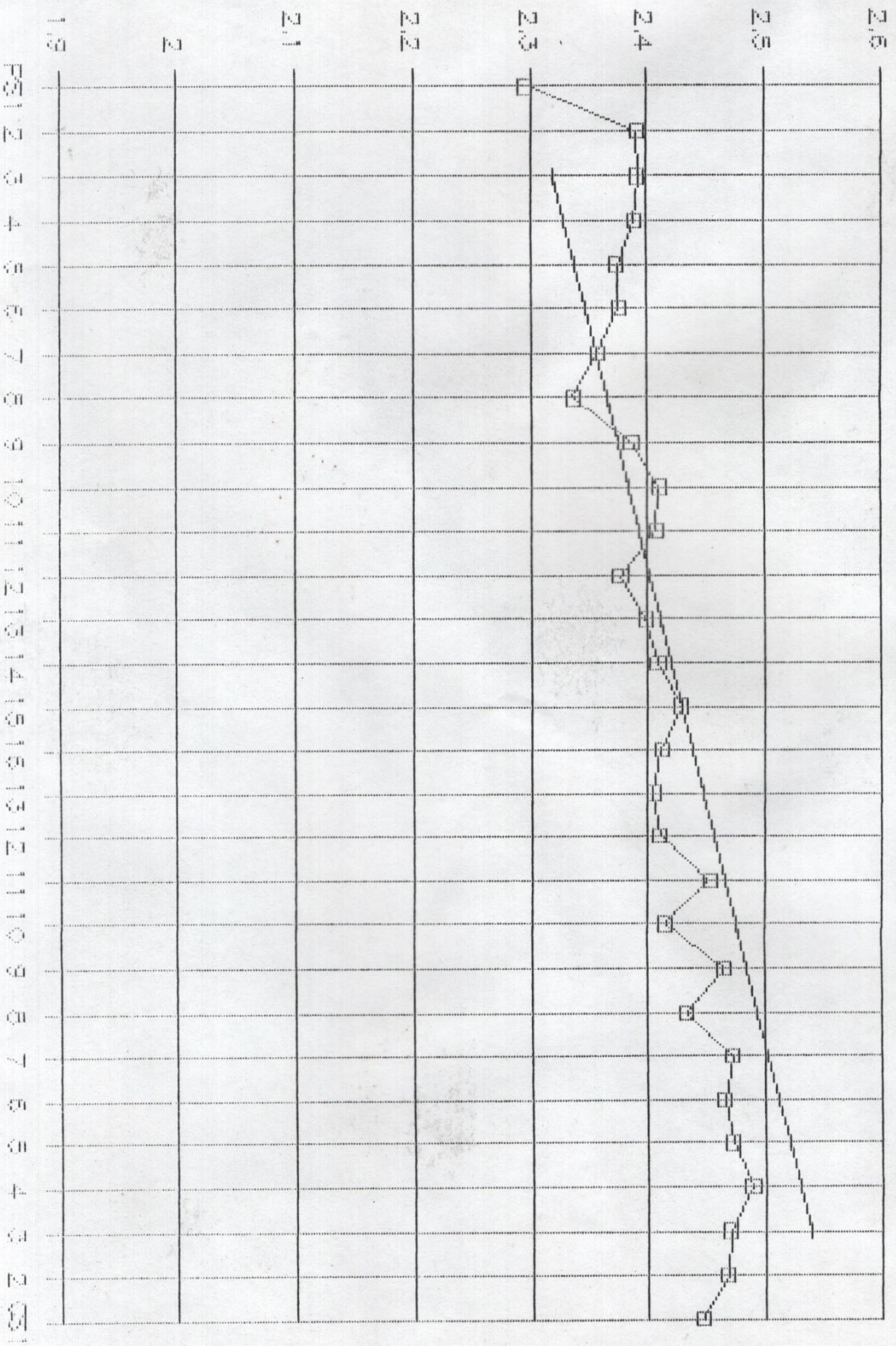
DATE: 09/11/99
 TIME: 12:06 AM

FLUE #	WALL # C05-0911	WALL # C06-0911
PS1	2296	2234
2	2391	2319
3	2392	2307
4	2389	2334
5	2374	2316
6	2375	2315
7	2357	2316
8	2336	2331
9	2386	2397
10	2410	2417
11	2407	2426
12	2377	2413
13	2398	2426
14	2409	2434
15	2429	2440
16	2412	2426
13	2405	2417
12	2411	2397
11	2453	2424
10	2414	2440
9	2465	2435
8	2432	2453
7	2472	2466
6	2465	2490
5	2472	2508
4	2489	2501
3	2470	2465
2	2468	2453
CS1	2446	2354
AVERAGE	2414	2402
HIGH	2489	2508
LOW	2296	2234
SD	44	67

DEGREES F
(Thousands)

