

Acme Coke
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Chicago IL 60617



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Battery Topside - Reports
Dated: 1981, 1996, 2001

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OVEN TOP REPORT

IS- 7481

DATE 4-11-81 SHIFT 7-3

	NUMBER 1	NUMBER 2
COLLECTOR MAIN PRESSURE	+12mm	+12mm
COLLECTOR MAIN TEMPERATURE	1750	1750
FLUSHING LIQUOR PRESSURE	19 PSI	20 PSI
NUMBER OF OVENS CHARGED	24	22
FIRST OVEN CHARGED	B1	C7
LAST OVEN CHARGED	B23	C25
EMPTY OVENS	B25	

LARRY CAR IN SERVICE #1 AVERAGE CHARGING WEIGHT 18.3

NUMBER	OVENS BEEHIVED	TIME BEEHIVED	REASON BEEHIVED	TIME BACK ON MAIN
			STEAM PRESSURE #1 100 #2 100	
			CHECKED ALL MAIN AND BOOSENECK SPRAYS. CLEANED IF NECESSARY.	

DELAYED CHARGES

OVEN NUMBER	REASON	TIME CHARGED
C7	CARRIED OVER FROM 11-7 TURN	7:05
C2,23,25	BYPASS DUE TO PROBLEMS WITH #2 DOOR MACHINE ON C4. PUSHED AND CHARGED AFTER B25	

PROBLEM DAMPERS

OVEN NUMBER	PROBLEM

BLEW UP AND DOWN ON ALL SCHEDULED OVENS. CLEANED #1 LARRY CAR AT THE END OF THE SHIFT.

REMARKS:	INSPECTION OF LIDS		
DISK GNS - CHECKED UPTAKES	1a.m.	9a.m. OK	5p.m.
REAMED ALL STEAMSETS	3a.m.	11a.m. OK	7p.m.
ON SCHEDULE TURN - CLEANED SECTION C1 TO C25 - CLEANED	5a.m.	1p.m. OK	9p.m.
SOUTH HALF OF THE COAL BINS	7a.m. OK	3p.m. OK	11p.m.

FOREMAN
Dwight R. D.

OVEN TOP REPORT

IS-7481

DATE 4-11-81

SHIFT 3-11

NUMBER 1

NUMBER 2

COLLECTOR MAIN PRESSURE

12-mm

12-mm

COLLECTOR MAIN TEMPERATURE

165°

170°

FLUSHING LIQUOR PRESSURE

20 P.S.I.

21 P.S.I.

NUMBER OF OVENS CHARGED

21

25

FIRST OVEN CHARGED

B25

D2

LAST OVEN CHARGED

A1

D24

EMPTY OVENS

A3

NONE

LARRY CAR IN SERVICE

1#

AVERAGE CHARGING WEIGHT

AVG. 18.5

1#2 BATT.

NUMBER	OVENS BEEHIVED	TIME BEEHIVED	REASON BEEHIVED	TIME BACK ON MAIN
			NONE	

DELAYED CHARGES

OVEN NUMBER	REASON	TIME CHARGED
	NONE	

PROBLEM DAMPERS

OVEN NUMBER	PROBLEM
	CHECK 1# LARRYCAR IT WILL NOT TRAVEL WHEN SLEEVE ARE DOWN
	CHECK 2# LARRYCAR IT WILL NOT TRAVEL WHEN SLEEVE ARE DOWN

REMARKS: STEAM PRESS ON 1#2 BATT
100- BLOW OUT 1# LARRY CAR AT 10:30

INSPECTION OF LIDS

1a.m.	9a.m.	5p.m. OK
3a.m.	11a.m.	7p.m.
5a.m.	1p.m.	9p.m.
7a.m.	3p.m. OK	11p.m.

FOREMAN J. Mc Lennore

OVEN TOP REPORT

IS-7481

DATE 7/11/81

SHIFT 11/7

	NUMBER 1	NUMBER 2
COLLECTOR MAIN PRESSURE	BT. 1 12/m	BT. 2 12/m
COLLECTOR MAIN TEMPERATURE	170 O.F	170 O.F
FLUSHING LIQUOR PRESSURE	21 P.S.I	24 P.S.I
NUMBER OF OVENS CHARGED	24	23
FIRST OVEN CHARGED	H-3	C-1
LAST OVEN CHARGED	H-25	C-H
EMPTY OVENS	-0-	

LARRY CAR IN SERVICE #1 L.C. AVERAGE CHARGING WEIGHT H.V.G 18-27

NUMBER	OVENS BEEHIVED	TIME BEEHIVED	REASON BEEHIVED	TIME BACK ON MAIN
			NONE	

OVEN NUMBER	REASON	TIME CHARGED
	change H-3 left mtr from 3 rd shift Time charged 11 ¹⁰ pm	
	charged C-18 after C-9 this shift C-18 charge with en #11 17-9 cool weight	

OVEN NUMBER	PROBLEM
D-17	have TAR in back of disc need blasting out. have STAMMEN use steam coil under dampen in fire it
	Need JOINTS in blow pipe for (ovens) H-2 & D-18 Piv-fitter know about this. →

REMARKS:	INSPECTION OF LIDS			
Dish Goose now as rep Swept section D-1 25 form steam jets + checked en cleaned uptake removed #1, LARD case shift EN17 Foreman <i>Arthur Stumpf</i>	1a.m. ↓	9a.m.	5p.m.	
	3a.m. ↓	11a.m.	7p.m.	
	5a.m. ↓	1p.m.	9p.m.	
	7a.m. ↓	3p.m.	11p.m.	OK

OVEN TOP REPORT

IS-7481

DATE 2/11/81

SHIFT 11/7

	NUMBER 1	NUMBER 2
COLLECTOR MAIN PRESSURE	BIT-1 12/m	BIT-2 12/m
COLLECTOR MAIN TEMPERATURE	175 O.F	170 O.F
FLUSHING LIQUOR PRESSURE	23 P.S.I	25 P.S.I
NUMBER OF OVENS CHARGED	23	24
FIRST OVEN CHARGED	A-8	L-6
LAST OVEN CHARGED	A-9	C-18
EMPTY OVENS	-0-	

LARRY CAR IN SERVICE #1 L.C. AVERAGE CHARGING WEIGHT A.V. 4 18. H

NUMBER	OVENS BEEHIVED	TIME BEEHIVED	REASON BEEHIVED	TIME BACK ON MAIN
			None	

DELAYED CHARGES

OVEN NUMBER	REASON	TIME CHARGED
	checked in A-8 left mfx from 3/11 Time charge 11 ¹⁰ am	
	checked C-18 After A-9 with an A.V. 17.9 coal weight.	

PROBLEM DAMPERS

OVEN NUMBER	PROBLEM
	Have SUPPLYMEN check dampers on D-17-19 THE GETTING UNDER DISK IN 7

REMARKS: Swept Section D-1 25

disk loose Neca 25 key
Ream Steam Jets +
checked and cleaned OPTANE
cleaned up primary cyl

FOREMAN [Signature]

INSPECTION OF LIDS

1a.m. ↓	9a.m.	5p.m.
3a.m. ↓	11a.m.	7p.m.
5a.m. ↓	1p.m.	9p.m.
7a.m. ↓	3p.m.	11p.m. Ok

OVEN TOP REPORT

IS-7481

DATE 4-10-81

SHIFT 3-11

	NUMBER 1	NUMBER 2
COLLECTOR MAIN PRESSURE	12. mm	12. mm
COLLECTOR MAIN TEMPERATURE	170 °	170 °
FLUSHING LIQUOR PRESSURE	21. P.S.I.	23. P.S.I.
NUMBER OF OVENS CHARGED	21	25
FIRST OVEN CHARGED	A11	D1
LAST OVEN CHARGED	B25	D25
EMPTY OVENS	A8	NONE
LARRY CAR IN SERVICE		1#2-BATT.

AVERAGE CHARGING WEIGHT
AVG. 18.4

NUMBER	OVENS BEEHIVED	TIME BEEHIVED	REASON BEEHIVED	TIME BACK ON MAIN
			NONE	

DELAYED CHARGES

OVEN NUMBER	REASON	TIME CHARGED
	NONE	

PROBLEM DAMPERS

OVEN NUMBER	PROBLEM
	CHECK 1# LARRYCAR IT WILL NOT TRAVEL WHEN SLEEVE ARE DOWN CHECK 2# LARRYCAR IT WILL NOT TRAVEL WHEN SLEEVE ARE DOWN

REMARKS:	INSPECTION OF LIDS		
STEAM PRESS ON 1#2	1a.m.	9a.m.	5p.m. OK
BATT-100-Blow out	3a.m.	11a.m.	7p.m.
1# LARRYCAR AT 10:30	5a.m.	1p.m.	9p.m. ✓
	7a.m.	3p.m. OK	11p.m.

FOREMAN J. Mc Lemore

OVEN TOP REPORT

IS-7481

DATE 4-10-81 SHIFT 7-3

	NUMBER 1	NUMBER 2
COLLECTOR MAIN PRESSURE	X12 MM	X12 MM
COLLECTOR MAIN TEMPERATURE	175	170
FLUSHING LIQUOR PRESSURE	23 PSI	24 PSI
NUMBER OF OVENS CHARGED	25	21
FIRST OVEN CHARGED	B6	C14
LAST OVEN CHARGED	B9	C9
EMPTY OVENS	NONE	DI EMPTY
LARRY CAR IN SERVICE #1	AVERAGE CHARGING WEIGHT	
	AUG 18.2	

NUMBER	OVENS BEEHIVED	TIME BEEHIVED	REASON BEEHIVED	TIME BACK ON MAIN
	#1 Batt.		STEAM PRESS.	1.00
	#2 Batt.		STEAM PRESS.	80

DELAYED CHARGES

OVEN NUMBER	REASON	TIME CHARGED

PROBLEM DAMPERS

OVEN NUMBER	PROBLEM
	Blow out Gosseneck and steam out steam jets, Check Limiter Switches on #1 Larry car worked ok, Check main spray on #1 + #2 Batteries, use Siran all oven was charged in on 7-3 shift

REMARKS:	INSPECTION OF LIDS		
	1a.m.	9a.m.	5p.m.
Blow out #1 Larry car	=	=	=
	3a.m. OK	11a.m. OK	7p.m. OK
Swept Section A1A25	=	=	=
	5a.m. OK	1p.m. OK	9p.m. OK
FOREMAN Frank Bassard	7a.m. OK	3p.m. OK	11p.m. OK

OVEN TOP REPORT

IS-7481

DATE 4-9-81 SHIFT 7-3

	NUMBER 1	NUMBER 2
COLLECTOR MAIN PRESSURE	X 12 mm	X 12 mm
COLLECTOR MAIN TEMPERATURE	175	170
FLUSHING LIQUOR PRESSURE	psi 23	23 psi
NUMBER OF OVENS CHARGED	25	22
FIRST OVEN CHARGED	B13	D11
LAST OVEN CHARGED	B14	D8
EMPTY OVENS	NONE	D8- EMPTY
LARRY CAR IN SERVICE	#1 & #2	AVERAGE CHARGING WEIGHT AUG 18.1

NUMBER	OVENS BEEHIVED	TIME BEEHIVED	REASON BEEHIVED	TIME BACK ON MAIN
	#1		STEAM PRESS.	
	#2		STEAM PRESS.	