CROSSWALL

005-0911

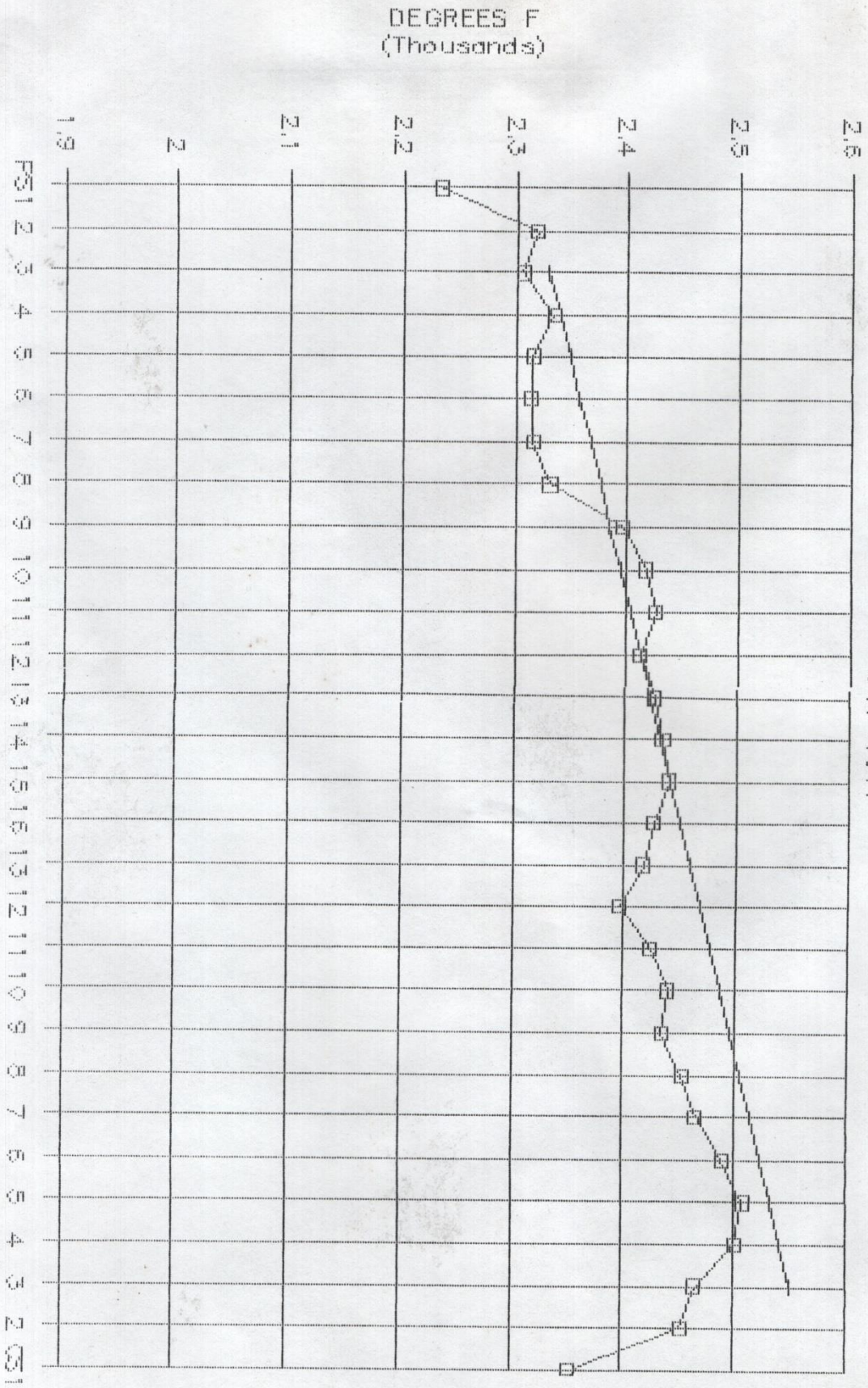


□ 05/11/95

FLUES + 12:06 AM

CROSSWALL

C 06-0911



□ 08/11/99

FLUES

+

12:06 AM

STICKER REPORT

D. O'HEARN

OVEN DEPARTMENT STICKER REPORT

SUPERVISOR: [Signature]

DATE: 9-14-99

- 1 OVEN NUMBER THAT FAILED TO PUSH C5
- 2 SCHEDULED TIME TO PUSH 3:15 AM
- 3 SCHEDULED COKING TIME 19:09
- 4 TIME CREW ATTEMPTED TO PUSH OVEN 3:25 AM
- 5 HOW FAR DID OVEN MOVE TO FRAME
- 6 CONTRACTION PUSHER SIDE NORMAL
- 7 CONTRACTION COKE SIDE NORMAL
- 8 SIZE OF COKE PUSHER SIDE NORMAL
- 9 SIZE OF COKE COKE SIDE NORMAL
- 10 DID OVEN GO TO THE ROOF No
- 11 WAS OVEN FULL CHARGED AND LEVELED YES
- 12 DID OVEN HAVE A PROPER FACE YES
- 13 HOW FAR DID YOU DIG ON OVEN 1-2 Ft.
- 14 PUSHER IN SERVICE #1
- 15 DOOR MACHINE IN SERVICE #1
- 16 SECTION TEMP ON BATTERY THIS TURN 2408
- 17 SECTION TEMP ON BATTERY LAST TURN 2417
- 18 SPAN TEMP THIS TURN PSO2371 PSI2359 CSI2497 CSO2500
 COMPANION WALL PSO2287 PSI2383 CSI2490 CSO2531
- 19 DID HEATER SHOOT CROSSWALL? YES
- 20 WHAT WAS THE CONDITION OF THE FOLLOWING
 - OVEN WALLS ? OK ROUGH MAIL BOXES
 - OVEN ROOF ? OK
 - OVEN FLOOR ? APPEAR OK
 - WELD ON WALL OK
- 21 REASON FOR STICKER (YOUR OPINION) _____
- 22 TIME OVEN PUSHED OUT 3:43 AM
- 23 TIME OVEN WAS CHARGED 4:05 AM
- 24 TYPE OF CHARGE FULL
- 25 WAS OVEN PLANKED YES

COPIES TO J. GARZELLA YES NO
 D OHEARN YES NO
 A ARROYO YES NO
 D PODGORN YES NO

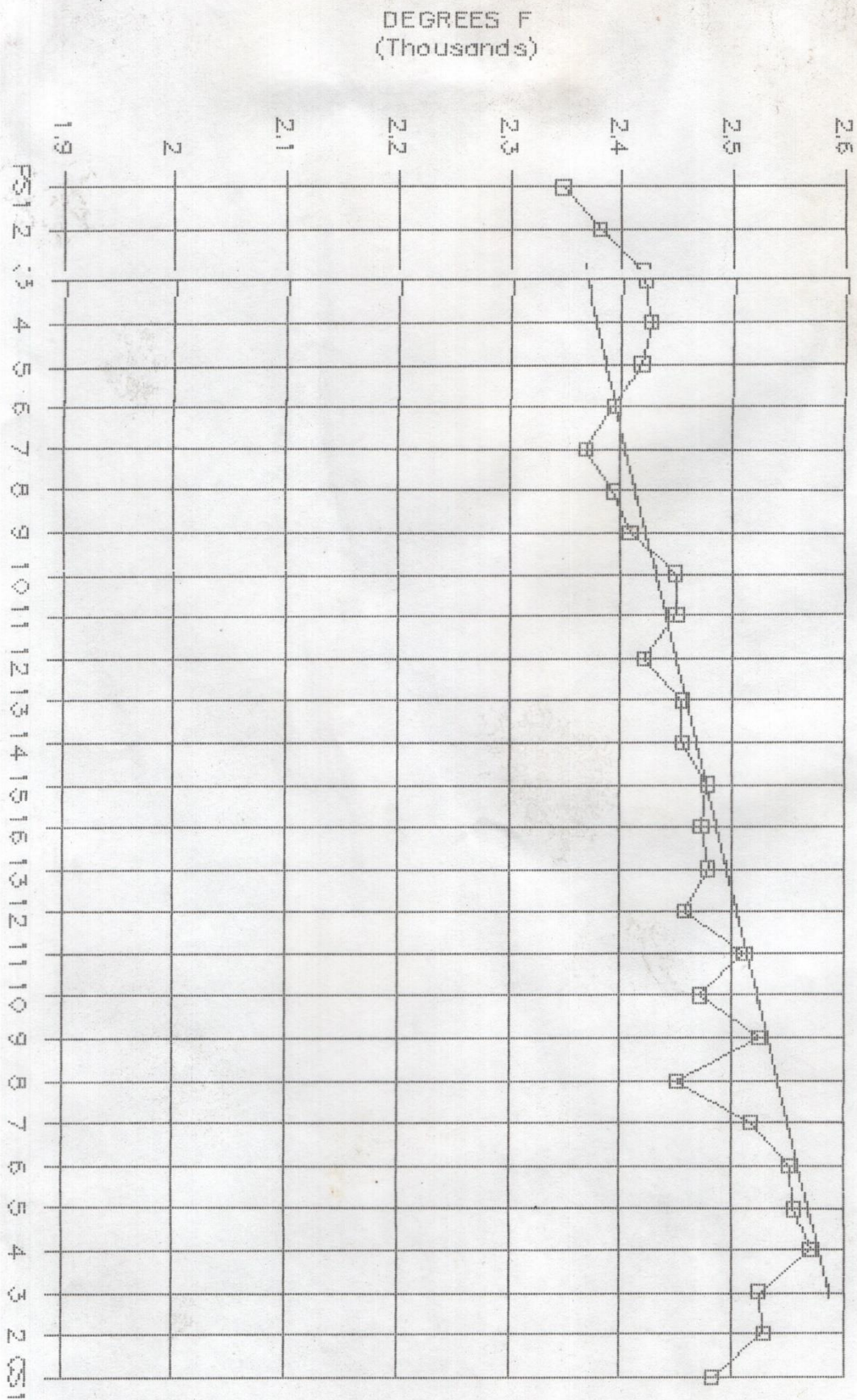
CROSSWALL TEMPS. BATT. 2

DATE: 09/14/99
 TIME: 04:02 AM

FLUE #	WALL # C05-0914	WALL # C06-0914
PS1	2347	2299
2	2381	2336
3	2419	2318
4	2427	2359
5	2418	2327
6	2393	2323
7	2368	2333
8	2393	2361
9	2409	2385
10	2449	2418
11	2450	2440
12	2421	2455
13	2455	2472
14	2455	2459
15	2478	2449
16	2473	2454
13	2479	2447
12	2458	2446
11	2512	2450
10	2471	2432
9	2525	2463
8	2451	2466
7	2517	2496
6	2552	2559
5	2556	2579
4	2571	2565
3	2525	2568
2	2529	2545
CS1	2484	2462
AVERAGE	2461	2437
HIGH	2571	2579
LOW	2347	2299
SD	58	79