DELAYED CHARGES

OVEN NUMBER	REASON	TIME CHARGED
	Motor Inspector worked on #1 Larry Car Limits, switches, Mitch worked on Motor Inspector worked on Scale out order	

PROBLEM DAMPERS

OVEN NUMBER	PROBLEM
	Diss out Gassneck and Ream out steam jets, Check Limits, switches on #1 Larry Car marked and #2 LSC Check main spray on #1 & #2 Batteries

REMARKS:	INSPECTION OF LIDS		
	1 a.m.	9 a.m.	5 p.m.
Blow out #1 Larry Car	=	=	=
Swept Section #1	OK	OK	OK
#25	=	=	=
FOREMAN Frank Brussel	OK	OK	OK

OVEN TOP REPORT

IS-7481

DATE 4-9-81

SHIFT 3-11

	NUMBER 1	NUMBER 2
COLLECTOR MAIN PRESSURE	12.000	12.000
COLLECTOR MAIN TEMPERATURE	165°	170°
FLUSHING LIQUOR PRESSURE	25: P.S.I.	25: P.S.I.
NUMBER OF OVENS CHARGED	22	24
FIRST OVEN CHARGED	A16	D8
LAST OVEN CHARGED	A13	D9
EMPTY OVENS	A15	NONE

LARRY CAR IN SERVICE 1# AVERAGE CHARGING WEIGHT AVG. 18.2 #2-BATT.

NUMBER	OVENS BEEHIVED	TIME BEEHIVED	REASON BEEHIVED	TIME BACK ON MAIN
			NONE	

DELAYED CHARGES

OVEN NUMBER	REASON	TIME CHARGED
C18 - C18	LEFT EMPTY WALL CARBAN CHARGED IT AT 7:40	
D8-D10-D12-D14-A16-A18-A20-A22-A24-C16		
C18-C20-C22-C24-B16-B18-B20-B22-B24		
D16-D18-D20-D22-D24-C18-A1-A3-A5		
A7-A9-C1-C3-C5-C7-C9-B1-B3-B5-B7-B9		

OVEN NUMBER	PROBLEM DAMPERS	PROBLEM
	CHARGED OUT OF 1# BEN	
	CHECK 1# LARRYCAR IT WILL NOT TRAVEL WHEN SLEEVE ARE DOWN	
	CHECK 2# LARRYCAR IT WILL NOT TRAVEL WHEN SLEEVE ARE DOWN	

REMARKS: STEAM PRESS ON 1#2
BATT-100- ON 1# BATT.
80- 2# BATT. Blow out
1# LARRYCAR AT 10:30

INSPECTION OF LIDS		
1a.m.	9a.m.	5p.m. OK
3a.m.	11a.m.	7p.m.
5a.m.	1p.m.	9p.m.
7a.m.	3p.m. OK	11p.m.

FOREMAN J. Mc Lennan

OVEN TOP REPORT

IS-7481

DATE 4-9-81

SHIFT 11-7

	NUMBER 1	NUMBER 2
COLLECTOR MAIN PRESSURE	+1/2 mm	+1/2 mm
COLLECTOR MAIN TEMPERATURE	170°	175°
FLUSHING LIQUOR PRESSURE	24 PSI	24 PSI
NUMBER OF OVENS CHARGED	23	24
FIRST OVEN CHARGED	A15	C11
LAST OVEN CHARGED	A14	C12
EMPTY OVENS	0	C14
LARRY CAR IN SERVICE #1	AVERAGE CHARGING WEIGHT 18.1	

NUMBER	OVENS BEEHIVED	TIME BEEHIVED	REASON BEEHIVED	TIME BACK ON MAIN
			STEAM PRESSURE #1 100 #2 80	
			CHECKED ALL MAIN AND GOOSENECK SPRAYS. CLEANED IF NECESSARY.	

DELAYED CHARGES

OVEN NUMBER	REASON	TIME CHARGED
A15	CARRIED OVER FROM 3-11 TURN. CHARGED IN STEP.	11:05
	BP HEATED PLATE AND FRAMES DURING LOW HT. BOTH BATTERIES WENT UNDER PRESSURE	3:55 TO 4:00
	#1 LARRY CAR KEEP BLOWING FUSES	

PROBLEM DAMPERS

OVEN NUMBER	PROBLEM
B17	BLOWPIPE NEEDS TO BE REPLACED. NO ASIST ON B25, D25 BECAUSE THERE ARE THE LAST OVENS ON BOTH BATTERIES
C10	LEAKING AT DAMPER GAS AND TAR.
	Blew up and down on ALL SCHEDULE OVENS.

REMARKS:	INSPECTION OF LIDS			
DISK GN'S - CHECKED UPTAKES	1 a.m.	OK	9 a.m.	5 p.m.
REAMED ALL STEAM SETS ON	3 a.m.	OK	11 a.m.	7 p.m.
SCHEDULE TURN - CLEANED SECTION	5 a.m.	OK	1 p.m.	9 p.m.
D1 TO D25 - CLEANED #1	7 a.m.	OK	3 p.m.	11 p.m. OK

LARRY CAR
FOREMAN
F. R. D.

OVEN TOP REPORT

IS-7481

DATE 4-8-81 SHIFT 7-3

	NUMBER 1	NUMBER 2
COLLECTOR MAIN PRESSURE	X 12 MM	X 12 MM
COLLECTOR MAIN TEMPERATURE	175	170
FLUSHING LIQUOR PRESSURE	24 PSI	23 PSI
NUMBER OF OVENS CHARGED	21	20
FIRST OVEN CHARGED	B 24	D 16
LAST OVEN CHARGED	B 19	C 19
EMPTY OVENS	EMPTY B15 B17 B19	NONE
LARRY CAR IN SERVICE #1		AUG 18.3

NUMBER	OVENS BEEHIVED	TIME BEEHIVED	REASON BEEHIVED	AVERAGE CHARGING WEIGHT	TIME BACK ON MAIN
	#1 Batt.		STEAM PRESS.	80	
	#2 Batt.		=	80	

DELAYED CHARGES

OVEN NUMBER	REASON	TIME CHARGED
	CLEANED ALL SIDE PLUG FROM A1 TO A25 HAD LARRY CARMAN TO CLEANED ALL RISERS CAP BEFORE CHARGED OVENS IN ON 7-3 SHIFT USE WATER BLASTER ON GOOSENECK	

PROBLEM DAMPERS

OVEN NUMBER	PROBLEM
	CHECK MAIN SPRAY ON #1 & #2 BATTERY CHECK LIMIT SWITCHES ON #1 LARRY CAR DISC OUT GOOSENECK AND BEAM OUT STEAM JETS, HERE ARE RISERS CAP NEED CHANGED BAD A5-A8 A12 A17 A22 A23 A25 - B4 B14 B21 - C23 - D7 D21

REMARKS:	INSPECTION OF LIDS		
Blow out Larry Car	1a.m. =	9a.m. =	5p.m. =
Swept Section A1 A25	3a.m. OK	11a.m. OK	7p.m. OK
	5a.m. =	1p.m. =	9p.m. =
	7a.m. OK	3p.m. OK	11p.m. OK

FOREMAN F. Brassel

OVEN TOP REPORT

DATE 4-8-81

SHIFT 3-11

IS-7481

	NUMBER 1	NUMBER 2
COLLECTOR MAIN PRESSURE	12: mm	12: mm
COLLECTOR MAIN TEMPERATURE	165°	165°
FLUSHING LIQUOR PRESSURE	23: P.S.I.	25: P.S.I.
NUMBER OF OVENS CHARGED	23	25
FIRST OVEN CHARGED	B15	D11
LAST OVEN CHARGED	B14	D14
EMPTY OVENS	A16-A18-A20	NONE

NUMBER	OVENS BEEHIVED	TIME BEEHIVED	AVERAGE CHARGING WEIGHT REASON BEEHIVED	TIME BACK ON MAIN
	1#		AVG. 18.7	1# 2-BATT.
			NONE	

DELAYED CHARGES		
OVEN NUMBER	REASON	TIME CHARGED
	NONE	
B15-B17-B19-D11-D13-D15 DIDNT NOT STAMP ALL OVENS ART FULL		

PROBLEM DAMPERS	
OVEN NUMBER	PROBLEM
	CHECK 1# LARRYCAR IT WILL NOT TRAVEL WHEN SLEEVE ARE DOWN CHECK 2# LARRYCAR IT WILL NOT TRAVEL WHEN SLEEVE ARE DOWN

REMARKS:	INSPECTION OF LIDS		
	1a.m.	9a.m.	5p.m.
STEAM PRESS ON 1#2			OK
BATT- 80- BLOW OUT			
1# LARRYCAR AT: 10:30	3a.m.	11a.m.	7p.m.
	5a.m.	1p.m.	9p.m.
	7a.m.	3p.m.	11p.m.
		OK	

FOREMAN J. Mc Linn

OVEN TOP SHIFT MANAGER REPORT

	11-7		7-3		3-11	
	NO. 1	NO. 2	NO. 1	NO. 2	NO. 1	NO. 2
COLLECTOR MAIN PRESS (mm H ₂ O)	+12.0 ^{1/4}	+13.0 ^{1/4}	12 m/m	13 m/m	12 m/m H ₂ O	13 m/m H ₂ O
COLLECTOR MAIN TEMP. (F°)	187°	182°	188	183	189°	181°
B. P. SUCTION (cm H ₂ O)	20/25		19/24		19/24	
CHARGING STEAM PRESS. (PSIG)	60 psi	60 psi	60 psi	60 psi	60 psi	60 psi
FLUSHING LIQUOR PRESS. (PSIG)	20 psi	20 psi	20 psi	20 psi	20 psi	20 psi
NUMBER OVENS CHARGED	17		18	21	19	20
FIRST OVEN CHARGED	B-12	D-24	B-2	D-19	A-18	C-16
LAST OVEN CHARGED	A-25				A-9	D-9
FIRE EXTINGUISHERS						
#1 LARRY CAR	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD
#2 LARRY CAR	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD
COAL BINS	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD
1. REAMED STEAM JETS	✓		✓		✓	
2. SWEEP SECTION	✓		✓		✓	
3. SAFETY LIMITS	✓		✓		✓	
4. JUMPER PIPES CLEANED	TIME 1:24 11:00		TIME #2 LIC 7:00 AM		TIME LIC #2, 3-4:00 PM LIC #1 at 4:00 PM	
5. AIR BLASTERS	✓		✓		✓	
6. DROP SLEEVES	✓		✓		✓	