CROSSWALL

005-0914



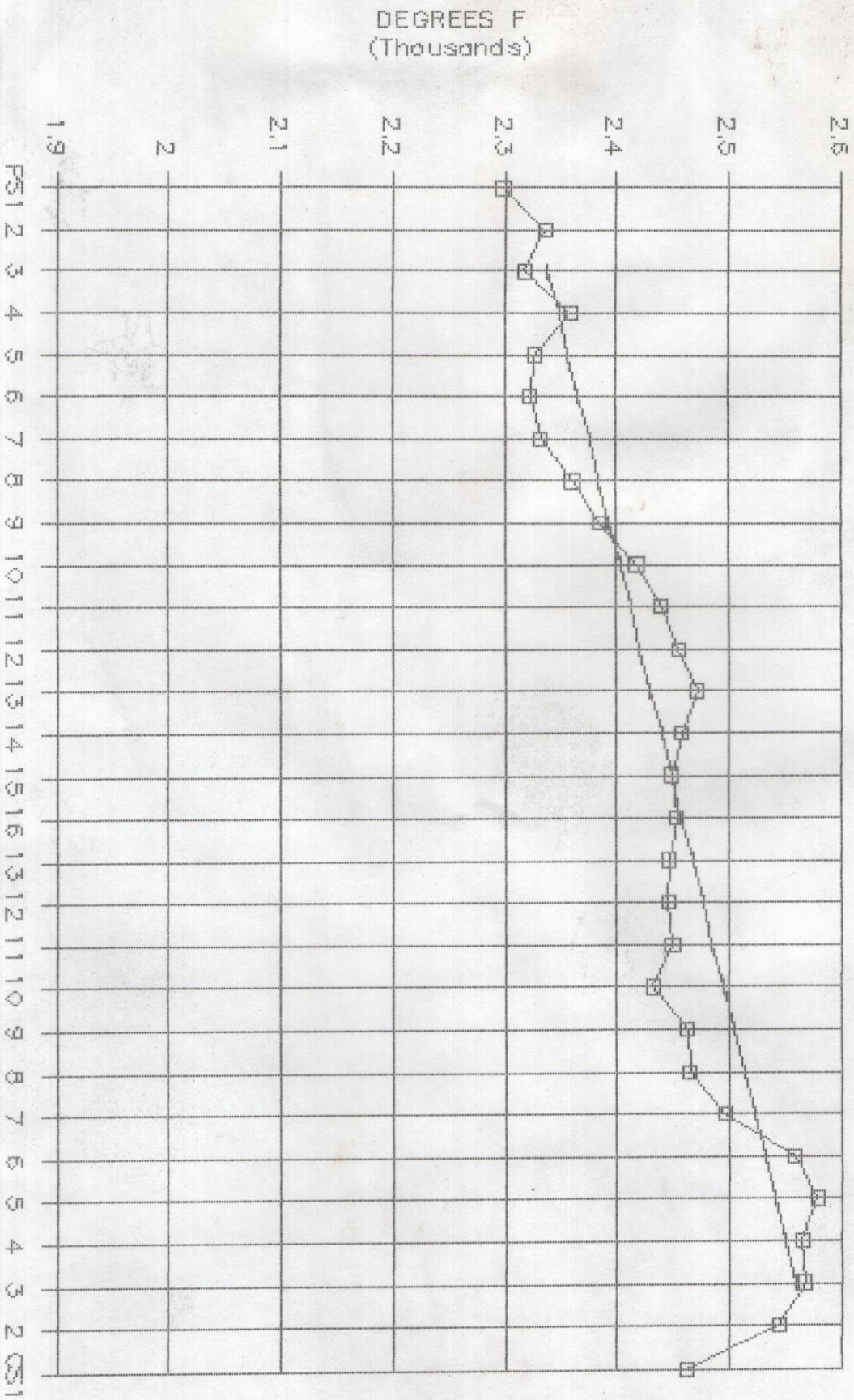
□ 09/14/99

FLUES

+ 04:02 AM

CROSSWALL

006-0914



□ 09/14/99

FLUES

+ 04:02 AM

STICKER REPORT

Mr. O'Hearn

OVEN DEPARTMENT STICKER REPORT

SUPERVISOR: EB

DATE: 9-3-99

- 1 OVEN NUMBER THAT FAILED TO PUSH B8
- 2 SCHEDULED TIME TO PUSH 12:58 PM
- 3 SCHEDULED COKING TIME 22:55
- 4 TIME CREW ATTEMPTED TO PUSH OVEN 10:44 AM
- 5 HOW FAR DID OVEN MOVE 2 Feet
- 6 CONTRACTION PUSHER SIDE Lite
- 7 CONTRACTION COKE SIDE Lite
- 8 SIZE OF COKE PUSHER SIDE SMALL
- 9 SIZE OF COKE COKE SIDE SMALL
- 10 DID OVEN GO TO THE ROOF yes
- 11 WAS OVEN FULL CHARGED AND LEVELED yes
- 12 DID OVEN HAVE A PROPER FACE yes
- 13 HOW FAR DID YOU DIG ON OVEN N/A
- 14 PUSHER IN SERVICE # 2
- 15 DOOR MACHINE IN SERVICE # 1
- 16 SECTION TEMP ON BATTERY THIS TURN 2447
- 17 SECTION TEMP ON BATTERY LAST TURN 2424
- 18 SPAN TEMP THIS TURN PSO 2383 PSI 2311 CSI 2383 CSO 2448
 COMPANION WALL PSO 2341 PSI 2311 CSI 2347 CSO 2434
- 19 DID HEATER SHOOT CROSSWALL? yes
- 20 WHAT WAS THE CONDITION OF THE FOLLOWING
 - OVEN WALLS ? OK
 - OVEN ROOF ? Heavy ROOF CAASON EAST/Center
 - OVEN FLOOR ? APPEARS OK
 - WELD ON WALL Slightly Rough
- 21 REASON FOR STICKER (YOUR OPINION)
FIRST push AFTER being empty
- 22 TIME OVEN PUSHED OUT 10:44 AM
- 23 TIME OVEN WAS CHARGED 10:56 AM