REMARKS

11/7 NO STEAM in ovens AT 11:00 am.
 B.P. Given Heat-up Time from 2:45/3:10
 Drain Tanks and Added Alcohol on Both Larry-CARS.
 Pushed D-18 after D-24 (295) Amps.
 Pushed foundry ovens B, 12, 14, 21, 23, 25. Recharged out #1 coal bin.
 Bin Reading #1 3/4 #2 1/2 #3 3/4 #4 1/4 Pushed C-19 AS
 Schedule. 346 Amps. AT 4:30 Notified Mont North Air
 Compressor kicked-out on #2 Larry-CAR.

7/3 no steam found in ovens AT 7:00 am
 Foundry Ovens B-16, 18, 20, 22, 24, were charged out #1 Bin, H.D.N.
 B.P. Given Heat-up Time from 9:50/10:30
 C-23 pushed out & charged after B-24, (305 Amps)
 303 Inspection #1 Batt #2 Batt

11/11
 No Steam found in ovens at 3:00 am. Charged both L/C's w/ methanol
 R/R Contacts, N. Compressor, #2 L/C
 Foundry Ovens: B-11, 13, 15, 17 and 19, Charged from Bin #1, H.D.N.
 Pettery Test: B-11, Backdrag 1 1/2 wheelbarrows, East-10 1/2, Center-11, West-11
 Pushed D-18 at approx. 8:35 am. (1025°F) - 25.5 Amps.

TOP SHIFT MANAGER REPORT

	11-7		7-3		3-11	
	NO. 1	NO. 2	NO. 1	NO. 2	NO. 1	NO. 2
COLLECTOR MAIN PRESS (mm H ₂ O)	+12.0 ^{1/4}	+13.0 ^{1/4}	12 ^{m/m}	13 ^{m/m}	+12 ^{1/4}	+13 ^{1/4}
COLLECTOR MAIN TEMP. (F°)	195°	193°	188	182	187	182
B. P. SUCTION (cm H ₂ O)		19/24		20/23		19/24
CHARGING STEAM PRESS. (PSIG)	60 psi.	60 psi.	60 psi.	60 psi.	60 psi.	60 psi.
FLUSHING LIQUOR PRESS. (PSIG)	20 psi.	20 psi.	20 psi.	20 psi.	20 psi.	20 psi.
NUMBER OVENS CHARGED	19	19	19	19	19	21
FIRST OVEN CHARGED	A-18	D-6	A-9	D-5	A-2	C-2
LAST OVEN CHARGED	A-7	D-3	B-19	D-25	B-9	D-22
FIRE EXTINGUISHERS #1 LARRY CAR	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD
#2 LARRY CAR	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD
COAL BINS	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD	<input checked="" type="checkbox"/> GOOD	<input type="checkbox"/> BAD
1. REAMED STEAM JETS	✓		✓		✓	
2. SWEEP SECTION	✓		✓		✓	
3. SAFETY LIMITS	✓		✓		✓	
4. JUMPER PIPES CLEANED	TIME #2 1/2 #1 1/2 1:44 AM		TIME #2 1/2 7:00 AM		TIME #2 1/2 3:00 #1 5:45	
5. AIR BLASTERS	✓		✓		✓	
6. DROP SLEEVES	✓		✓		✓	

REMARKS

11/7 NO STEAM IN OVENS AT 11:00 PM
 B.P. Given Heat-up Time from 1:10/1:30
 Mech Tech Replace Center Cylinder for slide gate on #1 1/4
 AT 1:44 AM Put in #1 LARRY-CAR IN SERVICE. Drain Tanks on
 Both LARRY-CARS and Put Alcohol Pushed D-18 AS SCHEDULE (311 AM)
 Pushed Foundry ovens D-16, 18, 20, 22, 24 Recharged out #1 coal bin.
 AT 5:20 PM. Bin Ready #1 3/4 #2 1/4 #3 1/2 #4 1/4

7/3 NO STEAM FOUND IN OVENS AT 7:00 AM
 C-19 WAS PUSHED OUT & CHARGED AT 7:05
 B.P. Given Heat-up Time from 9:00/9:30
 C-23 WAS PUSHED & CHARGED AFTER D-19 (325 AM)
 #2 1/4 SOUTH AIR COMPRESSOR, RUNS VERY SLOW (2:15)

3/4 NO STEAM IN OVENS AT 3:00 PM
 B.P. Given Heat-up Time from 2:30/3:00
 Put Alcohol on Both LARRY-CARS AND ALSO DRAIN TANKS.
 HAD M.T. REPLACE LIGHT IN CENTER HOPPER
 BY PASS D-18 TO COOL (PROBED 1252) AT 10:15 AND PICKED UP
 D-22 FROM 11/7 SHIFT AND REST D-18

ACME STEEL COMPANY- CHICAGO COKE PLANT

TOP SUPERVISOR REPORT

DATE: 11/12/86 SHIFT 3rd SUPERVISOR [Signature]

INSPECT FOR PROPER STAGE CHARGING PROCEDURE

OVEN #	C-16	C-18	C-20	C-22	C-24
CONDITION	OK	OK	OK	OK	OK
OVEN #	D-16	D-18	D-20	D-22	D-24
CONDITION	OK	OK	OK	OK	OK

CONDITION OF BLEEDER STACKS

#1 NORTH	#1 SOUTH	#2 NORTH	#2 SOUTH
OK	OK	OK	OK

INSPECT LARRY CAR FOR LEAKAGE WHILE STAGE CHARGING

MACHINE #	#176
BLEEVE	OK
DOOR	OK
SLIDE GATE	OK

SAFETY SIGNS ON YOUR ASSIGNED MACHINE

MACHINE #	#176
CONDITION	OK

HOUSEKEEPING ON TOP OF BATTERY

CONDITION	A	B	SCALE	C	D
	Fair	Fair	Fair	Fair	Fair

WHEEL CHOCKS BRAKES

1 LARRY CAR	OK	OK
2 LARRY CAR	OK	OK

SATURN RIBER CAPS LEAKING

SECTION	None
SECTION	
SECTION	
SECTION	

ACME STEEL COMPANY- CHICAGO COKE PLANT

TOP SUPERVISOR REPORT

DATE: 11-11-96

SHIFT 7/3

SUPERVISOR AB/Am

INSPECT FOR PROPER STAGE CHARGING PROCEDURE

OVEN #	B-11	D-13	B-2	D-19	A-2
CONDITION	OK	OK	OK	OK	OK

OVEN #	C-2	C-23	B-25	D-2	D-6
CONDITION	OK	OK	OK	OK	OK

CONDITION OF BLEEDER STACKS

#1 NORTH

#1 SOUTH

#2 NORTH

#2 SOUTH

OK	OK	OK	OK
----	----	----	----

INSPECT LARRY CAR FOR LEAKAGE WHILE STAGE CHARGING

MACHINE #	
BLEEVES	
BOOTS	
SLIDE GATE	

SAFETY SIGNS ON YOUR ASSIGNED MACHINE

MACHINE #	
CONDITION	<u>24</u> OK

HOUSEKEEPING ON TOP OF BATTERY

CONDITION	A	B	SCALE	C	D
	OK	OK	OK	OK	OK

WHEEL CHOCKS

BRAKES

#1 LARRY CAR	OK	OK
--------------	----	----

#2 LARRY CAR	OK	OK
--------------	----	----

SATURN RISER CAPS LEAKING

A-SECTION	None
B-SECTION	
C-SECTION	
D-SECTION	

ACME STEEL COMPANY
COKE OVENS

TOP FOREMAN REPORT

1. RISER CAP LEAKS	A <u>04</u>	B <u>04</u>	C <u>05</u>	D <u>06</u>
2. LIDS LEAKING	A <u>04</u>	B <u>04</u>	C <u>05</u>	D <u>06</u>
3. SIDE STEAM PLUG LEAKS	A <u>04</u>	B <u>04</u>	C <u>05</u>	D <u>06</u>
4. GOOBENECK LEAKS	A <u>04</u>	B <u>04</u>	C <u>05</u>	D <u>06</u>
5. MAIN SPRAY LEAKS	A <u>04</u>	B <u>04</u>	C <u>05</u>	D <u>06</u>
6. TOPS BATTERY CONDITION	A <u>04</u>	B <u>04</u>	C <u>05</u>	D <u>06</u>
7. STEAM PRESSURE	A <u>70 psi</u>	B <u>70 psi</u>	C <u>70 psi</u>	D <u>70 psi</u>
8. LIQUOR PRESSURE	#1 BATTERY <u>60 psi</u>	#2 BATTERY <u>60 psi</u>		
9. MAKE UP WATER VALVES	#1 BATTERY <u>OPEN</u>	#2 BATTERY <u>OPEN</u>		
10. WATER BLASTER IN SERVICE	OPEN	CLOSED		
11. CONDITION OF WATER BLASTER	EAST	WEST		
12. LARRY CAR IN SERVICE	IN SERVICE	OUT OF SERVICE		
13. CONDITION OF CONTROL CABS	#1 L.C. <u>04</u> TIME <u>00</u>	#2 L.C. <u>04</u> TIME <u>00</u>		
14. LIMIT CONTROLS	#1 L.C. <u>04</u>	#2 L.C. <u>04</u>		
15. MAN SHANTY CONDITION	#1 L.C. <u>04</u>	#2 L.C. <u>04</u>		
16. BATTERY TOPS CONDITION	NORTH	SOUTH		
	NO. END <u>04</u>	SCALE <u>1/2" = 1'</u>	SO. END <u>04</u>	

LIST ITEMS NEEDING REPAIR

INSPECTION

STEAM JETS REAMED	YES <input checked="" type="checkbox"/>	NO <input type="checkbox"/>	COMMENTS: _____
GOOBENECKS CLEANED	YES <input checked="" type="checkbox"/>	NO <input type="checkbox"/>	COMMENTS: _____
STANDPIPES CLEANED	YES <input checked="" type="checkbox"/>	NO <input type="checkbox"/>	COMMENTS: _____
LIQUOR SPRAYS OPEN	YES <input checked="" type="checkbox"/>	NO <input type="checkbox"/>	COMMENTS: _____
REPLACE CHARGE LIDS	YES <input checked="" type="checkbox"/>	NO <input type="checkbox"/>	COMMENTS: _____

LIST ITEMS BELOW NEEDING REPAIR

THE FOLLOWING TOOLS IN EACH SECTION?