- 24 TYPE OF CHARGE REGULAR
- 25 WAS OVEN PLANKED yes both sides

COPIES TO J. GARZELLA YES NO
 D OHEARN YES NO
 A ARROYO YES NO
 D PODGORN Y YES NO

STICKER REPORT

MR. GARZELLA

OVEN DEPARTMENT STICKER REPORT

SUPERVISOR: EB

DATE: 9-3-99

- 1 OVEN NUMBER THAT FAILED TO PUSH B8
- 2 SCHEDULED TIME TO PUSH 12:58 PM
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- 9 SIZE OF COKE COKE SIDE SMALL
- 10 DID OVEN GO TO THE ROOF yes
- 11 WAS OVEN FULL CHARGED AND LEVELED yes
- 12 DID OVEN HAVE A PROPER FACE yes
- 13 HOW FAR DID YOU DIG ON OVEN N/A
- 14 PUSHER IN SERVICE # 2
- 15 DOOR MACHINE IN SERVICE # 1
- 16 SECTION TEMP ON BATTERY THIS TURN 2447
- 17 SECTION TEMP ON BATTERY LAST TURN 2424
- 18 SPAN TEMP THIS TURN PSO 2383 PSI 2311 CSI 2283 CSO 2448
COMPANION WALL PSO 2341 PSI 2311 CSI 2347 CSO 2434
- 19 DID HEATER SHOOT CROSSWALL? yes
- 20 WHAT WAS THE CONDITION OF THE FOLLOWING
 - OVEN WALLS ? OK
 - OVEN ROOF ? HEAVY ROOF CARBON EAST/CORNER
 - OVEN FLOOR ? APPEARS OK
 - WELD ON WALL SLIGHTLY ROUGH
- 21 REASON FOR STICKER (YOUR OPINION)
FIRST PUSH AFTER BEING EMPTY
- 22 TIME OVEN PUSHED OUT 10:44 AM
- 23 TIME OVEN WAS CHARGED 10:56 AM
- 24 TYPE OF CHARGE REGULAR
- 25 WAS OVEN PLANKED yes both sides

COPIES TO J. GARZELLA YES NO
 D OHEARN YES NO
 A ARROYO YES NO
 D PODGORNYY YES NO