	YES				NO				(IF NO)
LANCE	A <u>04</u>	C <u>04</u>	D <u>04</u>	A <u>04</u>	B <u>04</u>	C <u>04</u>	D <u>04</u>	DATE SHOP NOTIFIED	
CHIPPING BAR	A <u>04</u>	C <u>04</u>	D <u>04</u>	A <u>04</u>	B <u>04</u>	C <u>04</u>	D <u>04</u>	_____	
HOSE	A <u>04</u>	C <u>04</u>	D <u>04</u>	A <u>04</u>	B <u>04</u>	C <u>04</u>	D <u>04</u>	_____	

NUMBER OF TOOLS NEEDED: AIR LANCES: _____ CHIPPING BARS _____ AIR HOSES _____

T 3/11 DATE 11/2/90 SUPERVISOR [Signature]

ACME STEEL COMPANY
COKE OVENS

TOP FOREMAN REPORT

• RISER CAP LEAKS	A <u>OK</u>	B <u>OK</u>	C <u>OK</u>	D <u>OK</u>
• LIDS LEAKING	A	B	C	D
• SIDE STEAM FLUID LEAKS	A	B	C	D
• GOOBENECK LEAKS	A	B	C	D
• MAIN SPRAY LEAKS	A	B	C	D
• TOPS BATTERY CONDITION	A	B	C	D
• STEAM PRESSURE	#1 BATTERY		#2 BATTERY	
• LIQUOR PRESSURE	#1 BATTERY		#2 BATTERY	
• MAKE UP WATER VALVES	OPEN		CLOSED	
• WATER BLASTER IN SERVICE	EAST		WEST	
• CONDITION OF WATER BLASTER	IN SERVICE		OUT OF SERVICE	
• LARRY CAR IN SERVICE	#1 L.C. TIME		#2 L.C. TIME	
• CONDITION OF CONTROL CABS	#1 L.C. <u>OK</u>		#2 L.C. <u>OK</u>	
• LIMIT CONTROLS	#1 L.C. <u>OK</u>		#2 L.C. <u>OK</u>	
• MAN SHANTY CONDITION	NORTH		SOUTH	
• BATTERY TOPS CONDITION	NO. END <u>OK</u>	SCALE <u>OK</u>	ISO. END <u>OK</u>	

LIST ITEMS NEEDING REPAIR

INSPECTION

STEAM JETS REAMED	YES <input checked="" type="checkbox"/>	NO <input type="checkbox"/>	COMMENTS: _____
GOOBENECKS CLEANED	YES <input checked="" type="checkbox"/>	NO <input type="checkbox"/>	COMMENTS: _____
STANDPIPES CLEANED	YES <input checked="" type="checkbox"/>	NO <input type="checkbox"/>	COMMENTS: _____
LIQUOR SPRAYS OPEN	YES <input checked="" type="checkbox"/>	NO <input type="checkbox"/>	COMMENTS: _____
REPLACE CHARGE LIDS	YES <input type="checkbox"/>	NO <input checked="" type="checkbox"/>	COMMENTS: _____

LIST ITEMS BELOW NEEDING REPAIR

THE FOLLOWING TOOLS IN EACH SECTION?

	YES				NO				(IF NO)
AIR LANCE	A <input checked="" type="checkbox"/>	B <input checked="" type="checkbox"/>	C <input checked="" type="checkbox"/>	D <input checked="" type="checkbox"/>	A <input type="checkbox"/>	B <input type="checkbox"/>	C <input type="checkbox"/>	D <input type="checkbox"/>	DATE SHOP NOTIFIED
CHIPPING BAR	A <input checked="" type="checkbox"/>	B <input checked="" type="checkbox"/>	C <input checked="" type="checkbox"/>	D <input checked="" type="checkbox"/>	A <input type="checkbox"/>	B <input type="checkbox"/>	C <input type="checkbox"/>	D <input type="checkbox"/>	_____
AIR HOSE	A <input checked="" type="checkbox"/>	B <input checked="" type="checkbox"/>	C <input checked="" type="checkbox"/>	D <input checked="" type="checkbox"/>	A <input type="checkbox"/>	B <input type="checkbox"/>	C <input type="checkbox"/>	D <input type="checkbox"/>	_____

NUMBER OF TOOLS NEEDED: AIR LANCES: _____ CHIPPING BARS _____ AIR HOSES _____

FT 7/3 DATE 11-11-96 SUPERVISOR [Signature]

ACME STEEL COMPANY- CHICAGO COKE PLANT

TOP SUPERVISOR REPORT

DATE: 11-11-96

SHIFT 3/11

SUPERVISOR DeNARDO

INSPECT FOR PROPER STAGE CHARGING PROCEDURE

OVEN #
CONDITION

B-6	B-8	B-10	B-12	B-14
ok	ok	ok	ok	ok

OVEN #
CONDITION

C-16	C-18	C-20	C-22	C-24
ok	ok	ok	ok	ok

CONDITION OF BLEEDER STACKS

#1 NORTH	#1 SOUTH	#2 NORTH	#2 SOUTH
ok	ok	ok	ok

INSPECT LARRY CAR FOR LEAKAGE WHILE STAGE CHARGING

MACHINE #
BLEEB
DOGS
SLIDE GATE

#2 L/C

SAFETY SIGNS ON YOUR ASSIGNED MACHINE

MACHINE #
CONDITION

#1 L/C
ok

HOUSEKEEPING ON TOP OF BATTERY

CONDITION

A	B	SCALE	C	D
Good	FAIR	FAIR	FAIR	FAIR

WHEEL CHOCKS

BRAKES

1 LARRY CAR

ok	ok
----	----

2 LARRY CAR

ok	ok
----	----

SATURN RIBER CAPS LEAKING

-SECTION
-SECTION
-SECTION
-SECTION

**ACME STEEL COMPANY
COKE OVENS**

TOP FOREMAN REPORT

1. RISER CAP LEAKS	A <u>OK</u>	B <u>OK</u>	C <u>OK</u>	D <u>OK</u>
2. LIDS LEAKING	A <u>OK</u>	B <u>OK</u>	C <u>OK</u>	D <u>OK</u>
3. SIDE STEAM PLUG LEAKS	A <u>OK</u>	B <u>OK</u>	C <u>OK</u>	D <u>OK</u>
4. GOOSENECK LEAKS	A <u>OK</u>	B <u>OK</u>	C <u>OK</u>	D <u>OK</u>
5. MAIN SPRAY LEAKS	A <u>OK</u>	B <u>OK</u>	C <u>OK</u>	D <u>OK</u>
6. TOPS BATTERY CONDITION	A <u>Good</u>	B <u>Fair</u>	C <u>Fair</u>	D <u>Fair</u>
7. STEAM PRESSURE	#1 BATTERY	<u>Good</u>	#2 BATTERY	<u>Good</u>
8. LIQUOR PRESSURE	#1 BATTERY	<u>Good</u>	#2 BATTERY	<u>Good</u>
9. MAKE UP WATER VALVES	OPEN		CLOSED	
10. WATER BLASTER IN SERVICE	EAST	<u>X</u>	WEST	<u>X</u>
11. CONDITION OF WATER BLASTER	IN SERVICE	<u>X</u>	OUT OF SERVICE	
12. LARRY CAR IN SERVICE	#1 L.C. <u>X</u>	TIME <u>3:00</u>	#2 L.C. <u>X</u>	TIME <u>4:00 pm</u>
13. CONDITION OF CONTROL CABS	#1 L.C.	<u>Good</u>	#2 L.C.	<u>Good</u>
14. LIMIT CONTROLS	#1 L.C.	<u>OK</u>	#2 L.C.	<u>OK</u>
15. MAN SHANTY CONDITION	NORTH	<u>Fair</u>	SOUTH	<u>Good</u>
16. BATTERY TOPS CONDITION	NO. END <u>Good</u>	SCALE	<u>Fair</u>	SO. END <u>Fair</u>

LIST ITEMS NEEDING REPAIR

1. _____
2. _____
3. _____
4. _____

INSPECTION

A: STEAM JETS REAMED	YES <u>✓</u>	NO	COMMENTS: _____
B: GOOSENECKS CLEANED	YES <u>✓</u>	NO	COMMENTS: _____
C: STANDPIPES CLEANED	YES <u>✓</u>	NO	COMMENTS: _____
D: LIQUOR SPRAYS OPEN	YES <u>✓</u>	NO	COMMENTS: _____
E: REPLACE CHARGE LIDS	YES	NO <u>✓</u>	COMMENTS: _____

LIST ITEMS BELOW NEEDING REPAIR

1. _____
2. _____
3. _____
4. _____

WERE THE FOLLOWING TOOLS IN EACH SECTION?

	YES				NO				(IF NO)
	A	B	C	D	A	B	C	D	DATE SHOP NOTIFIED
AIR LANCE	<u>✓</u>	<u>✓</u>	<u>✓</u>	<u>✓</u>					_____
CHIPPING BAR	<u>✓</u>	<u>✓</u>	<u>✓</u>	<u>✓</u>					_____
AIR HOSE	<u>✓</u>	<u>✓</u>	<u>✓</u>	<u>✓</u>					_____

NUMBER OF TOOLS NEEDED: AIR LANCES: _____ CHIPPING BARS _____ AIR HOSES _____

SHIFT 3/4 DATE 11-11-96 SUPERVISOR DeNARD

ACME STEEL COMPANY- CHICAGO COKE PLANT

TOP SUPERVISOR REPORT

DATE: 11-13-96 SHIFT 11-7 SUPERVISOR Pacheco

INSPECT FOR PROPER STAGE CHARGING PROCEDURE

OVEN #	B-11	B-13	B-15	B-17	B-19
CONDITION	ok	ok	ok	ok	ok

OVEN #	D-11	D-13	D-15	D-17	D-19
CONDITION	ok	ok	ok	ok	ok

CONDITION OF BLEEDER STACKS

#1 NORTH	#1 SOUTH	#2 NORTH	#2 SOUTH
ok	ok	ok	ok

INSPECT LARRY CAR FOR LEAKAGE WHILE STAGE CHARGING

MACHINE #	#17
BLEEVE	ok
DOORS	ok
SLIDE GATE	ok

SAFETY SIGNS ON YOUR ASSIGNED MACHINE

MACHINE #	#24
CONDITION	ok

HOUSEKEEPING ON TOP OF BATTERY

CONDITION	A	B	SCALE	C	D
	Fair	Fair	Fair	Fair	Fair

WHEEL CHOCKS BRAKES

#1 LARRY CAR	ok	ok
#2 LARRY CAR	ok	ok

SATURN RIBER CAPS LEAKING

1-SECTION	
2-SECTION	NONE
3-SECTION	
4-SECTION	